

COMPRESSOR DEFINITION

Designation	EM RS32CLP
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513300074

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/7	[hp]
2 Displacement	5.96	[cm³] (0.364 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.2	[kg] (15.87 lb.)
5 Nitrogen charge	-	[kgf/cm²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	8EA17B3	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	2.5(310)	[µF(VAC minimum)]
5 Motor protection	4TM110NFBYY-53	
6 Start winding resistance	[Ω at 25°C (77°F)] +/- 8%	
7 Run winding resistance	[Ω at 25°C (77°F)] +/- 8%	
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CCC	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F))	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
341	86	100	59	0.28	1.07	5.75	1.45	1.68

E - PERFORMANCE - CURVES

TEST CONDITIONS:		ASHRAE32			(Condensing temperature 35°C (+95°F))					
@220V50Hz		Static								
Evaporating temperature		Cooling capacity			Power consumption	Current consumption	Gas flow rate	EFFICIENCY RATE		
		+/- 5%			+/- 5%	+/- 5%	+/- 5%	+/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	194	49	57	39	0.18	0.61	4.90	1.24	1.44
-30	(-22)	284	72	83	47	0.22	0.89	6.13	1.55	1.80
-25	(-13)	371	93	109	53	0.25	1.16	7.15	1.80	2.09
-20	(- 4)	425	107	125	55	0.26	1.34	7.57	1.91	2.22
-15	(+ 5)	419	106	123	50	0.23	1.32	7.02	1.77	2.06
-10	(+14)	325	82	95	36	0.17	1.02	5.13	1.29	1.50

TEST CONDITIONS:		ASHRAE32				(Condensing temperature 45°C (+113°F))				
@220V50Hz		Static								
Evaporating temperature		Cooling capacity			Power consumption	Current consumption	Gas flow rate	EFFICIENCY RATE		
		+/- 5%			+/- 5%	+/- 5%	+/- 5%	+/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	144	36	42	38	0.18	0.45	3.90	0.98	1.14
-30	(-22)	251	63	74	48	0.23	0.79	5.31	1.34	1.56
-25	(-13)	389	98	114	59	0.28	1.22	6.94	1.75	2.03
-20	(- 4)	529	133	155	70	0.33	1.67	8.39	2.12	2.46
-15	(+ 5)	644	162	189	77	0.36	2.03	9.31	2.35	2.73
-10	(+14)	704	177	206	78	0.36	2.22	9.31	2.35	2.73

TEST CONDITIONS:		ASHRAE32				(Condensing temperature 55°C (+131°F))				
@220V50Hz		Static								
Evaporating temperature		Cooling capacity			Power consumption	Current consumption	Gas flow rate	EFFICIENCY RATE		
		+/- 5%			+/- 5%	+/- 5%	+/- 5%	+/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	68	17	20	33	0.16	0.21	2.59	0.65	0.76
-30	(-22)	125	31	37	40	0.19	0.39	3.31	0.83	0.97
-25	(-13)	247	62	72	52	0.24	0.77	4.67	1.18	1.37
-20	(- 4)	406	102	119	66	0.30	1.28	6.29	1.59	1.84
-15	(+ 5)	573	144	168	79	0.36	1.81	7.80	1.97	2.29
-10	(+14)	721	182	211	90	0.41	2.28	8.82	2.22	2.58

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	189	48	55	43	0.22	0.59	4.10	1.03	1.20
-30	(-22)	128	32	38	42	0.20	0.40	3.26	0.82	0.95
-25	(-13)	167	42	49	48	0.23	0.52	3.48	0.88	1.02
-20	(- 4)	277	70	81	60	0.28	0.87	4.39	1.11	1.29
-15	(+ 5)	431	109	126	75	0.34	1.36	5.61	1.41	1.64
-10	(+14)	599	151	175	90	0.41	1.89	6.77	1.71	1.98

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.2 +0.05/+0.05	[mm]	(0.244" +0.002"/+0.002")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 40° up + 45° to Back		
3.2 DISCHARGE	4.9 +0.10/-0.05	[mm]	(0.193" +0.004"/-0.002")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 24° to Back		
3.3 PROCESS	6.2 +0.05/+0.05	[mm]	(0.244" +0.002"/+0.002")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 40° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		