

**COMPRESSOR DEFINITION**

|                           |                 |
|---------------------------|-----------------|
| Designation               | VEM C5C         |
| Nominal Voltage/Frequency | 230 V 40-150 Hz |
| Engineering Number        | 513906053       |

**A - APPLICATION / LIMIT WORKING CONDITIONS**

|                                    |                                   |                         |              |  |  |
|------------------------------------|-----------------------------------|-------------------------|--------------|--|--|
| 1 Type                             | Hermetic reciprocating compressor |                         |              |  |  |
| 2 Refrigerant                      | R-600a                            |                         |              |  |  |
| 3 Nominal voltage and frequency    | 230 / 40-150                      | [ V / Hz ]              |              |  |  |
| 4 Application type                 | Low Back Pressure                 |                         |              |  |  |
| 4.1 Evaporating temperature range  | -35°C to -10°C                    | (-31°F to 14°F)         |              |  |  |
| 5 Motor type                       | BPM                               |                         |              |  |  |
| 6 Starting torque                  | LST - Low Starting Torque         |                         |              |  |  |
| 7 Expansion device                 | Capillary tube                    |                         |              |  |  |
| 8 Compressor cooling               |                                   | Operating voltage range |              |  |  |
|                                    |                                   | 50 Hz                   | 60 Hz        |  |  |
| 8.1 LBP (32°C Ambient temperature) | Static                            | 187 to 255 V            | 187 to 255 V |  |  |
| 8.2 LBP (43°C Ambient temperature) | Static                            | 187 to 255 V            | 187 to 255 V |  |  |
| 8.3 HBP (32°C Ambient temperature) | -                                 | -                       | -            |  |  |
| 8.4 HBP (43°C Ambient temperature) | -                                 | -                       | -            |  |  |
| 9 Maximum condensing temperature   |                                   |                         |              |  |  |
| 9.1 Operating                      | 6.9                               | [kgf/cm²] (98 psig)     | / °C - °F    |  |  |
| 9.2 Peak                           | 7.8                               | [kgf/cm²] (111 psig)    | / °C - °F    |  |  |
| 10 Maximum winding temperature     | 130                               | [ °C ]                  |              |  |  |

**B - MECHANICAL DATA**

|                               |                |                     |
|-------------------------------|----------------|---------------------|
| 1 Commercial designation      | 1/10           | [hp]                |
| 2 Displacement                | 5.19           | [cm³] (0.317 cu.in) |
| 2.1 Bore [mm]                 | 21.000         |                     |
| 2.2 Stroke [mm]               | 15.000         |                     |
| 3 Lubricant charge            | 210            | [ml] (7.10 fl.oz.)  |
| 3.1 Lubricants approved       |                |                     |
| 3.2 Lubricants type/viscosity | ALQUILB / ISO5 |                     |
| 4 Weight (with oil charge)    | 7.8            | [kg] (17.20 lb.)    |
| 5 Nitrogen charge             | -              | [kgf/cm²]           |

**C - ELECTRICAL DATA**

|  |                                   |                                    |
|--|-----------------------------------|------------------------------------|
| 1 Nominal Voltage/Frequency/Number of Phases | 230 V 40-150 Hz 3 ~ (Three phase) |                                    |
| 2 Starting device type                       | Inverter                          |                                    |
| 2.1 Starting device                          | CF02D01 M 0.0 X/VCC32456XXXX      |                                    |
| 3 Start capacitor                            | -                                 | [µF(VAC minimum)]                  |
| 4 Run capacitor                              | -                                 | [µF(VAC minimum)]                  |
| 5 Motor protection                           | VCC32456XXXXX                     |                                    |
| 6 Start winding resistance                   | 8.10                              | [Ω at 25°C (77°F)] +/- 8%          |
| 7 Run winding resistance                     | 8.10                              | [Ω at 25°C (77°F)] +/- 8%          |
| 8 LRA - Locked rotor amperage (40/150 Hz)    | 2.10                              | [A] - Measured according to UL 984 |
| 9 FLA - Full load amperage L/MBP (40/150 Hz) | 2.10                              | [A] - Measured according to UL 984 |
| 10 FLA - Full Load Amperage HBP (40/150 Hz)  | -                                 | [A] - Measured according to UL 984 |
| 11 Approval boards certification             | CCC - VDE                         |                                    |

