

### COMPRESSOR DEFINITION

Designation	EM 20HBR
Nominal Voltage/Frequency	220 V 50 Hz
Engineering Number	513307986

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	220 / 50	[ V / Hz ]	
4 Application type	Midium-High Back Pressure		
4.1 Evaporating temperature range	-10°C to 15°C	(14°F to 59°F)	
5 Motor type	RSIR/CSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	Static/Fan	187 to 242 V	-
8.4 HBP (43°C Ambient temperature)	Static/Fan	187 to 242 V	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/12	[hp]
2 Displacement	2.27	[cm <sup>3</sup> ] (0.139 cu.in)
2.1 Bore [mm]	19.000	
2.2 Stroke [mm]	8.000	
3 Lubricant charge	170	[ml] (5.75 fl.oz)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	6.82	[kg] (15.04 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	213514032/213515225	
3 Start capacitor	72-88(150)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	5TM189NFBYY-53	
6 Start winding resistance	50.30	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	31.80	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50/60 Hz)	6.50/6.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50/60 Hz)	0.65/0.60	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50/60 Hz)	0.75/0.70	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAEHBP32 Static		Evaporating temperature (Condensing temperature)		7.2°C (44.96°F) 54.4°C (129.92°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
855	215	251	99	0.64		8.64	2.18	2.53	

TEST CONDITIONS: @220V50Hz			ASHRAEHBP32 Fan		Evaporating temperature (Condensing temperature)		7.2°C (44.96°F) 54.4°C (129.92°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
855	215	251	99	0.64		8.64	2.18	2.53	

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature)		-23.3°C (-9.94°F) 54.4°C (129.92°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
170	43	50	60	0.53	0.97	2.83	0.71	0.83	

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Fan		Evaporating temperature (Condensing temperature)		-23.3°C (-9.94°F) 54.4°C (129.92°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
170	43	50	60	0.53	0.97	2.83	0.71	0.83	

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static					(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
	°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]
-10	(+14)	445	112	130	72	0.55	2.57	6.18	1.56	1.81
-5	(+23)	535	135	157	78	0.57	3.08	6.85	1.73	2.01
0	(+32)	656	165	192	83	0.59	3.79	7.89	1.99	2.31
+5	(+41)	810	204	237	87	0.60	4.71	9.32	2.35	2.73
+10	(+50)	995	251	291	90	0.61	5.83	11.13	2.80	3.26
+15	(+59)	1212	305	355	91	0.61	7.15	13.31	3.35	3.90

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 55°C (+131°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-10	(+14)	367	92	108	75	0.57	2.12	4.95	1.25	1.45
-5	(+23)	474	119	139	83	0.59	2.72	5.72	1.44	1.68
0	(+32)	606	153	178	90	0.61	3.50	6.72	1.69	1.97
+5	(+41)	764	192	224	96	0.63	4.44	7.93	2.00	2.32
+10	(+50)	947	239	277	101	0.65	5.55	9.36	2.36	2.74
+15	(+59)	1156	291	339	105	0.66	6.82	11.02	2.78	3.23

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-10	(+14)	296	74	87	76	0.57	1.71	3.88	0.98	1.14
-5	(+23)	411	103	120	86	0.60	2.36	4.77	1.20	1.40
0	(+32)	545	137	160	95	0.63	3.15	5.72	1.44	1.68
+5	(+41)	699	176	205	104	0.66	4.06	6.73	1.70	1.97
+10	(+50)	872	220	255	112	0.69	5.11	7.80	1.97	2.29
+15	(+59)	1064	268	312	119	0.72	6.28	8.93	2.25	2.62

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		