

### COMPRESSOR DEFINITION

Designation	<b>F GS70CA</b>
Nominal Voltage/Frequency	<b>220-240 V 50 Hz</b>
Engineering Number	<b>513209517</b>

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	7.7	[kgf/cm <sup>2</sup> ] (109 psig)	/ °C - °F
9.2 Peak (gauge)	9.8	[kgf/cm <sup>2</sup> ] (139 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/5+	[hp]
2 Displacement	11.14	[cm <sup>3</sup> ] (0.680 cu.in)
2.1 Bore [mm]	26.000	
2.2 Stroke [mm]	21.000	
3 Lubricant charge	350	[ml] (11.84 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO32	
4 Weight (with oil charge)	10.65	[kg] (23.48 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	8EA5B3	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	5(330)	[µF(VAC minimum)]
5 Motor protection	MRA58154-5590	
6 Start winding resistance	16.75	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	20.60	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	6.90	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.83	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	IRAM	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
600	151	176	120	0.57	1.88	5.00	1.26	1.47

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	329	83	96	89	0.39	1.03	3.69	0.93	1.08
-30 (-22)	443	112	130	102	0.47	1.39	4.37	1.10	1.28
-25 (-13)	590	149	173	115	0.54	1.85	5.16	1.30	1.51
-20 (- 4)	775	195	227	128	0.61	2.44	6.04	1.52	1.77
-15 (+ 5)	1003	253	294	143	0.67	3.16	7.00	1.76	2.05
-10 (+14)	1278	322	374	159	0.74	4.03	8.04	2.03	2.36

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	290	73	85	87	0.41	0.91	3.33	0.84	0.98
-30 (-22)	400	101	117	100	0.49	1.25	3.99	1.01	1.17
-25 (-13)	541	136	159	115	0.56	1.70	4.72	1.19	1.38
-20 (- 4)	718	181	210	131	0.62	2.26	5.49	1.38	1.61
-15 (+ 5)	936	236	274	148	0.70	2.95	6.31	1.59	1.85
-10 (+14)	1199	302	351	167	0.78	3.78	7.15	1.80	2.10

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	247	62	72	85	0.40	0.77	2.91	0.73	0.85
-30 (-22)	357	90	105	99	0.48	1.12	3.61	0.91	1.06
-25 (-13)	496	125	145	114	0.55	1.56	4.34	1.09	1.27
-20 (- 4)	669	169	196	132	0.63	2.10	5.07	1.28	1.49
-15 (+ 5)	881	222	258	152	0.71	2.77	5.81	1.46	1.70
-10 (+14)	1135	286	333	174	0.81	3.58	6.53	1.65	1.91

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper plated steel		
3.1.2 Shape	Slanted		
3.2 DISCHARGE	5 +0.18/-0.06	[mm]	(0.197" +0.007"/-0.002")
3.2.1 Material	Copper plated steel		
3.2.2 Shape	Slanted		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper plated steel		
3.3.2 Shape	Slanted		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		