**D - PERFORMANCE - CHECK POINT DATA**

| TEST CONDITIONS:<br><b>@220V1200RPM</b> |          |     | <b>CECOMAFLBP</b><br>Static |                               | Evaporating temperature<br>(Condensing temperature) | -25°C (-13°F)<br>55°C (131°F) |           |       |
|---|----------|-----|-----------------------------|-------------------------------|---|-------------------------------|-----------|-------|
| Cooling capacity<br>+/- 5%              |          |     | Power consumption<br>+/- 5% | Current consumption<br>+/- 5% | Gas flow rate<br>+/- 5%                             | EFFICIENCY RATE<br>+/- 7%     |           |       |
| [Btu/h]                                 | [kcal/h] | [W] | [W]                         | [A]                           | [kg/h]  | [Btu/Wh]                      | [kcal/Wh] | [W/W] |
| 73                                      | 18       | 21  | 19                          | 0.16                          | 0.28  | 3.84                          | 0.97      | 1.13  |

| TEST CONDITIONS:<br><b>@220V1600RPM</b> |          |     | <b>CECOMAFLBP</b><br>Static |                               | Evaporating temperature<br>(Condensing temperature) | -25°C (-13°F)<br>55°C (131°F) |           |       |
|---|----------|-----|-----------------------------|-------------------------------|---|-------------------------------|-----------|-------|
| Cooling capacity<br>+/- 5%              |          |     | Power consumption<br>+/- 5% | Current consumption<br>+/- 5% | Gas flow rate<br>+/- 5%                             | EFFICIENCY RATE<br>+/- 7%     |           |       |
| [Btu/h]                                 | [kcal/h] | [W] | [W]                         | [A]                           | [kg/h]  | [Btu/Wh]                      | [kcal/Wh] | [W/W] |
| 102                                     | 26       | 30  | 23                          | 0.20                          | 0.39  | 4.40                          | 1.11      | 1.29  |

| TEST CONDITIONS:<br><b>@220V2000RPM</b> |          |     | <b>CECOMAFLBP</b><br>Static |                               | Evaporating temperature<br>(Condensing temperature) | -25°C (-13°F)<br>55°C (131°F) |           |       |
|---|----------|-----|-----------------------------|-------------------------------|---|-------------------------------|-----------|-------|
| Cooling capacity<br>+/- 5%              |          |     | Power consumption<br>+/- 5% | Current consumption<br>+/- 5% | Gas flow rate<br>+/- 5%                             | EFFICIENCY RATE<br>+/- 7%     |           |       |
| [Btu/h]                                 | [kcal/h] | [W] | [W]                         | [A]                           | [kg/h]  | [Btu/Wh]                      | [kcal/Wh] | [W/W] |
| 127                                     | 32       | 37  | 28                          | 0.23                          | 0.48  | 4.62                          | 1.16      | 1.35  |

| TEST CONDITIONS:<br><b>@220V3000RPM</b> |          |     | <b>CECOMAFLBP</b><br>Static |                               | Evaporating temperature<br>(Condensing temperature) | -25°C (-13°F)<br>55°C (131°F) |           |       |
|---|----------|-----|-----------------------------|-------------------------------|---|-------------------------------|-----------|-------|
| Cooling capacity<br>+/- 5%              |          |     | Power consumption<br>+/- 5% | Current consumption<br>+/- 5% | Gas flow rate<br>+/- 5%                             | EFFICIENCY RATE<br>+/- 7%     |           |       |
| [Btu/h]                                 | [kcal/h] | [W] | [W]                         | [A]                           | [kg/h]  | [Btu/Wh]                      | [kcal/Wh] | [W/W] |
| 197                                     | 50       | 58  | 41                          | 0.32                          | 0.75  | 4.84                          | 1.22      | 1.42  |

| TEST CONDITIONS:<br><b>@220V4500RPM</b> |          |     | <b>CECOMAFLBP</b><br>Static |                               | Evaporating temperature<br>(Condensing temperature) | -25°C (-13°F)<br>55°C (131°F) |           |       |
|---|----------|-----|-----------------------------|-------------------------------|---|-------------------------------|-----------|-------|
| Cooling capacity<br>+/- 5%              |          |     | Power consumption<br>+/- 5% | Current consumption<br>+/- 5% | Gas flow rate<br>+/- 5%                             | EFFICIENCY RATE<br>+/- 7%     |           |       |
| [Btu/h]                                 | [kcal/h] | [W] | [W]                         | [A]                           | [kg/h]  | [Btu/Wh]                      | [kcal/Wh] | [W/W] |
| 295                                     | 74       | 86  | 63                          | 0.48                          | 1.12  | 4.72                          | 1.19      | 1.38  |

