

COMPRESSOR DEFINITION

Designation	EM T65HLC
Nominal Voltage/Frequency	200-240 V 50 Hz
Engineering Number	513300257

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	200-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR-RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm ²] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm ²] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	5.96	[cm ³] (0.364 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	7.4	[kg] (16.31 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	200-240 V 50 Hz ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	8M220MD3/QPS2-A22MD3 091	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	5(450)	[µF(VAC minimum)]
5 Motor protection	4TM232NFBYY-53	
6 Start winding resistance	[Ω at 25°C (77°F)] +/- 8%	
7 Run winding resistance	[Ω at 25°C (77°F)] +/- 8%	
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CCC - VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
621	156	182	132	0.74	3.53	4.70	1.18	1.38

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	357	90	105	94	0.63	2.02	3.80	0.96	1.11
-30 (-22)	482	121	141	105	0.66	2.73	4.59	1.16	1.34
-25 (-13)	640	161	188	116	0.69	3.64	5.48	1.38	1.61
-20 (- 4)	833	210	244	128	0.73	4.74	6.46	1.63	1.89
-15 (+ 5)	1059	267	310	141	0.77	6.05	7.50	1.89	2.20
-10 (+14)	1319	332	386	154	0.82	7.56	8.58	2.16	2.51

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	330	83	97	96	0.63	1.87	3.46	0.87	1.01
-30 (-22)	442	111	129	109	0.66	2.50	4.10	1.03	1.20
-25 (-13)	588	148	172	122	0.71	3.34	4.84	1.22	1.42
-20 (- 4)	768	194	225	137	0.75	4.37	5.65	1.42	1.65
-15 (+ 5)	982	248	288	152	0.81	5.61	6.49	1.64	1.90
-10 (+14)	1230	310	360	168	0.87	7.05	7.35	1.85	2.15

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	317	80	93	96	0.63	1.80	3.23	0.81	0.95
-30 (-22)	425	107	125	110	0.67	2.41	3.83	0.96	1.12
-25 (-13)	568	143	167	126	0.72	3.23	4.50	1.13	1.32
-20 (- 4)	745	188	218	143	0.78	4.24	5.21	1.31	1.53
-15 (+ 5)	956	241	280	161	0.85	5.46	5.95	1.50	1.74
-10 (+14)	1201	303	352	180	0.92	6.88	6.68	1.68	1.96

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	233	59	68	92	0.62	1.32	2.60	0.65	0.76
-30	(-22)	348	88	102	108	0.66	1.97	3.23	0.81	0.95
-25	(-13)	496	125	145	127	0.72	2.82	3.91	0.99	1.15
-20	(- 4)	679	171	199	147	0.79	3.87	4.62	1.16	1.35
-15	(+ 5)	896	226	263	168	0.87	5.12	5.33	1.34	1.56
-10	(+14)	1147	289	336	191	0.96	6.57	6.03	1.52	1.77

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 40° up + 45° to Back		
3.2 DISCHARGE	4.9 +0.10/-0.05	[mm]	(0.193" +0.004"/-0.002")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 24° to Back		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 40° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		