

### COMPRESSOR DEFINITION

Designation	EM C66CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	701RA72

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	10.61	[cm <sup>3</sup> ] (0.647 cu.in)
2.1 Bore [mm]	26.000	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	8.2	[kg] (18.08 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	MI2021/V230	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(350)	[µF(VAC minimum)]
5 Motor protection	AE15BU	
6 Start winding resistance	20.91	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	15.10	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	6.71	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	1.09	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	1.35	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAFLBP-NOFAN Static		Evaporating temperature (Condensing temperature		-25°C (-13°F) 55°C (131°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
469	118	137	97	0.46	1.79	4.82	1.21	1.41

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	361	91	106	69	0.35	1.15	5.20	1.31	1.52
-30	(-22)	484	122	142	79	0.38	1.55	6.13	1.55	1.80
-25	(-13)	630	159	185	89	0.42	2.02	7.12	1.79	2.09
-20	(- 4)	803	202	235	99	0.46	2.58	8.15	2.05	2.39
-15	(+ 5)	1004	253	294	109	0.51	3.23	9.20	2.32	2.70
-10	(+14)	1235	311	362	120	0.56	3.98	10.27	2.59	3.01

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	311	78	91	69	0.35	1.08	4.48	1.13	1.31
-30	(-22)	422	106	124	80	0.39	1.47	5.24	1.32	1.54
-25	(-13)	555	140	163	92	0.44	1.93	6.04	1.52	1.77
-20	(- 4)	712	179	209	103	0.49	2.48	6.87	1.73	2.01
-15	(+ 5)	895	226	262	116	0.55	3.13	7.71	1.94	2.26
-10	(+14)	1107	279	325	129	0.61	3.88	8.56	2.16	2.51

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	249	63	73	71	0.35	0.95	3.56	0.90	1.04
-30	(-22)	348	88	102	84	0.40	1.32	4.16	1.05	1.22
-25	(-13)	466	117	137	97	0.46	1.78	4.80	1.21	1.41
-20	(- 4)	606	153	178	111	0.52	2.31	5.46	1.38	1.60
-15	(+ 5)	771	194	226	126	0.59	2.95	6.11	1.54	1.79
-10	(+14)	963	243	282	142	0.66	3.69	6.76	1.70	1.98

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	205	52	60	69	0.35	0.86	2.97	0.75	0.87
-30	(-22)	290	73	85	84	0.40	1.22	3.45	0.87	1.01
-25	(-13)	392	99	115	99	0.47	1.66	3.95	1.00	1.16
-20	(- 4)	514	130	151	116	0.54	2.18	4.46	1.12	1.31
-15	(+ 5)	659	166	193	134	0.62	2.80	4.95	1.25	1.45
-10	(+14)	830	209	243	153	0.70	3.54	5.42	1.37	1.59

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 45° to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		