**E - PERFORMANCE - CURVES**

| TEST CONDITIONS:<br>@220V1200RPM   |                            |          | CECOMAF<br>Static |                             |                               | (Condensing temperature 35°C (+95°F)) |                           |      |        |
|------------------------------------|----------------------------|----------|-------------------|-----------------------------|-------------------------------|---------------------------------------|---------------------------|------|--------|
| Evaporating temperature<br>°C (°F) | Cooling capacity<br>+/- 5% |          |                   | Power consumption<br>+/- 5% | Current consumption<br>+/- 5% | Gas flow rate<br>+/- 5%               | EFFICIENCY RATE<br>+/- 7% |      |        |
|                                    | [Btu/h]                    | [kcal/h] | [W]               |                             |                               |                                       | [W]                       | [A]  | [kg/h] |
| -35 (-31)                          | 57                         | 14       | 17                | 12                          | 0.09                          | 0.18                                  | 4.80                      | 1.21 | 1.41   |
| -30 (-22)                          | 82                         | 21       | 24                | 14                          | 0.10                          | 0.26                                  | 5.87                      | 1.48 | 1.72   |
| -25 (-13)                          | 113                        | 29       | 33                | 16                          | 0.12                          | 0.36                                  | 6.99                      | 1.76 | 2.05   |
| -20 (- 4)                          | 150                        | 38       | 44                | 18                          | 0.14                          | 0.48                                  | 8.22                      | 2.07 | 2.41   |
| -15 (+ 5)                          | 194                        | 49       | 57                | 20                          | 0.15                          | 0.62                                  | 9.62                      | 2.43 | 2.82   |
| -10 (+14)                          | 245                        | 62       | 72                | 22                          | 0.17                          | 0.79                                  | 11.27                     | 2.84 | 3.30   |

  

| TEST CONDITIONS:<br>@220V1200RPM   |                            |          | CECOMAF<br>Static |                             |                               | (Condensing temperature 45°C (+113°F)) |                           |      |        |
|------------------------------------|----------------------------|----------|-------------------|-----------------------------|-------------------------------|--|---------------------------|------|--------|
| Evaporating temperature<br>°C (°F) | Cooling capacity<br>+/- 5% |          |                   | Power consumption<br>+/- 5% | Current consumption<br>+/- 5% | Gas flow rate<br>+/- 5%                | EFFICIENCY RATE<br>+/- 7% |      |        |
|                                    | [Btu/h]                    | [kcal/h] | [W]               |                             |                               |  | [W]                       | [A]  | [kg/h] |
| -35 (-31)                          | 41                         | 10       | 12                | 12                          | 0.09                          | 0.14                                   | 3.37                      | 0.85 | 0.99   |
| -30 (-22)                          | 65                         | 16       | 19                | 15                          | 0.11                          | 0.23                                   | 4.35                      | 1.10 | 1.27   |
| -25 (-13)                          | 94                         | 24       | 27                | 18                          | 0.14                          | 0.33                                   | 5.28                      | 1.33 | 1.55   |
| -20 (- 4)                          | 128                        | 32       | 37                | 20                          | 0.16                          | 0.44                                   | 6.23                      | 1.57 | 1.83   |
| -15 (+ 5)                          | 168                        | 42       | 49                | 23                          | 0.18                          | 0.59                                   | 7.28                      | 1.83 | 2.13   |
| -10 (+14)                          | 215                        | 54       | 63                | 25                          | 0.20                          | 0.75                                   | 8.48                      | 2.14 | 2.48   |

  

| TEST CONDITIONS:<br>@220V1200RPM   |                            |          | CECOMAF<br>Static |                             |                               | (Condensing temperature 55°C (+131°F)) |                           |      |        |
|------------------------------------|----------------------------|----------|-------------------|-----------------------------|-------------------------------|--|---------------------------|------|--------|
| Evaporating temperature<br>°C (°F) | Cooling capacity<br>+/- 5% |          |                   | Power consumption<br>+/- 5% | Current consumption<br>+/- 5% | Gas flow rate<br>+/- 5%                | EFFICIENCY RATE<br>+/- 7% |      |        |
|                                    | [Btu/h]                    | [kcal/h] | [W]               |                             |                               |  | [W]                       | [A]  | [kg/h] |
| -35 (-31)                          | 26                         | 7        | 8                 | 13                          | 0.10                          | 0.10                                   | 2.09                      | 0.53 | 0.61   |
| -30 (-22)                          | 48                         | 12       | 14                | 16                          | 0.12                          | 0.18                                   | 3.09                      | 0.78 | 0.91   |
| -25 (-13)                          | 74                         | 19       | 22                | 19                          | 0.14                          | 0.28                                   | 3.97                      | 1.00 | 1.16   |
| -20 (- 4)                          | 105                        | 26       | 31                | 22                          | 0.17                          | 0.40                                   | 4.78                      | 1.20 | 1.40   |
| -15 (+ 5)                          | 141                        | 36       | 41                | 25                          | 0.19                          | 0.54                                   | 5.59                      | 1.41 | 1.64   |
| -10 (+14)                          | 184                        | 46       | 54                | 28                          | 0.21                          | 0.71                                   | 6.48                      | 1.63 | 1.90   |

