

### COMPRESSOR DEFINITION

|                           |                 |
|---------------------------|-----------------|
| Designation               | NB T1116Y       |
| Nominal Voltage/Frequency | 220-240 V 50 Hz |
| Engineering Number        | 815EA63         |

### A - APPLICATION / LIMIT WORKING CONDITIONS

|  |                                   |                                   |           |
|--|-----------------------------------|-----------------------------------|-----------|
| 1 Type                                     | Hermetic reciprocating compressor |                                   |           |
| 2 Refrigerant                              | R-600a                            |                                   |           |
| 3 Nominal voltage and frequency            | 220-240 / 50                      | [ V / Hz ]                        |           |
| 4 Application type                         | Low Back Pressure                 |                                   |           |
| 4.1 Evaporating temperature range          | -35°C to -10°C                    | (-31°F to 14°F)                   |           |
| 5 Motor type                               | RSIR                              |                                   |           |
| 6 Starting torque                          | LST - Low Starting Torque         |                                   |           |
| 7 Expansion device                         | Capillary tube                    |                                   |           |
| 8 Compressor cooling                       | Operating voltage range           |                                   |           |
|  |                                   | 50 Hz                             | 60 Hz     |
| 8.1 LBP (32°C Ambient temperature)         | Static                            | 198 to 254 V                      | -         |
| 8.2 LBP (43°C Ambient temperature)         | Static                            | 198 to 254 V                      | -         |
| 8.3 HBP (32°C Ambient temperature)         | -                                 | -                                 | -         |
| 8.4 HBP (43°C Ambient temperature)         | -                                 | -                                 | -         |
| 9 Maximum condensing pressures/temperature |                                   |                                   |           |
| 9.1 Operating (gauge)                      | 7.7                               | [kgf/cm <sup>2</sup> ] (109 psig) | / °C - °F |
| 9.2 Peak (gauge)                           | 9.8                               | [kgf/cm <sup>2</sup> ] (139 psig) | / °C - °F |
| 10 Maximum winding temperature             | 130                               | [ °C ]                            |           |

### B - MECHANICAL DATA

|                               |                |                                  |
|-------------------------------|----------------|----------------------------------|
| 1 Commercial designation      |                | [hp]                             |
| 2 Displacement                | 12.11          | [cm <sup>3</sup> ] (0.739 cu.in) |
| 2.1 Bore [mm]                 | 27.775         |                                  |
| 2.2 Stroke [mm]               | 20.000         |                                  |
| 3 Lubricant charge            | 280            | [ml] (9.47 fl.oz.)               |
| 3.1 Lubricants approved       |                |                                  |
| 3.2 Lubricants type/viscosity | ALQUILB / ISO5 |                                  |
| 4 Weight (with oil charge)    | 10.72          | [kg] (23.63 lb.)                 |
| 5 Nitrogen charge             | -              | [kgf/cm <sup>2</sup> ]           |

### C - ELETRICAL DATA

|  |                                    |                                    |
|--|------------------------------------|------------------------------------|
| 1 Nominal Voltage/Frequency/Number of Phases | 220-240 V 50 Hz 1 ~ (Single phase) |                                    |
| 2 Starting device type                       | PTC                                |                                    |
| 2.1 Starting device                          | MSDA3                              |                                    |
| 3 Start capacitor                            | -                                  | [µF(VAC minimum)]                  |
| 4 Run capacitor                              | -                                  | [µF(VAC minimum)]                  |
| 5 Motor protection                           | T0521/07                           |                                    |
| 6 Start winding resistance                   | 20.90                              | [Ω at 25°C (77°F)] +/- 8%          |
| 7 Run winding resistance                     | 17.80                              | [Ω at 25°C (77°F)] +/- 8%          |
| 8 LRA - Locked rotor amperage (50 Hz)        | -                                  | [A] - Measured according to UL 984 |
| 9 FLA - Full load amperage L/MBP (50 Hz)     | -                                  | [A] - Measured according to UL 984 |
| 10 FLA - Full Load Amperage HBP (50 Hz)      | -                                  | [A] - Measured according to UL 984 |
| 11 Approval boards certification             | VDE                                |                                    |

