

### COMPRESSOR DEFINITION

Designation	EM 3Y60HLP
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513300114

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	98 to 132 V
8.2 LBP (43°C Ambient temperature)	Static	-	98 to 132 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	5.19	[cm <sup>3</sup> ] (0.317 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	0	[ml] (0.00 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	8	[kg] (17.64 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	8EA14B3/8EA14C3/QPS2-A4R7MD3	
3 Start capacitor	-	[μF(VAC minimum)]
4 Run capacitor	12(180)/15(180)	[μF(VAC minimum)]
5 Motor protection	4TM427KFBYY-53	
6 Start winding resistance	6.41	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	5.16	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	12.97	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	1.70	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	2.42	[A] - Measured according to UL 984
11 Approval boards certification	UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
648	163	190	112	1.03	3.68	5.79	1.46	1.70

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F) )			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	365	92	107	73	0.71	2.07	5.02	1.26	1.47
-30 (-22)	489	123	143	83	0.79	2.77	5.89	1.48	1.72
-25 (-13)	642	162	188	94	0.88	3.65	6.84	1.72	2.00
-20 (- 4)	831	209	243	105	0.98	4.73	7.89	1.99	2.31
-15 (+ 5)	1062	268	311	117	1.08	6.06	9.03	2.28	2.65
-10 (+14)	1340	338	393	130	1.20	7.68	10.28	2.59	3.01

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F) )			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	320	81	94	73	0.71	1.81	4.36	1.10	1.28
-30 (-22)	451	114	132	87	0.82	2.55	5.17	1.30	1.51
-25 (-13)	607	153	178	101	0.94	3.44	6.03	1.52	1.77
-20 (- 4)	794	200	233	114	1.06	4.52	6.94	1.75	2.03
-15 (+ 5)	1018	257	298	129	1.18	5.81	7.91	1.99	2.32
-10 (+14)	1286	324	377	144	1.32	7.37	8.94	2.25	2.62

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F) )			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	265	67	78	71	0.69	1.50	3.76	0.95	1.10
-30 (-22)	402	101	118	88	0.83	2.28	4.53	1.14	1.33
-25 (-13)	560	141	164	105	0.97	3.18	5.31	1.34	1.56
-20 (- 4)	745	188	218	122	1.13	4.24	6.10	1.54	1.79
-15 (+ 5)	963	243	282	140	1.28	5.50	6.91	1.74	2.03
-10 (+14)	1220	308	358	158	1.44	6.99	7.75	1.95	2.27

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		