  

| TEST CONDITIONS:<br>@220V1600RPM   |                            |          | CECOMAF<br>Static |                             |                               | (Condensing temperature 35°C (+95°F)) |                           |      |        |
|------------------------------------|----------------------------|----------|-------------------|-----------------------------|-------------------------------|---------------------------------------|---------------------------|------|--------|
| Evaporating temperature<br>°C (°F) | Cooling capacity<br>+/- 5% |          |                   | Power consumption<br>+/- 5% | Current consumption<br>+/- 5% | Gas flow rate<br>+/- 5%               | EFFICIENCY RATE<br>+/- 7% |      |        |
|                                    | [Btu/h]                    | [kcal/h] | [W]               |                             |                               |                                       | [W]                       | [A]  | [kg/h] |
| -35 (-31)                          | 78                         | 20       | 23                | 15                          | 0.11                          | 0.25                                  | 5.24                      | 1.32 | 1.54   |
| -30 (-22)                          | 111                        | 28       | 33                | 18                          | 0.14                          | 0.36                                  | 6.27                      | 1.58 | 1.84   |
| -25 (-13)                          | 151                        | 38       | 44                | 20                          | 0.16                          | 0.49                                  | 7.39                      | 1.86 | 2.17   |
| -20 (- 4)                          | 200                        | 50       | 59                | 23                          | 0.18                          | 0.64                                  | 8.67                      | 2.18 | 2.54   |
| -15 (+ 5)                          | 257                        | 65       | 75                | 25                          | 0.19                          | 0.83                                  | 10.14                     | 2.55 | 2.97   |
| -10 (+14)                          | 324                        | 82       | 95                | 27                          | 0.21                          | 1.05                                  | 11.85                     | 2.99 | 3.47   |

## E - PERFORMANCE - CURVES

| TEST CONDITIONS:<br>@220V1600RPM |       |                            | CECOMAF<br>Static |                             |                               | (Condensing temperature 45°C (+113°F) ) |                           |          |           |       |
|----------------------------------|-------|----------------------------|-------------------|-----------------------------|-------------------------------|---|---------------------------|----------|-----------|-------|
| Evaporating temperature          |       | Cooling capacity<br>+/- 5% |                   | Power consumption<br>+/- 5% | Current consumption<br>+/- 5% | Gas flow rate<br>+/- 5%                 | EFFICIENCY RATE<br>+/- 7% |          |           |       |
| °C                               | (°F)  | [Btu/h]                    | [kcal/h]          | [W]                         | [W]                           | [A]                                     | [kg/h]                    | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35                              | (-31) | 59                         | 15                | 17                          | 15                            | 0.12                                    | 0.21                      | 3.86     | 0.97      | 1.13  |
| -30                              | (-22) | 90                         | 23                | 26                          | 19                            | 0.15                                    | 0.31                      | 4.75     | 1.20      | 1.39  |
| -25                              | (-13) | 127                        | 32                | 37                          | 22                            | 0.17                                    | 0.44                      | 5.65     | 1.42      | 1.66  |
| -20                              | (- 4) | 171                        | 43                | 50                          | 26                            | 0.20                                    | 0.60                      | 6.62     | 1.67      | 1.94  |
| -15                              | (+ 5) | 224                        | 56                | 66                          | 29                            | 0.22                                    | 0.78                      | 7.69     | 1.94      | 2.25  |
| -10                              | (+14) | 286                        | 72                | 84                          | 32                            | 0.24                                    | 1.00                      | 8.92     | 2.25      | 2.61  |

