

COMPRESSOR DEFINITION

Designation	EM C70CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	701HA98

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	11.14	[cm ³] (0.680 cu.in)
2.1 Bore [mm]	26.000	
2.2 Stroke [mm]	21.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	8.12	[kg] (17.90 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	MI2021/V230	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	5(350)	[µF(VAC minimum)]
5 Motor protection	AE37FQ	
6 Start winding resistance	14.75	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	19.97	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	5.30	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.78	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	0.97	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAE LBP-NOFAN Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
652	164	191	104	0.49	2.05	6.25	1.58	1.83

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	389	98	114	69	0.32	1.22	5.63	1.42	1.65	
-30 (-22)	518	131	152	78	0.37	1.62	6.59	1.66	1.93	
-25 (-13)	674	170	198	90	0.43	2.11	7.51	1.89	2.20	
-20 (- 4)	859	216	252	102	0.49	2.70	8.41	2.12	2.46	
-15 (+ 5)	1074	271	315	116	0.55	3.38	9.32	2.35	2.73	
-10 (+14)	1324	334	388	129	0.61	4.18	10.26	2.58	3.01	

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	362	91	106	72	0.34	1.14	5.04	1.27	1.48	
-30 (-22)	488	123	143	83	0.39	1.53	5.90	1.49	1.73	
-25 (-13)	641	162	188	95	0.45	2.01	6.71	1.69	1.97	
-20 (- 4)	824	208	242	110	0.52	2.59	7.50	1.89	2.20	
-15 (+ 5)	1039	262	305	125	0.59	3.27	8.29	2.09	2.43	
-10 (+14)	1290	325	378	142	0.66	4.07	9.10	2.29	2.67	

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	324	82	95	73	0.34	1.01	4.49	1.13	1.32	
-30 (-22)	444	112	130	85	0.40	1.39	5.25	1.32	1.54	
-25 (-13)	592	149	174	99	0.47	1.86	5.95	1.50	1.74	
-20 (- 4)	771	194	226	116	0.54	2.42	6.63	1.67	1.94	
-15 (+ 5)	984	248	288	134	0.63	3.10	7.29	1.84	2.14	
-10 (+14)	1233	311	361	154	0.72	3.89	7.98	2.01	2.34	

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	297	75	87	71	0.34	0.93	4.17	1.05	1.22
-30	(-22)	409	103	120	85	0.40	1.28	4.83	1.22	1.41
-25	(-13)	550	139	161	102	0.48	1.73	5.42	1.37	1.59
-20	(- 4)	724	182	212	121	0.57	2.28	5.97	1.51	1.75
-15	(+ 5)	932	235	273	143	0.67	2.94	6.52	1.64	1.91
-10	(+14)	1178	297	345	166	0.78	3.72	7.07	1.78	2.07

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 42° up + 45° to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		