

### COMPRESSOR DEFINITION

Designation	<b>EM X55CLC</b>
Nominal Voltage/Frequency	<b>220-240 V 50 Hz</b>
Engineering Number	<b>898UA77</b>

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 254 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 254 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	9.04	[cm <sup>3</sup> ] (0.552 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.95	[kg] (17.53 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD-220V	
3 Start capacitor	-	[μF(VAC minimum)]
4 Run capacitor	5(330)	[μF(VAC minimum)]
5 Motor protection	4TM232KFBYY-53	
6 Start winding resistance	14.90	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	22.20	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	4.10	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.70	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
528	133	155	90	0.41	1.66	5.85	1.47	1.71

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 35°C (+95°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	309	78	91	61	0.29	0.97	5.05	1.27	1.48
-30 (-22)	413	104	121	70	0.33	1.29	5.89	1.48	1.73
-25 (-13)	540	136	158	80	0.37	1.69	6.79	1.71	1.99
-20 (- 4)	692	174	203	89	0.41	2.17	7.75	1.95	2.27
-15 (+ 5)	873	220	256	99	0.45	2.75	8.79	2.22	2.58
-10 (+14)	1086	274	318	110	0.50	3.42	9.91	2.50	2.90

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	285	72	84	62	0.29	0.89	4.60	1.16	1.35
-30 (-22)	389	98	114	72	0.33	1.22	5.37	1.35	1.57
-25 (-13)	514	129	151	83	0.38	1.61	6.17	1.56	1.81
-20 (- 4)	664	167	195	95	0.43	2.09	7.01	1.77	2.05
-15 (+ 5)	842	212	247	107	0.48	2.65	7.89	1.99	2.31
-10 (+14)	1052	265	308	119	0.53	3.32	8.82	2.22	2.59

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	256	64	75	62	0.29	0.80	4.13	1.04	1.21
-30 (-22)	357	90	105	73	0.34	1.12	4.86	1.22	1.42
-25 (-13)	480	121	141	86	0.39	1.51	5.59	1.41	1.64
-20 (- 4)	627	158	184	99	0.45	1.97	6.32	1.59	1.85
-15 (+ 5)	802	202	235	113	0.51	2.52	7.07	1.78	2.07
-10 (+14)	1007	254	295	128	0.57	3.18	7.85	1.98	2.30

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	223	56	65	61	0.29	0.70	3.67	0.92	1.07
-30	(-22)	322	81	94	73	0.34	1.01	4.37	1.10	1.28
-25	(-13)	441	111	129	87	0.40	1.38	5.05	1.27	1.48
-20	(- 4)	584	147	171	102	0.47	1.84	5.71	1.44	1.67
-15	(+ 5)	753	190	221	119	0.54	2.37	6.35	1.60	1.86
-10	(+14)	953	240	279	136	0.61	3.01	7.00	1.76	2.05

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		