  

| TEST CONDITIONS:<br>@220V1600RPM |       |                            | CECOMAF<br>Static |                             |                               | (Condensing temperature 55°C (+131°F) ) |                           |          |           |       |
|----------------------------------|-------|----------------------------|-------------------|-----------------------------|-------------------------------|---|---------------------------|----------|-----------|-------|
| Evaporating temperature          |       | Cooling capacity<br>+/- 5% |                   | Power consumption<br>+/- 5% | Current consumption<br>+/- 5% | Gas flow rate<br>+/- 5%                 | EFFICIENCY RATE<br>+/- 7% |          |           |       |
| °C                               | (°F)  | [Btu/h]                    | [kcal/h]          | [W]                         | [W]                           | [A]                                     | [kg/h]                    | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35                              | (-31) | 40                         | 10                | 12                          | 16                            | 0.12                                    | 0.15                      | 2.59     | 0.65      | 0.76  |
| -30                              | (-22) | 68                         | 17                | 20                          | 20                            | 0.15                                    | 0.26                      | 3.49     | 0.88      | 1.02  |
| -25                              | (-13) | 102                        | 26                | 30                          | 24                            | 0.18                                    | 0.39                      | 4.33     | 1.09      | 1.27  |
| -20                              | (- 4) | 143                        | 36                | 42                          | 28                            | 0.21                                    | 0.54                      | 5.14     | 1.30      | 1.51  |
| -15                              | (+ 5) | 191                        | 48                | 56                          | 32                            | 0.24                                    | 0.73                      | 5.98     | 1.51      | 1.75  |
| -10                              | (+14) | 247                        | 62                | 72                          | 36                            | 0.27                                    | 0.95                      | 6.88     | 1.73      | 2.02  |

  

| TEST CONDITIONS:<br>@220V2000RPM |       |                            | CECOMAF<br>Static |                             |                               | (Condensing temperature 35°C (+95°F) ) |                           |          |           |       |
|----------------------------------|-------|----------------------------|-------------------|-----------------------------|-------------------------------|--|---------------------------|----------|-----------|-------|
| Evaporating temperature          |       | Cooling capacity<br>+/- 5% |                   | Power consumption<br>+/- 5% | Current consumption<br>+/- 5% | Gas flow rate<br>+/- 5%                | EFFICIENCY RATE<br>+/- 7% |          |           |       |
| °C                               | (°F)  | [Btu/h]                    | [kcal/h]          | [W]                         | [W]                           | [A]                                    | [kg/h]                    | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35                              | (-31) | 103                        | 26                | 30                          | 19                            | 0.14                                   | 0.33                      | 5.42     | 1.37      | 1.59  |
| -30                              | (-22) | 144                        | 36                | 42                          | 22                            | 0.17                                   | 0.46                      | 6.40     | 1.61      | 1.87  |
| -25                              | (-13) | 193                        | 49                | 57                          | 26                            | 0.20                                   | 0.62                      | 7.52     | 1.89      | 2.20  |
| -20                              | (- 4) | 253                        | 64                | 74                          | 29                            | 0.22                                   | 0.81                      | 8.82     | 2.22      | 2.59  |
| -15                              | (+ 5) | 325                        | 82                | 95                          | 31                            | 0.24                                   | 1.04                      | 10.36    | 2.61      | 3.03  |
| -10                              | (+14) | 408                        | 103               | 120                         | 34                            | 0.26                                   | 1.32                      | 12.15    | 3.06      | 3.56  |

  

| TEST CONDITIONS:<br>@220V2000RPM |       |                            | CECOMAF<br>Static |                             |                               | (Condensing temperature 45°C (+113°F) ) |                           |          |           |       |
|----------------------------------|-------|----------------------------|-------------------|-----------------------------|-------------------------------|---|---------------------------|----------|-----------|-------|
| Evaporating temperature          |       | Cooling capacity<br>+/- 5% |                   | Power consumption<br>+/- 5% | Current consumption<br>+/- 5% | Gas flow rate<br>+/- 5%                 | EFFICIENCY RATE<br>+/- 7% |          |           |       |
| °C                               | (°F)  | [Btu/h]                    | [kcal/h]          | [W]                         | [W]                           | [A]                                     | [kg/h]                    | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35                              | (-31) | 80                         | 20                | 24                          | 19                            | 0.15                                    | 0.28                      | 4.17     | 1.05      | 1.22  |
| -30                              | (-22) | 118                        | 30                | 35                          | 24                            | 0.19                                    | 0.41                      | 4.94     | 1.25      | 1.45  |
| -25                              | (-13) | 164                        | 41                | 48                          | 28                            | 0.22                                    | 0.57                      | 5.79     | 1.46      | 1.70  |
| -20                              | (- 4) | 219                        | 55                | 64                          | 32                            | 0.25                                    | 0.76                      | 6.74     | 1.70      | 1.98  |
| -15                              | (+ 5) | 285                        | 72                | 83                          | 36                            | 0.28                                    | 0.99                      | 7.84     | 1.98      | 2.30  |
| -10                              | (+14) | 362                        | 91                | 106                         | 40                            | 0.30                                    | 1.27                      | 9.13     | 2.30      | 2.67  |

