

### COMPRESSOR DEFINITION

Designation	NT U6232GKV
Nominal Voltage/Frequency	115 V 60 Hz
Engineering Number	925AG60

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-404A		
3 Nominal voltage and frequency	115 / 60	[ V / Hz ]	
4 Application type	Medium Back Pressure (Commercial Compressors)		
4.1 Evaporating temperature range	-20°C to 10°C	(-4°F to 50°F)	
5 Motor type	CSCR		
6 Starting torque	HST - Hight starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	25.2	[kgf/cm <sup>2</sup> ] (358 psig)	/ °C - °F
9.2 Peak	28.3	[kgf/cm <sup>2</sup> ] (402 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1+	[hp]
2 Displacement	20.44	[cm <sup>3</sup> ] (1.247 cu.in)
2.1 Bore [mm]	36.990	
2.2 Stroke [mm]	19.030	
3 Lubricant charge	650	[ml] (21.98 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	18.29	[kg] (40.32 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	Voltage Relay	
2.1 Starting device	3ARR22B3P3	
3 Start capacitor	340-408(250)	[µF(VAC minimum)]
4 Run capacitor	40(250)	[µF(VAC minimum)]
5 Motor protection	15HM1969-247	
6 Start winding resistance	2.23	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	0.32	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	93.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	16.15	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ARIMBP Fan		Evaporating temperature (Condensing temperature		-6.7°C (19.94°F) 48.9°C (120.02°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
7004	1765	2052	1218	12.18	75.48	5.75	1.45	1.68

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ARI4 Fan		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	5547	1398	1625	867	9.47	46.88	6.40	1.61	1.87
-15	(+ 5)	6935	1748	2032	938	10.00	59.28	7.39	1.86	2.17
-10	(+14)	8512	2145	2494	998	10.46	73.60	8.53	2.15	2.50
-5	(+23)	10295	2594	3017	1047	10.84	90.31	9.84	2.48	2.88
0	(+32)	12299	3099	3604	1084	11.10	109.85	11.34	2.86	3.32
+5	(+41)	14540	3664	4261	1106	11.23	132.66	13.07	3.29	3.83
+10	(+50)	17034	4293	4991	1113	11.20	159.19	15.06	3.79	4.41

TEST CONDITIONS: @115V60Hz			ARI4 Fan		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	4430	1116	1298	919	9.85	43.26	4.83	1.22	1.41
-15	(+ 5)	5613	1415	1645	1015	10.57	55.45	5.53	1.39	1.62
-10	(+14)	6952	1752	2037	1101	11.23	69.61	6.31	1.59	1.85
-5	(+23)	8462	2132	2480	1174	11.81	86.21	7.21	1.82	2.11
0	(+32)	10159	2560	2977	1233	12.28	105.67	8.25	2.08	2.42
+5	(+41)	12059	3039	3534	1278	12.62	128.46	9.46	2.38	2.77
+10	(+50)	14178	3573	4154	1306	12.81	155.01	10.87	2.74	3.19

TEST CONDITIONS: @115V60Hz			ARI4 Fan		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	3242	817	950	937	10.02	38.09	3.46	0.87	1.01
-15	(+ 5)	4205	1060	1232	1064	10.97	50.08	3.96	1.00	1.16
-10	(+14)	5289	1333	1550	1180	11.86	64.09	4.49	1.13	1.31
-5	(+23)	6510	1641	1908	1282	12.67	80.58	5.08	1.28	1.49
0	(+32)	7884	1987	2310	1370	13.38	99.98	5.75	1.45	1.69
+5	(+41)	9427	2376	2762	1442	13.96	122.75	6.55	1.65	1.92
+10	(+50)	11154	2811	3268	1497	14.40	149.33	7.49	1.89	2.19

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	12.77 +0.08/+0.00	[mm]	(0.503" +0.003"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted		
3.2 DISCHARGE	9.6 +0.07/+0.00	[mm]	(0.378" +0.003"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Vertical		
3.3 PROCESS	6.42 +0.08/+0.00	[mm]	(0.253" +0.003"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Vertical		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		