

### COMPRESSOR DEFINITION

Designation	<b>F GS80HA</b>
Nominal Voltage/Frequency	<b>220-240 V 50-60 Hz</b>
Engineering Number	<b>513200317</b>

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	220-240 / 50-60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	16.2	[kgf/cm <sup>2</sup> ] (230 psig)	/ °C - °F
9.2 Peak (gauge)	20.6	[kgf/cm <sup>2</sup> ] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	7.15	[cm <sup>3</sup> ] (0.436 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	18.000	
3 Lubricant charge	280	[ml] (9.47 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	11.52	[kg] (25.40 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50-60 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	7M220MC1/8EA17C1/8EA5B1	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	4TM189RHBYY-53	
6 Start winding resistance	15.00	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	10.50	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	7.50	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	1.10	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CCC - IRAM - UL - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
693	175	203	143	0.95	3.94	4.83	1.22	1.42

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	380	96	111	99	0.83	2.15	3.84	0.97	1.13
-30 (-22)	549	138	161	116	0.88	3.11	4.72	1.19	1.38
-25 (-13)	727	183	213	134	0.93	4.13	5.44	1.37	1.59
-20 (- 4)	931	235	273	153	0.99	5.30	6.10	1.54	1.79
-15 (+ 5)	1176	296	345	172	1.05	6.71	6.82	1.72	2.00
-10 (+14)	1479	373	433	191	1.12	8.48	7.70	1.94	2.26

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	312	79	91	97	0.82	1.76	3.23	0.81	0.95
-30 (-22)	495	125	145	117	0.88	2.80	4.16	1.05	1.22
-25 (-13)	680	171	199	139	0.94	3.86	4.88	1.23	1.43
-20 (- 4)	884	223	259	162	1.01	5.03	5.48	1.38	1.61
-15 (+ 5)	1122	283	329	185	1.09	6.40	6.07	1.53	1.78
-10 (+14)	1410	355	413	208	1.18	8.08	6.76	1.70	1.98

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	236	59	69	88	0.79	1.33	2.71	0.68	0.79
-30 (-22)	428	108	125	113	0.86	2.42	3.70	0.93	1.08
-25 (-13)	614	155	180	139	0.94	3.49	4.40	1.11	1.29
-20 (- 4)	811	204	238	166	1.02	4.62	4.92	1.24	1.44
-15 (+ 5)	1035	261	303	194	1.12	5.91	5.38	1.35	1.58
-10 (+14)	1302	328	381	222	1.23	7.46	5.86	1.48	1.72

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		