**E - PERFORMANCE - CURVES**

| TEST CONDITIONS:        |       |                            | CECOMAF  |     |                             | (Condensing temperature 55°C (+131°F)) |                         |                           |           |       |
|-------------------------|-------|----------------------------|----------|-----|-----------------------------|--|-------------------------|---------------------------|-----------|-------|
| @220V2000RPM            |       |                            | Static   |     |                             |  |                         |                           |           |       |
| Evaporating temperature |       | Cooling capacity<br>+/- 5% |          |     | Power consumption<br>+/- 5% | Current consumption<br>+/- 5%          | Gas flow rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C                      | (°F)  | [Btu/h]                    | [kcal/h] | [W] | [W]                         | [A]                                    | [kg/h]                  | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35                     | (-31) | 58                         | 15       | 17  | 19                          | 0.14                                   | 0.22                    | 3.07                      | 0.77      | 0.90  |
| -30                     | (-22) | 92                         | 23       | 27  | 24                          | 0.19                                   | 0.35                    | 3.80                      | 0.96      | 1.11  |
| -25                     | (-13) | 134                        | 34       | 39  | 30                          | 0.23                                   | 0.51                    | 4.52                      | 1.14      | 1.32  |
| -20                     | (- 4) | 185                        | 46       | 54  | 35                          | 0.27                                   | 0.70                    | 5.27                      | 1.33      | 1.54  |
| -15                     | (+ 5) | 244                        | 62       | 72  | 40                          | 0.31                                   | 0.94                    | 6.08                      | 1.53      | 1.78  |
| -10                     | (+14) | 314                        | 79       | 92  | 45                          | 0.34                                   | 1.21                    | 7.01                      | 1.77      | 2.05  |

| TEST CONDITIONS:        |       |                            | CECOMAF  |     |                             | (Condensing temperature 35°C (+95°F)) |                         |                           |           |       |
|-------------------------|-------|----------------------------|----------|-----|-----------------------------|---------------------------------------|-------------------------|---------------------------|-----------|-------|
| @220V3000RPM            |       |                            | Static   |     |                             |                                       |                         |                           |           |       |
| Evaporating temperature |       | Cooling capacity<br>+/- 5% |          |     | Power consumption<br>+/- 5% | Current consumption<br>+/- 5%         | Gas flow rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C                      | (°F)  | [Btu/h]                    | [kcal/h] | [W] | [W]                         | [A]                                   | [kg/h]                  | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35                     | (-31) | 156                        | 39       | 46  | 27                          | 0.21                                  | 0.50                    | 5.67                      | 1.43      | 1.66  |
| -30                     | (-22) | 216                        | 54       | 63  | 33                          | 0.25                                  | 0.69                    | 6.56                      | 1.65      | 1.92  |
| -25                     | (-13) | 288                        | 73       | 84  | 38                          | 0.29                                  | 0.92                    | 7.51                      | 1.89      | 2.20  |
| -20                     | (- 4) | 375                        | 94       | 110 | 44                          | 0.33                                  | 1.20                    | 8.58                      | 2.16      | 2.51  |
| -15                     | (+ 5) | 477                        | 120      | 140 | 49                          | 0.37                                  | 1.54                    | 9.84                      | 2.48      | 2.88  |
| -10                     | (+14) | 598                        | 151      | 175 | 53                          | 0.40                                  | 1.93                    | 11.33                     | 2.86      | 3.32  |

