

### COMPRESSOR DEFINITION

Designation	EM R50HLC
Nominal Voltage/Frequency	200-230 V 50 Hz
Engineering Number	513300322

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	200-230 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/5	[hp]
2 Displacement	4.85	[cm <sup>3</sup> ] (0.296 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	14.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	8	[kg] (17.64 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	200-230V 50Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD-220V0.6	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(310)	[µF(VAC minimum)]
5 Motor protection	4TM189KFBYY-53	
6 Start winding resistance	[Ω at 25°C (77°F)] +/- 8%	
7 Run winding resistance	[Ω at 25°C (77°F)] +/- 8%	
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CCC - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
512	129	150	88	0.41	2.91	5.80	1.46	1.70

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	157	40	46	56	0.28	0.89	2.85	0.72	0.84
-30 (-22)	278	70	81	70	0.34	1.57	3.93	0.99	1.15
-25 (-13)	415	105	122	85	0.40	2.35	4.89	1.23	1.43
-20 (- 4)	575	145	169	100	0.47	3.27	5.75	1.45	1.68
-15 (+ 5)	766	193	224	117	0.54	4.37	6.57	1.66	1.92
-10 (+14)	993	250	291	134	0.62	5.69	7.39	1.86	2.16

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	214	54	63	59	0.29	1.21	3.58	0.90	1.05
-30 (-22)	332	84	97	72	0.34	1.88	4.57	1.15	1.34
-25 (-13)	469	118	137	85	0.40	2.66	5.51	1.39	1.61
-20 (- 4)	632	159	185	98	0.46	3.59	6.43	1.62	1.88
-15 (+ 5)	828	209	242	112	0.52	4.72	7.37	1.86	2.16
-10 (+14)	1063	268	311	127	0.59	6.09	8.39	2.11	2.46

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	263	66	77	61	0.30	1.49	4.31	1.09	1.26
-30 (-22)	375	95	110	72	0.34	2.13	5.21	1.31	1.53
-25 (-13)	510	128	149	84	0.39	2.89	6.12	1.54	1.79
-20 (- 4)	673	170	197	95	0.44	3.83	7.08	1.79	2.08
-15 (+ 5)	872	220	255	107	0.49	4.98	8.15	2.05	2.39
-10 (+14)	1113	281	326	119	0.55	6.38	9.35	2.36	2.74

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 40° up + 45° to Back		
3.2 DISCHARGE	4.9 +0.10/-0.05	[mm]	(0.193" +0.004"/-0.002")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 24° to Back		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 40° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		