

### COMPRESSOR DEFINITION

Designation	EM 20HBR
Nominal Voltage/Frequency	220 V 60 Hz
Engineering Number	513307054

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	220 / 60	[ V / Hz ]	
4 Application type	Midium-High Back Pressure		
4.1 Evaporating temperature range	-10°C to 15°C	(14°F to 59°F)	
5 Motor type	RSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	Static/Fan	-	187 to 242 V
8.4 HBP (43°C Ambient temperature)	Static/Fan	-	187 to 242 V
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	16.2	[kgf/cm <sup>2</sup> ] (230 psig)	/ °C - °F
9.2 Peak (gauge)	20.6	[kgf/cm <sup>2</sup> ] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/12	[hp]
2 Displacement	2.27	[cm <sup>3</sup> ] (0.139 cu.in)
2.1 Bore [mm]	19.000	
2.2 Stroke [mm]	8.000	
3 Lubricant charge	170	[ml] (5.75 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	6.73	[kg] (14.84 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	213514032	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	4TM189KFBYY-53	
6 Start winding resistance	46.20	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	39.10	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	6.50	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	0.55	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	0.60	[A] - Measured according to UL 984
11 Approval boards certification	IRAM - UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V60Hz			ASHRAEHBP32 Static		Evaporating temperature (Condensing temperature)		7.2°C (44.96°F) 54.4°C (129.92°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
1020	257	299	124	0.69		8.23	2.07	2.41	

TEST CONDITIONS: @220V60Hz			ASHRAEHBP32 Fan		Evaporating temperature (Condensing temperature)		7.2°C (44.96°F) 54.4°C (129.92°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
1020	257	299	124	0.69		8.23	2.07	2.41	

TEST CONDITIONS: @220V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature)		-23.3°C (-9.94°F) 54.4°C (129.92°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
200	50	59	68	0.49	1.14	2.94	0.74	0.86	

TEST CONDITIONS: @220V60Hz			ASHRAELBP32 Fan		Evaporating temperature (Condensing temperature)		-23.3°C (-9.94°F) 54.4°C (129.92°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
200	50	59	68	0.49	1.14	2.94	0.74	0.86	

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V60Hz		ASHRAE32 Fan					(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
	°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]
-10	(+14)	584	147	171	91	0.56	3.37	6.25	1.57	1.83
-5	(+23)	675	170	198	96	0.58	3.88	7.01	1.77	2.05
0	(+32)	811	204	238	101	0.60	4.68	8.03	2.02	2.35
+5	(+41)	992	250	291	106	0.63	5.77	9.32	2.35	2.73
+10	(+50)	1217	307	357	112	0.65	7.13	10.87	2.74	3.19
+15	(+59)	1488	375	436	117	0.67	8.79	12.70	3.20	3.72

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V60Hz		ASHRAE32 Fan			(Condensing temperature 55°C (+131°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-10	(+14)	526	133	154	96	0.58	3.03	5.42	1.37	1.59
-5	(+23)	614	155	180	102	0.61	3.53	6.01	1.51	1.76
0	(+32)	742	187	217	110	0.64	4.28	6.77	1.71	1.98
+5	(+41)	911	229	267	118	0.67	5.30	7.69	1.94	2.25
+10	(+50)	1120	282	328	127	0.71	6.56	8.78	2.21	2.57
+15	(+59)	1370	345	401	136	0.75	8.09	10.04	2.53	2.94

TEST CONDITIONS: @220V60Hz		ASHRAE32 Fan			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-10	(+14)	477	120	140	96	0.59	2.75	4.78	1.20	1.40
-5	(+23)	567	143	166	106	0.63	3.26	5.33	1.34	1.56
0	(+32)	693	175	203	117	0.68	4.00	5.94	1.50	1.74
+5	(+41)	855	215	250	129	0.73	4.97	6.62	1.67	1.94
+10	(+50)	1052	265	308	143	0.78	6.17	7.36	1.86	2.16
+15	(+59)	1286	324	377	157	0.84	7.59	8.17	2.06	2.40

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper plated steel		
3.1.2 Shape	Straight		
3.2 DISCHARGE	5 +0.18/-0.06	[mm]	(0.197" +0.007"/-0.002")
3.2.1 Material	Copper plated steel		
3.2.2 Shape	Slanted		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper plated steel		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		