

### COMPRESSOR DEFINITION

Designation	EM T45HDR
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513300259

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	High Back Pressure (Commercial Compressors)		
4.1 Evaporating temperature range	-15°C to 10°C	(5°F to 50°F)	
5 Motor type	CSIR		
6 Starting torque	HST - High starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	16.2	[kgf/cm <sup>2</sup> ] (230 psig)	/ °C - °F
9.2 Peak (gauge)	20.6	[kgf/cm <sup>2</sup> ] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/2	[hp]
2 Displacement	4.15	[cm <sup>3</sup> ] (0.253 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	12.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	7.8	[kg] (17.20 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELECTRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	213515004/MTRP-0036	
3 Start capacitor	64-77(328)	[μF(VAC minimum)]
4 Run capacitor	-	[μF(VAC minimum)]
5 Motor protection	4TM730KFBYY-53	
6 Start winding resistance	17.50	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	16.60	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	8.80	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CCC - VDE	

### D - PERFORMANCE - CHECK POINT DATA

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE46 Static			(Condensing temperature 35°C (+95°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+ 5)	735	185	215	96	0.80	3.97	7.66	1.93	2.24
-10	(+14)	930	234	272	104	0.82	5.05	8.94	2.25	2.62
-5	(+23)	1164	293	341	112	0.84	6.34	10.41	2.62	3.05
0	(+32)	1438	362	421	119	0.86	7.87	12.07	3.04	3.54
+5	(+41)	1753	442	514	126	0.88	9.64	13.89	3.50	4.07
+10	(+50)	2111	532	618	133	0.91	11.69	15.88	4.00	4.65

TEST CONDITIONS: @220V50Hz		ASHRAE46 Static			(Condensing temperature 45°C (+113°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+ 5)	633	159	185	103	0.81	3.70	6.19	1.56	1.81
-10	(+14)	806	203	236	113	0.84	4.73	7.14	1.80	2.09
-5	(+23)	1016	256	298	123	0.87	5.98	8.25	2.08	2.42
0	(+32)	1264	319	370	133	0.90	7.48	9.49	2.39	2.78
+5	(+41)	1551	391	454	143	0.93	9.23	10.86	2.74	3.18
+10	(+50)	1878	473	550	152	0.96	11.25	12.35	3.11	3.62

TEST CONDITIONS: @220V50Hz		ASHRAE46 Static			(Condensing temperature 55°C (+131°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+ 5)	537	135	157	108	0.83	3.42	4.94	1.25	1.45
-10	(+14)	686	173	201	121	0.86	4.39	5.68	1.43	1.66
-5	(+23)	869	219	255	133	0.90	5.58	6.52	1.64	1.91
0	(+32)	1088	274	319	146	0.94	7.03	7.46	1.88	2.19
+5	(+41)	1344	339	394	159	0.99	8.74	8.48	2.14	2.49
+10	(+50)	1638	413	480	171	1.03	10.72	9.58	2.41	2.81

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.2 +0.05/+0.05	[mm]	(0.244" +0.002"/+0.002")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 40° up + 45° to Back		
3.2 DISCHARGE	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 24° to Back		
3.3 PROCESS	6.2 +0.05/+0.05	[mm]	(0.244" +0.002"/+0.002")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 40° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		