

COMPRESSOR DEFINITION

Designation	EM X70CLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	700AA98

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	11.14	[cm ³] (0.680 cu.in)
2.1 Bore [mm]	26.000	
2.2 Stroke [mm]	21.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.4	[kg] (16.31 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	MI2021	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(350)/5(350)	[µF(VAC minimum)]
5 Motor protection	AE37FQ	
6 Start winding resistance	22.47	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	18.35	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	6.01	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	1.05	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	1.25	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAFLBP-NOFAN Static		Evaporating temperature (Condensing temperature		-25°C (-13°F) 55°C (131°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
488	123	143	107	0.54	1.86	4.57	1.15	1.34

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	391	99	115	74	0.38	1.25	5.28	1.33	1.55
-30	(-22)	508	128	149	80	0.43	1.63	6.29	1.58	1.84
-25	(-13)	657	166	192	91	0.48	2.11	7.17	1.81	2.10
-20	(- 4)	840	212	246	105	0.53	2.70	8.00	2.02	2.35
-15	(+ 5)	1057	266	310	120	0.59	3.40	8.84	2.23	2.59
-10	(+14)	1310	330	384	135	0.65	4.23	9.73	2.45	2.85

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	325	82	95	79	0.39	1.13	4.14	1.04	1.21
-30	(-22)	432	109	127	87	0.44	1.50	4.99	1.26	1.46
-25	(-13)	568	143	166	99	0.50	1.98	5.71	1.44	1.67
-20	(- 4)	735	185	215	115	0.57	2.56	6.37	1.60	1.87
-15	(+ 5)	933	235	273	133	0.64	3.26	7.03	1.77	2.06
-10	(+14)	1164	293	341	150	0.72	4.08	7.75	1.95	2.27

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	272	69	80	81	0.40	1.03	3.35	0.84	0.98
-30	(-22)	367	93	108	91	0.46	1.40	4.04	1.02	1.18
-25	(-13)	489	123	143	106	0.53	1.86	4.60	1.16	1.35
-20	(- 4)	639	161	187	125	0.61	2.44	5.11	1.29	1.50
-15	(+ 5)	817	206	239	145	0.69	3.13	5.62	1.42	1.65
-10	(+14)	1024	258	300	165	0.78	3.93	6.19	1.56	1.81

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	225	57	66	82	0.40	0.95	2.73	0.69	0.80
-30	(-22)	308	78	90	95	0.47	1.30	3.29	0.83	0.96
-25	(-13)	414	104	121	112	0.55	1.75	3.72	0.94	1.09
-20	(- 4)	545	137	160	133	0.64	2.31	4.09	1.03	1.20
-15	(+ 5)	701	177	205	156	0.73	2.98	4.46	1.12	1.31
-10	(+14)	884	223	259	180	0.83	3.77	4.88	1.23	1.43

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 42° up + 45° to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		