

### COMPRESSOR DEFINITION

Designation	EM T45HLR
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513300049

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	16.2	[kgf/cm <sup>2</sup> ] (230 psig)	/ °C - °F
9.2 Peak (gauge)	20.6	[kgf/cm <sup>2</sup> ] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/5	[hp]
2 Displacement	4.85	[cm <sup>3</sup> ] (0.296 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	14.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	7.2	[kg] (15.87 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	213514164	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	4TM739NFBYY-53	
6 Start winding resistance	[Ω at 25°C (77°F)] +/- 8%	
7 Run winding resistance	[Ω at 25°C (77°F)] +/- 8%	
8 LRA - Locked rotor amperage (50 Hz)	4.97	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	1.06	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	1.18	[A] - Measured according to UL 984
11 Approval boards certification	CCC - VDE	

### D - PERFORMANCE - CHECK POINT DATA

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 35°C (+95°F) )					
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
	°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	339	85	99	78	0.71	1.92	4.30	1.08	1.26	
-30 (-22)	442	111	130	87	0.73	2.51	5.08	1.28	1.49	
-25 (-13)	572	144	168	97	0.75	3.25	5.94	1.50	1.74	
-20 (- 4)	734	185	215	107	0.77	4.18	6.90	1.74	2.02	
-15 (+ 5)	936	236	274	117	0.80	5.34	7.99	2.01	2.34	
-10 (+14)	1183	298	347	128	0.83	6.78	9.22	2.32	2.70	

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 45°C (+113°F) )					
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
	°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	275	69	81	78	0.72	1.55	3.54	0.89	1.04	
-30 (-22)	383	96	112	90	0.74	2.17	4.23	1.07	1.24	
-25 (-13)	510	129	149	103	0.76	2.90	4.95	1.25	1.45	
-20 (- 4)	663	167	194	116	0.79	3.77	5.71	1.44	1.67	
-15 (+ 5)	847	214	248	130	0.83	4.84	6.53	1.64	1.91	
-10 (+14)	1070	270	313	144	0.88	6.13	7.42	1.87	2.18	

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 55°C (+131°F) )					
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
	°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	216	54	63	76	0.72	1.22	2.83	0.71	0.83	
-30 (-22)	324	82	95	91	0.74	1.84	3.51	0.88	1.03	
-25 (-13)	444	112	130	107	0.77	2.52	4.14	1.04	1.21	
-20 (- 4)	583	147	171	123	0.81	3.32	4.75	1.20	1.39	
-15 (+ 5)	746	188	219	140	0.87	4.26	5.36	1.35	1.57	
-10 (+14)	939	237	275	157	0.93	5.38	5.98	1.51	1.75	

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.2 +0.05/+0.05	[mm]	(0.244" +0.002"/+0.002")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 40° up + 45° to Back		
3.2 DISCHARGE	4.9 +0.10/-0.05	[mm]	(0.193" +0.004"/-0.002")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 24° to Back		
3.3 PROCESS	6.2 +0.05/+0.05	[mm]	(0.244" +0.002"/+0.002")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 40° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		