

### COMPRESSOR DEFINITION

Designation	EM B66CLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513300048

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	10.61	[cm <sup>3</sup> ] (0.647 cu.in)
2.1 Bore [mm]	26.000	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.4	[kg] (16.31 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD-220V0.6	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(310)/5(310)	[µF(VAC minimum)]
5 Motor protection	4TM232KFBYY-53	
6 Start winding resistance		[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance		[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CCC - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
648	163	190	104	0.52	2.03	6.21	1.56	1.82

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 35°C (+95°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	374	94	110	71	0.39	1.17	5.28	1.33	1.55
-30 (-22)	500	126	147	81	0.44	1.57	6.15	1.55	1.80
-25 (-13)	655	165	192	93	0.49	2.06	7.06	1.78	2.07
-20 (- 4)	841	212	246	105	0.54	2.64	8.01	2.02	2.35
-15 (+ 5)	1058	267	310	118	0.59	3.33	8.99	2.26	2.63
-10 (+14)	1309	330	383	131	0.65	4.13	9.99	2.52	2.93

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	353	89	103	72	0.39	1.10	4.87	1.23	1.43
-30 (-22)	475	120	139	84	0.45	1.49	5.63	1.42	1.65
-25 (-13)	628	158	184	97	0.50	1.97	6.43	1.62	1.88
-20 (- 4)	811	204	238	111	0.56	2.55	7.26	1.83	2.13
-15 (+ 5)	1026	258	301	126	0.62	3.23	8.12	2.05	2.38
-10 (+14)	1274	321	373	142	0.69	4.02	8.98	2.26	2.63

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	325	82	95	73	0.40	1.02	4.46	1.12	1.31
-30 (-22)	443	112	130	86	0.46	1.39	5.15	1.30	1.51
-25 (-13)	592	149	173	101	0.52	1.86	5.87	1.48	1.72
-20 (- 4)	772	194	226	117	0.59	2.42	6.61	1.66	1.94
-15 (+ 5)	984	248	288	134	0.66	3.10	7.36	1.85	2.16
-10 (+14)	1230	310	360	152	0.74	3.88	8.12	2.05	2.38

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	276	70	81	71	0.39	0.87	3.92	0.99	1.15
-30	(-22)	390	98	114	86	0.46	1.22	4.55	1.15	1.33
-25	(-13)	534	135	157	103	0.53	1.68	5.21	1.31	1.53
-20	(- 4)	710	179	208	121	0.61	2.23	5.88	1.48	1.72
-15	(+ 5)	918	231	269	140	0.69	2.89	6.56	1.65	1.92
-10	(+14)	1161	293	340	160	0.78	3.67	7.24	1.82	2.12

### F - EXTERNAL CHARACTERISTICS

1 Base plate	American Standard
2 Tray holder	No
3 Connectors	
3.1 SUCTION	6.5 +0.12/-0.08 [mm] (0.256" +0.005"/-0.003")
3.1.1 Material	Copper
3.1.2 Shape	Slanted 0° up + 45° to Back
3.2 DISCHARGE	4.9 +0.10/-0.05 [mm] (0.193" +0.004"/-0.002")
3.2.1 Material	Copper
3.2.2 Shape	Slanted 0° up + 24° to Back
3.3 PROCESS	6.5 +0.12/-0.08 [mm] (0.256" +0.005"/-0.003")
3.3.1 Material	Copper
3.3.2 Shape	Slanted 0° up + 45° to Back
3.4 Oil cooler (Copper)	No [mm]
3.5 Connector sealing	Rubber Plugs