

### COMPRESSOR DEFINITION

Designation	EM E60HER
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513308522

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	85 to 110 V	103 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	85 to 110 V	103 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/6	[hp]
2 Displacement	4.99	[cm <sup>3</sup> ] (0.305 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	14.400	
3 Lubricant charge	190	[ml] (6.42 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	8.23	[kg] (18.14 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	213514002/213514003/213514105	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	4TM757NFBYY-53	
6 Start winding resistance	10.10	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	3.45	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	21.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	2.30	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - IMTRO - TUV - UKCA - UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
616	155	181	122	1.62	3.50	5.04	1.27	1.48

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	352	89	103	84	1.43	1.99	4.17	1.05	1.22
-30 (-22)	497	125	146	99	1.51	2.82	4.99	1.26	1.46
-25 (-13)	642	162	188	113	1.59	3.65	5.69	1.43	1.67
-20 (- 4)	805	203	236	127	1.67	4.58	6.34	1.60	1.86
-15 (+ 5)	1002	252	294	142	1.77	5.72	7.02	1.77	2.06
-10 (+14)	1251	315	367	159	1.89	7.17	7.81	1.97	2.29

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	309	78	90	84	1.44	1.74	3.66	0.92	1.07
-30 (-22)	453	114	133	102	1.53	2.57	4.43	1.12	1.30
-25 (-13)	595	150	174	118	1.62	3.38	5.05	1.27	1.48
-20 (- 4)	752	190	220	135	1.72	4.28	5.60	1.41	1.64
-15 (+ 5)	942	237	276	153	1.84	5.38	6.16	1.55	1.81
-10 (+14)	1181	298	346	173	1.99	6.77	6.80	1.71	1.99

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	248	63	73	81	1.43	1.41	3.08	0.78	0.90
-30 (-22)	395	100	116	101	1.53	2.24	3.85	0.97	1.13
-25 (-13)	537	135	157	120	1.63	3.05	4.46	1.12	1.31
-20 (- 4)	691	174	202	140	1.75	3.93	4.96	1.25	1.45
-15 (+ 5)	875	221	256	161	1.90	5.00	5.44	1.37	1.60
-10 (+14)	1107	279	324	185	2.08	6.34	5.98	1.51	1.75

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	8.2 +0.12/-0.08	[mm]	(0.323" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		