### D - PERFORMANCE - CHECK POINT DATA

|                               |          |     |                             |                               |  |                           |                               |       |
|-------------------------------|----------|-----|-----------------------------|-------------------------------|--|---------------------------|-------------------------------|-------|
| TEST CONDITIONS:<br>@220V50Hz |          |     | <b>CECOMAFLBP</b><br>Static |                               | Evaporating temperature<br>(Condensing temperature |                           | -25°C (-13°F)<br>55°C (131°F) |       |
| Cooling capacity<br>+/- 5%    |          |     | Power consumption<br>+/- 5% | Current consumption<br>+/- 5% | Gas flow rate<br>+/- 5%                            | EFFICIENCY RATE<br>+/- 7% |                               |       |
| [Btu/h]                       | [kcal/h] | [W] | [W]                         | [A]                           | [kg/h]   | [Btu/Wh]                  | [kcal/Wh]                     | [W/W] |
| 522                           | 132      | 153 | 125                         | 0.78                          | 1.99   | 4.18                      | 1.05                          | 1.22  |

### E - PERFORMANCE - CURVES

|                               |       |                            |          |     |                             |                                       |                         |                           |           |       |
|-------------------------------|-------|----------------------------|----------|-----|-----------------------------|---------------------------------------|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS:<br>@220V50Hz |       | <b>CECOMAF</b><br>Static   |          |     |                             | (Condensing temperature 35°C (+95°F)) |                         |                           |           |       |
| Evaporating temperature       |       | Cooling capacity<br>+/- 5% |          |     | Power consumption<br>+/- 5% | Current consumption<br>+/- 5%         | Gas flow rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C                            | (°F)  | [Btu/h]                    | [kcal/h] | [W] | [W]                         | [A]                                   | [kg/h]                  | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35                           | (-31) | 405                        | 102      | 119 | 84                          | 0.66                                  | 1.30                    | 4.77                      | 1.20      | 1.40  |
| -30                           | (-22) | 525                        | 132      | 154 | 99                          | 0.70                                  | 1.68                    | 5.32                      | 1.34      | 1.56  |
| -25                           | (-13) | 682                        | 172      | 200 | 114                         | 0.74                                  | 2.19                    | 6.03                      | 1.52      | 1.77  |
| -20                           | (- 4) | 878                        | 221      | 257 | 128                         | 0.79                                  | 2.82                    | 6.90                      | 1.74      | 2.02  |
| -15                           | (+ 5) | 1113                       | 281      | 326 | 141                         | 0.83                                  | 3.58                    | 7.90                      | 1.99      | 2.31  |
| -10                           | (+14) | 1389                       | 350      | 407 | 154                         | 0.88                                  | 4.48                    | 9.03                      | 2.28      | 2.65  |

|                               |       |                            |          |     |                             |  |                         |                           |           |       |
|-------------------------------|-------|----------------------------|----------|-----|-----------------------------|--|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS:<br>@220V50Hz |       | <b>CECOMAF</b><br>Static   |          |     |                             | (Condensing temperature 45°C (+113°F)) |                         |                           |           |       |
| Evaporating temperature       |       | Cooling capacity<br>+/- 5% |          |     | Power consumption<br>+/- 5% | Current consumption<br>+/- 5%          | Gas flow rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C                            | (°F)  | [Btu/h]                    | [kcal/h] | [W] | [W]                         | [A]                                    | [kg/h]                  | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35                           | (-31) | 358                        | 90       | 105 | 88                          | 0.67                                   | 1.24                    | 4.06                      | 1.02      | 1.19  |
| -30                           | (-22) | 464                        | 117      | 136 | 104                         | 0.71                                   | 1.62                    | 4.47                      | 1.13      | 1.31  |
| -25                           | (-13) | 603                        | 152      | 177 | 121                         | 0.76                                   | 2.10                    | 4.99                      | 1.26      | 1.46  |
| -20                           | (- 4) | 775                        | 195      | 227 | 137                         | 0.82                                   | 2.70                    | 5.61                      | 1.41      | 1.64  |
| -15                           | (+ 5) | 983                        | 248      | 288 | 155                         | 0.88                                   | 3.43                    | 6.33                      | 1.60      | 1.85  |
| -10                           | (+14) | 1226                       | 309      | 359 | 172                         | 0.95                                   | 4.29                    | 7.13                      | 1.80      | 2.09  |

