

COMPRESSOR DEFINITION

Designation	F F8,5BKW
Nominal Voltage/Frequency	115 V 60 Hz
Engineering Number	513205368

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	Blend		
3 Nominal voltage and frequency	115 / 60	[V / Hz]	
4 Application type	Low-Medium-High Back Pressure		
4.1 Evaporating temperature range	-35°C to 15°C	(-31°F to 59°F)	
5 Motor type	RSIR/CSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	103 to 135 V
8.2 LBP (43°C Ambient temperature)	Static	-	103 to 135 V
8.3 HBP (32°C Ambient temperature)	Fan	-	103 to 135 V
8.4 HBP (43°C Ambient temperature)	Fan	-	103 to 135 V
9 Maximum condensing temperature			
9.1 Operating	14.5	[kgf/cm ²] (206 psig)	/ °C - °F
9.2 Peak	18.2	[kgf/cm ²] (259 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	7.95	[cm ³] (0.485 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	370	[ml] (12.51 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO32	
4 Weight (with oil charge)	10.6	[kg] (23.37 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm ²] (2.84 to 4.27 psig)

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	213510290/213510363	
3 Start capacitor	270-324(115)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	MRT24ALL-6	
6 Start winding resistance	9.90	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	1.90	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - UL	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAEHBP32 Fan		Evaporating temperature (Condensing temperature		7.2°C (44.96°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
3080	776	903	451	4.34	23.06	6.83	1.72	2.00

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
850	214	249	228	2.85	6.22	3.73	0.94	1.09

E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	491	124	144	161	2.81	3.58	2.99	0.75	0.88
-30 (-22)	632	159	185	185	2.85	4.62	3.39	0.85	0.99
-25 (-13)	799	201	234	212	2.91	5.85	3.76	0.95	1.10
-20 (- 4)	1001	252	293	243	3.01	7.34	4.15	1.05	1.22
-15 (+ 5)	1247	314	365	275	3.14	9.15	4.57	1.15	1.34
-10 (+14)	1544	389	452	308	3.30	11.37	5.05	1.27	1.48
-5 (+23)	1900	479	557	340	3.49	14.05	5.60	1.41	1.64
0 (+32)	2324	586	681	372	3.72	17.28	6.26	1.58	1.84
+5 (+41)	2825	712	828	401	3.98	21.11	7.05	1.78	2.06
+10 (+50)	3409	859	999	427	4.28	25.63	7.98	2.01	2.34
+15 (+59)	4087	1030	1198	449	4.61	30.90	9.09	2.29	2.66

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	443	112	130	166	2.81	3.22	2.74	0.69	0.80
-30 (-22)	597	150	175	189	2.85	4.37	3.17	0.80	0.93
-25 (-13)	774	195	227	217	2.92	5.67	3.56	0.90	1.04
-20 (- 4)	983	248	288	249	3.03	7.21	3.94	0.99	1.16
-15 (+ 5)	1231	310	361	284	3.19	9.05	4.33	1.09	1.27
-10 (+14)	1528	385	448	320	3.38	11.26	4.76	1.20	1.39
-5 (+23)	1880	474	551	357	3.61	13.91	5.24	1.32	1.53
0 (+32)	2297	579	673	394	3.89	17.08	5.79	1.46	1.70
+5 (+41)	2787	702	817	430	4.21	20.84	6.45	1.63	1.89
+10 (+50)	3358	846	984	464	4.57	25.25	7.24	1.82	2.12
+15 (+59)	4019	1013	1178	494	4.97	30.38	8.17	2.06	2.39

E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	417	105	122	164	2.81	3.03	2.48	0.63	0.73
-30	(-22)	554	140	162	190	2.85	4.06	2.88	0.73	0.84
-25	(-13)	711	179	208	221	2.94	5.21	3.22	0.81	0.94
-20	(- 4)	897	226	263	257	3.08	6.58	3.52	0.89	1.03
-15	(+ 5)	1118	282	328	297	3.27	8.22	3.81	0.96	1.12
-10	(+14)	1385	349	406	340	3.50	10.20	4.11	1.03	1.20
-5	(+23)	1704	429	499	385	3.79	12.60	4.44	1.12	1.30
0	(+32)	2085	525	611	431	4.12	15.49	4.82	1.21	1.41
+5	(+41)	2534	639	743	476	4.50	18.94	5.28	1.33	1.55
+10	(+50)	3062	772	897	521	4.94	23.02	5.85	1.47	1.71
+15	(+59)	3675	926	1077	563	5.42	27.80	6.54	1.65	1.92

F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.2 +0.12/-0.08	[mm]	(0.323" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	6.5 +0.09/-0.09	[mm]	(0.256" +0.004"/-0.004")
3.5 Connector sealing	Rubber Plugs		