| TEST CONDITIONS:        |       |                            | CECOMAF  |     |                             | (Condensing temperature 45°C (+113°F)) |                         |                           |           |       |
|-------------------------|-------|----------------------------|----------|-----|-----------------------------|--|-------------------------|---------------------------|-----------|-------|
| @220V3000RPM            |       |                            | Static   |     |                             |  |                         |                           |           |       |
| Evaporating temperature |       | Cooling capacity<br>+/- 5% |          |     | Power consumption<br>+/- 5% | Current consumption<br>+/- 5%          | Gas flow rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C                      | (°F)  | [Btu/h]                    | [kcal/h] | [W] | [W]                         | [A]                                    | [kg/h]                  | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35                     | (-31) | 125                        | 32       | 37  | 28                          | 0.22                                   | 0.43                    | 4.45                      | 1.12      | 1.30  |
| -30                     | (-22) | 181                        | 45       | 53  | 35                          | 0.27                                   | 0.63                    | 5.22                      | 1.31      | 1.53  |
| -25                     | (-13) | 247                        | 62       | 72  | 41                          | 0.32                                   | 0.86                    | 5.97                      | 1.50      | 1.75  |
| -20                     | (- 4) | 327                        | 82       | 96  | 48                          | 0.37                                   | 1.14                    | 6.77                      | 1.71      | 1.98  |
| -15                     | (+ 5) | 421                        | 106      | 123 | 55                          | 0.42                                   | 1.47                    | 7.67                      | 1.93      | 2.25  |
| -10                     | (+14) | 532                        | 134      | 156 | 61                          | 0.47                                   | 1.86                    | 8.72                      | 2.20      | 2.56  |

| TEST CONDITIONS:        |       |                            | CECOMAF  |     |                             | (Condensing temperature 55°C (+131°F)) |                         |                           |           |       |
|-------------------------|-------|----------------------------|----------|-----|-----------------------------|--|-------------------------|---------------------------|-----------|-------|
| @220V3000RPM            |       |                            | Static   |     |                             |  |                         |                           |           |       |
| Evaporating temperature |       | Cooling capacity<br>+/- 5% |          |     | Power consumption<br>+/- 5% | Current consumption<br>+/- 5%          | Gas flow rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C                      | (°F)  | [Btu/h]                    | [kcal/h] | [W] | [W]                         | [A]                                    | [kg/h]                  | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35                     | (-31) | 94                         | 24       | 27  | 29                          | 0.22                                   | 0.36                    | 3.24                      | 0.82      | 0.95  |
| -30                     | (-22) | 145                        | 36       | 42  | 36                          | 0.27                                   | 0.55                    | 4.05                      | 1.02      | 1.19  |
| -25                     | (-13) | 205                        | 52       | 60  | 43                          | 0.33                                   | 0.78                    | 4.76                      | 1.20      | 1.39  |
| -20                     | (- 4) | 278                        | 70       | 81  | 51                          | 0.39                                   | 1.06                    | 5.42                      | 1.37      | 1.59  |
| -15                     | (+ 5) | 364                        | 92       | 107 | 60                          | 0.45                                   | 1.39                    | 6.11                      | 1.54      | 1.79  |
| -10                     | (+14) | 465                        | 117      | 136 | 68                          | 0.51                                   | 1.79                    | 6.87                      | 1.73      | 2.01  |

**E - PERFORMANCE - CURVES**

| TEST CONDITIONS:<br>@220V4500RPM      |                            |          | CECOMAF<br>Static |                                | (Condensing temperature 35°C (+95°F)) |                            |                           |      |        |
|---------------------------------------|----------------------------|----------|-------------------|--------------------------------|---------------------------------------|----------------------------|---------------------------|------|--------|
| Evaporating<br>temperature<br>°C (°F) | Cooling capacity<br>+/- 5% |          |                   | Power<br>consumption<br>+/- 5% | Current<br>consumption<br>+/- 5%      | Gas flow<br>rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |      |        |
|                                       | [Btu/h]                    | [kcal/h] | [W]               |                                |                                       |                            | [W]                       | [A]  | [kg/h] |
| -35 (-31)                             | 228                        | 57       | 67                | 41                             | 0.36                                  | 0.73                       | 5.51                      | 1.39 | 1.61   |
| -30 (-22)                             | 317                        | 80       | 93                | 50                             | 0.41                                  | 1.02                       | 6.38                      | 1.61 | 1.87   |
| -25 (-13)                             | 424                        | 107      | 124               | 58                             | 0.46                                  | 1.36                       | 7.27                      | 1.83 | 2.13   |
| -20 (-4)                              | 553                        | 139      | 162               | 67                             | 0.50                                  | 1.78                       | 8.26                      | 2.08 | 2.42   |
| -15 (+5)                              | 706                        | 178      | 207               | 75                             | 0.55                                  | 2.27                       | 9.40                      | 2.37 | 2.75   |
| -10 (+14)                             | 886                        | 223      | 260               | 83                             | 0.60                                  | 2.86                       | 10.76                     | 2.71 | 3.15   |

