

### COMPRESSOR DEFINITION

Designation	EM 2C66CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513304535

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/5	[hp]
2 Displacement	10.61	[cm <sup>3</sup> ] (0.647 cu.in)
2.1 Bore [mm]	26.000	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO5	
4 Weight (with oil charge)	8.36	[kg] (18.43 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	M.I.E-START 2021	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	5(310)/4(310)	[µF(VAC minimum)]
5 Motor protection	AE64FS	
6 Start winding resistance	13.10	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	18.50	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	5.10	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.77	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification		

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAFLBP-NOFAN Static		Evaporating temperature (Condensing temperature		-25°C (-13°F) 55°C (131°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
457	115	134	93	0.45		4.91	1.24	1.44

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	342	86	100	62	0.31	1.09	5.45	1.37	1.60
-30	(-22)	462	117	136	74	0.36	1.49	6.26	1.58	1.83
-25	(-13)	608	153	178	86	0.42	1.95	7.15	1.80	2.09
-20	(- 4)	783	197	229	97	0.47	2.52	8.10	2.04	2.37
-15	(+ 5)	991	250	290	109	0.52	3.19	9.11	2.30	2.67
-10	(+14)	1235	311	362	121	0.57	3.98	10.18	2.57	2.98

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	291	73	85	64	0.32	1.01	4.57	1.15	1.34
-30	(-22)	401	101	118	77	0.38	1.39	5.24	1.32	1.54
-25	(-13)	533	134	156	89	0.44	1.86	5.97	1.50	1.75
-20	(- 4)	691	174	202	102	0.49	2.41	6.75	1.70	1.98
-15	(+ 5)	878	221	257	116	0.55	3.07	7.57	1.91	2.22
-10	(+14)	1099	277	322	130	0.62	3.85	8.42	2.12	2.47

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	241	61	71	65	0.32	0.92	3.75	0.94	1.10
-30	(-22)	340	86	100	79	0.39	1.29	4.30	1.08	1.26
-25	(-13)	457	115	134	93	0.45	1.74	4.90	1.24	1.44
-20	(- 4)	596	150	175	108	0.51	2.28	5.53	1.39	1.62
-15	(+ 5)	762	192	223	123	0.58	2.92	6.18	1.56	1.81
-10	(+14)	958	241	281	140	0.65	3.68	6.85	1.73	2.01

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	193	49	57	65	0.32	0.81	2.97	0.75	0.87
-30	(-22)	278	70	82	80	0.39	1.17	3.44	0.87	1.01
-25	(-13)	379	95	111	96	0.46	1.60	3.93	0.99	1.15
-20	(- 4)	499	126	146	113	0.53	2.11	4.43	1.12	1.30
-15	(+ 5)	641	162	188	130	0.61	2.73	4.95	1.25	1.45
-10	(+14)	811	204	238	149	0.70	3.46	5.45	1.37	1.60

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 48° up + 24° to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		