

### COMPRESSOR DEFINITION

Designation	EM YE70CLB
Nominal Voltage/Frequency	127 V 60 Hz / 220 V 60 Hz
Engineering Number	513306560

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR-RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	103 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	103 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/5	[hp]
2 Displacement	10.61	[cm <sup>3</sup> ] (0.647 cu.in)
2.1 Bore [mm]	26.000	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	8.6	[kg] (18.96 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	127 V 60 Hz / 220 V 60Hz (Single phase)	
2 Starting device type	Combo	
2.1 Starting device		
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	5TM427NFBYY-99	
6 Start winding resistance	5.70	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	11.30	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	8.50/18.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	1.37/3.28	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	1.63/3.84	[A] - Measured according to UL 984
11 Approval boards certification	TUV	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @127V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature	-23.3°C (-9.94°F) 54.4°C (129.92°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
709	179	208	144	1.90	2.23	4.94	1.24	1.45

### E - PERFORMANCE - CURVES

### F - EXTERNAL CHARACTERISTICS

1 Base plate	New Base Plate EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	8.2 +0.12/-0.08	[mm]	(0.323" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 30° up + 24° to Back		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		