| TEST CONDITIONS:<br>@220V4500RPM      |                            |          | CECOMAF<br>Static |                                | (Condensing temperature 45°C (+113°F)) |                            |                           |      |        |
|---------------------------------------|----------------------------|----------|-------------------|--------------------------------|--|----------------------------|---------------------------|------|--------|
| Evaporating<br>temperature<br>°C (°F) | Cooling capacity<br>+/- 5% |          |                   | Power<br>consumption<br>+/- 5% | Current<br>consumption<br>+/- 5%       | Gas flow<br>rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |      |        |
|                                       | [Btu/h]                    | [kcal/h] | [W]               |                                |  |                            | [W]                       | [A]  | [kg/h] |
| -35 (-31)                             | 181                        | 46       | 53                | 44                             | 0.36                                   | 0.63                       | 4.19                      | 1.06 | 1.23   |
| -30 (-22)                             | 263                        | 66       | 77                | 52                             | 0.42                                   | 0.92                       | 5.03                      | 1.27 | 1.47   |
| -25 (-13)                             | 363                        | 91       | 106               | 62                             | 0.48                                   | 1.26                       | 5.80                      | 1.46 | 1.70   |
| -20 (-4)                              | 481                        | 121      | 141               | 73                             | 0.53                                   | 1.68                       | 6.57                      | 1.65 | 1.92   |
| -15 (+5)                              | 622                        | 157      | 182               | 84                             | 0.58                                   | 2.17                       | 7.40                      | 1.86 | 2.17   |
| -10 (+14)                             | 787                        | 198      | 231               | 94                             | 0.64                                   | 2.76                       | 8.36                      | 2.11 | 2.45   |

| TEST CONDITIONS:<br>@220V4500RPM      |                            |          | CECOMAF<br>Static |                                | (Condensing temperature 55°C (+131°F)) |                            |                           |      |        |
|---------------------------------------|----------------------------|----------|-------------------|--------------------------------|--|----------------------------|---------------------------|------|--------|
| Evaporating<br>temperature<br>°C (°F) | Cooling capacity<br>+/- 5% |          |                   | Power<br>consumption<br>+/- 5% | Current<br>consumption<br>+/- 5%       | Gas flow<br>rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |      |        |
|                                       | [Btu/h]                    | [kcal/h] | [W]               |                                |  |                            | [W]                       | [A]  | [kg/h] |
| -35 (-31)                             | 134                        | 34       | 39                | 47                             | 0.33                                   | 0.51                       | 2.87                      | 0.72 | 0.84   |
| -30 (-22)                             | 210                        | 53       | 61                | 55                             | 0.40                                   | 0.80                       | 3.81                      | 0.96 | 1.12   |
| -25 (-13)                             | 300                        | 76       | 88                | 66                             | 0.47                                   | 1.14                       | 4.59                      | 1.16 | 1.34   |
| -20 (-4)                              | 407                        | 103      | 119               | 78                             | 0.54                                   | 1.56                       | 5.28                      | 1.33 | 1.55   |
| -15 (+5)                              | 535                        | 135      | 157               | 90                             | 0.60                                   | 2.05                       | 5.94                      | 1.50 | 1.74   |
| -10 (+14)                             | 686                        | 173      | 201               | 103                            | 0.68                                   | 2.63                       | 6.64                      | 1.67 | 1.95   |

**F - EXTERNAL CHARACTERISTICS**

|                         |                              |      |                          |
|-------------------------|------------------------------|------|--------------------------|
| 1 Base plate            | European Standard EUEM       |      |                          |
| 2 Tray holder           | Yes                          |      |                          |
| 3 Connectors            |                              |      |                          |
| 3.1 SUCTION             | 6.1 +0.10/+0.00              | [mm] | (0.240" +0.004"/+0.000") |
| 3.1.1 Material          | Copper                       |      |                          |
| 3.1.2 Shape             | Slanted 28° up + 25° to Back |      |                          |
| 3.2 DISCHARGE           | 5.1 +0.10/+0.00              | [mm] | (0.201" +0.004"/+0.000") |
| 3.2.1 Material          | Copper                       |      |                          |
| 3.2.2 Shape             | Slanted 0° up + 24° to Back  |      |                          |
| 3.3 PROCESS             | 6 +0.08/-0.08                | [mm] | (0.236" +0.003"/-0.003") |
| 3.3.1 Material          | Copper(OD)                   |      |                          |
| 3.3.2 Shape             | Slanted 42° up + 45° to Back |      |                          |
| 3.4 Oil cooler (Copper) | No                           | [mm] |                          |
| 3.5 Connector sealing   | Rubber Plugs                 |      |                          |