|                               |       |                            |          |     |                             |  |                         |                           |           |       |
|-------------------------------|-------|----------------------------|----------|-----|-----------------------------|--|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS:<br>@220V50Hz |       | <b>CECOMAF</b><br>Static   |          |     |                             | (Condensing temperature 55°C (+131°F)) |                         |                           |           |       |
| Evaporating temperature       |       | Cooling capacity<br>+/- 5% |          |     | Power consumption<br>+/- 5% | Current consumption<br>+/- 5%          | Gas flow rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C                            | (°F)  | [Btu/h]                    | [kcal/h] | [W] | [W]                         | [A]                                    | [kg/h]                  | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35                           | (-31) | 303                        | 76       | 89  | 91                          | 0.68                                   | 1.15                    | 3.35                      | 0.84      | 0.98  |
| -30                           | (-22) | 397                        | 100      | 116 | 108                         | 0.72                                   | 1.51                    | 3.69                      | 0.93      | 1.08  |
| -25                           | (-13) | 519                        | 131      | 152 | 127                         | 0.78                                   | 1.98                    | 4.09                      | 1.03      | 1.20  |
| -20                           | (- 4) | 671                        | 169      | 197 | 147                         | 0.85                                   | 2.56                    | 4.56                      | 1.15      | 1.34  |
| -15                           | (+ 5) | 853                        | 215      | 250 | 168                         | 0.93                                   | 3.26                    | 5.07                      | 1.28      | 1.49  |
| -10                           | (+14) | 1066                       | 269      | 312 | 189                         | 1.02                                   | 4.09                    | 5.63                      | 1.42      | 1.65  |

### E - PERFORMANCE - CURVES

| TEST CONDITIONS:<br>@220V50Hz |       | CECOMAF<br>Static          |          |     | (Condensing temperature 65°C (+149°F) ) |                               |                         |                           |           |       |
|-------------------------------|-------|----------------------------|----------|-----|---|-------------------------------|-------------------------|---------------------------|-----------|-------|
| Evaporating temperature       |       | Cooling capacity<br>+/- 5% |          |     | Power consumption<br>+/- 5%             | Current consumption<br>+/- 5% | Gas flow rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C                            | (°F)  | [Btu/h]                    | [kcal/h] | [W] | [W]                                     | [A]                           | [kg/h]                  | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35                           | (-31) | 238                        | 60       | 70  | 93                                      | 0.68                          | 1.00                    | 2.54                      | 0.64      | 0.74  |
| -30                           | (-22) | 322                        | 81       | 94  | 111                                     | 0.73                          | 1.36                    | 2.89                      | 0.73      | 0.85  |
| -25                           | (-13) | 430                        | 108      | 126 | 132                                     | 0.80                          | 1.82                    | 3.26                      | 0.82      | 0.95  |
| -20                           | (- 4) | 562                        | 142      | 165 | 155                                     | 0.89                          | 2.38                    | 3.64                      | 0.92      | 1.07  |
| -15                           | (+ 5) | 721                        | 182      | 211 | 180                                     | 0.98                          | 3.06                    | 4.03                      | 1.02      | 1.18  |
| -10                           | (+14) | 906                        | 228      | 265 | 206                                     | 1.09                          | 3.86                    | 4.41                      | 1.11      | 1.29  |

### F - EXTERNAL CHARACTERISTICS

|                         |                                |      |                          |
|-------------------------|--------------------------------|------|--------------------------|
| 1 Base plate            | European Standard              |      |                          |
| 2 Tray holder           | No                             |      |                          |
| 3 Connectors            |                                |      |                          |
| 3.1 SUCTION             | 6.1 +0.10/+0.00                | [mm] | (0.240" +0.004"/+0.000") |
| 3.1.1 Material          | Copper                         |      |                          |
| 3.1.2 Shape             | Slanted 42°                    |      |                          |
| 3.2 DISCHARGE           | 5.1 +0.10/+0.00                | [mm] | (0.201" +0.004"/+0.000") |
| 3.2.1 Material          | Copper                         |      |                          |
| 3.2.2 Shape             | Slanted parallel to Base Plate |      |                          |
| 3.3 PROCESS             | 6 +0.08/-0.08                  | [mm] | (0.236" +0.003"/-0.003") |
| 3.3.1 Material          | Copper(OD)                     |      |                          |
| 3.3.2 Shape             | Slanted 42°                    |      |                          |
| 3.4 Oil cooler (Copper) | No                             | [mm] |                          |
| 3.5 Connector sealing   | Rubber Plugs                   |      |                          |