

### COMPRESSOR DEFINITION

Designation	EM I45HER
Nominal Voltage/Frequency	115 V 60 Hz
Engineering Number	513303270

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	103 to 135 V
8.2 LBP (43°C Ambient temperature)	Static	-	103 to 135 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/8	[hp]
2 Displacement	4.08	[cm <sup>3</sup> ] (0.249 cu.in)
2.1 Bore [mm]	19.000	
2.2 Stroke [mm]	14.400	
3 Lubricant charge	200	[ml] (6.76 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	7.6	[kg] (16.75 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	213514091	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	4TM743KFBYY-53	
6 Start winding resistance	13.35	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	5.65	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	12.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	1.40	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
435	110	127	100	1.24	2.47	4.35	1.10	1.27

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	166	42	49	68	1.07	0.94	2.43	0.61	0.71
-30 (-22)	297	75	87	80	1.15	1.68	3.75	0.95	1.10
-25 (-13)	436	110	128	92	1.22	2.47	4.77	1.20	1.40
-20 (- 4)	587	148	172	106	1.31	3.34	5.58	1.41	1.64
-15 (+ 5)	757	191	222	119	1.40	4.32	6.31	1.59	1.85
-10 (+14)	949	239	278	134	1.50	5.44	7.05	1.78	2.07

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	102	26	30	65	1.05	0.58	1.57	0.39	0.46
-30 (-22)	239	60	70	78	1.13	1.35	3.04	0.76	0.89
-25 (-13)	380	96	111	92	1.22	2.16	4.11	1.04	1.21
-20 (- 4)	531	134	156	108	1.32	3.02	4.91	1.24	1.44
-15 (+ 5)	697	176	204	125	1.45	3.98	5.54	1.40	1.62
-10 (+14)	882	222	259	144	1.59	5.05	6.10	1.54	1.79

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	48	12	14	59	1.03	0.27	0.82	0.21	0.24
-30 (-22)	186	47	55	73	1.11	1.06	2.44	0.62	0.72
-25 (-13)	325	82	95	90	1.20	1.85	3.60	0.91	1.05
-20 (- 4)	470	119	138	108	1.32	2.68	4.38	1.10	1.28
-15 (+ 5)	627	158	184	129	1.47	3.58	4.92	1.24	1.44
-10 (+14)	800	202	234	151	1.64	4.58	5.31	1.34	1.55

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal AMEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		