

COMPRESSOR DEFINITION

Designation	EM C70CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	701HA98

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	11.14	[cm ³] (0.680 cu.in)
2.1 Bore [mm]	26.000	
2.2 Stroke [mm]	21.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	8.12	[kg] (17.90 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	MI2021/V230	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	5(350)	[µF(VAC minimum)]
5 Motor protection	AE37FQ	
6 Start winding resistance	14.75	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	19.97	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	5.30	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.78	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	0.97	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAFLBP-NOFAN Static		Evaporating temperature (Condensing temperature		-25°C (-13°F) 55°C (131°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
499	126	146	102	0.47	1.90	4.87	1.23	1.43

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	380	96	111	69	0.32	1.22	5.49	1.38	1.61
-30	(-22)	513	129	150	80	0.37	1.65	6.43	1.62	1.88
-25	(-13)	671	169	197	92	0.43	2.16	7.33	1.85	2.15
-20	(- 4)	857	216	251	105	0.49	2.75	8.22	2.07	2.41
-15	(+ 5)	1073	270	314	118	0.55	3.45	9.12	2.30	2.67
-10	(+14)	1321	333	387	132	0.61	4.26	10.03	2.53	2.94

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	327	82	96	72	0.34	1.13	4.55	1.15	1.33
-30	(-22)	447	113	131	84	0.39	1.55	5.31	1.34	1.56
-25	(-13)	590	149	173	98	0.45	2.05	6.04	1.52	1.77
-20	(- 4)	759	191	222	112	0.52	2.65	6.76	1.70	1.98
-15	(+ 5)	957	241	280	128	0.59	3.34	7.47	1.88	2.19
-10	(+14)	1185	299	347	145	0.66	4.15	8.20	2.07	2.40

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	267	67	78	73	0.34	1.02	3.70	0.93	1.08
-30	(-22)	372	94	109	86	0.40	1.42	4.32	1.09	1.27
-25	(-13)	499	126	146	102	0.47	1.90	4.89	1.23	1.43
-20	(- 4)	649	164	190	119	0.54	2.48	5.45	1.37	1.60
-15	(+ 5)	827	208	242	137	0.63	3.16	5.99	1.51	1.76
-10	(+14)	1034	260	303	157	0.72	3.97	6.55	1.65	1.92

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	220	56	65	71	0.34	0.93	3.10	0.78	0.91
-30	(-22)	309	78	91	86	0.40	1.30	3.58	0.90	1.05
-25	(-13)	418	105	122	104	0.48	1.77	4.02	1.01	1.18
-20	(- 4)	548	138	161	124	0.57	2.33	4.43	1.12	1.30
-15	(+ 5)	704	177	206	146	0.67	3.00	4.83	1.22	1.41
-10	(+14)	888	224	260	170	0.78	3.79	5.23	1.32	1.53

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 42° up + 45° to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		