

### COMPRESSOR DEFINITION

Designation	EM X80CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	701AA72

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	180 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	180 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/7	[hp]
2 Displacement	12.21	[cm <sup>3</sup> ] (0.745 cu.in)
2.1 Bore [mm]	26.000	
2.2 Stroke [mm]	23.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.9	[kg] (17.42 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD2-220V/TSD2-220V1.2/TSD2-D-220V	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	5(350)/4(350)	[µF(VAC minimum)]
5 Motor protection	4TM276KFBYY-73	
6 Start winding resistance	18.65	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	13.71	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	7.47	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	1.26	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	1.52	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAF-LBP-NOFAN Static		Evaporating temperature (Condensing temperature		-25°C (-13°F) 55°C (131°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
544	137	159	117	0.56	2.07	4.64	1.17	1.36

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	354	89	104	83	0.40	1.23	4.27	1.08	1.25
-30	(-22)	475	120	139	97	0.46	1.65	4.93	1.24	1.44
-25	(-13)	631	159	185	112	0.53	2.20	5.63	1.42	1.65
-20	(- 4)	820	207	240	129	0.61	2.86	6.37	1.61	1.87
-15	(+ 5)	1042	263	305	146	0.69	3.64	7.13	1.80	2.09
-10	(+14)	1297	327	380	164	0.77	4.54	7.91	1.99	2.32

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	297	75	87	84	0.41	1.13	3.51	0.89	1.03
-30	(-22)	403	101	118	99	0.49	1.53	4.06	1.02	1.19
-25	(-13)	540	136	158	116	0.57	2.06	4.63	1.17	1.36
-20	(- 4)	707	178	207	135	0.66	2.70	5.22	1.32	1.53
-15	(+ 5)	904	228	265	155	0.74	3.46	5.83	1.47	1.71
-10	(+14)	1130	285	331	176	0.84	4.34	6.43	1.62	1.88

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 65°C (+149°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	243	61	71	82	0.40	1.02	2.97	0.75	0.87
-30	(-22)	333	84	98	98	0.48	1.41	3.40	0.86	1.00
-25	(-13)	452	114	132	117	0.58	1.91	3.85	0.97	1.13
-20	(- 4)	597	150	175	139	0.67	2.53	4.30	1.08	1.26
-15	(+ 5)	768	194	225	162	0.78	3.26	4.75	1.20	1.39
-10	(+14)	965	243	283	186	0.88	4.11	5.19	1.31	1.52

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 45° to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		