

### COMPRESSOR DEFINITION

Designation	EM 2C66CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513304516

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/5	[hp]
2 Displacement	10.61	[cm <sup>3</sup> ] (0.647 cu.in)
2.1 Bore [mm]	26.000	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO5	
4 Weight (with oil charge)	8.36	[kg] (18.43 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	MI2021	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	5(310)/4(310)	[µF(VAC minimum)]
5 Motor protection	AE64FS	
6 Start winding resistance	13.10	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	18.50	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	5.10	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.77	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification		

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAE LBP-NOFAN Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
611	154	179	99	0.49	1.92	6.15	1.55	1.80

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 35°C (+95°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
	°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]
-35 (-31)	345	87	101	63	0.33	1.08	5.43	1.37	1.59
-30 (-22)	472	119	138	75	0.38	1.48	6.27	1.58	1.84
-25 (-13)	621	156	182	87	0.43	1.95	7.19	1.81	2.11
-20 (- 4)	798	201	234	98	0.48	2.51	8.17	2.06	2.39
-15 (+ 5)	1009	254	296	110	0.53	3.17	9.20	2.32	2.70
-10 (+14)	1258	317	369	122	0.59	3.97	10.29	2.59	3.01

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
	°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]
-35 (-31)	320	81	94	65	0.34	1.00	4.93	1.24	1.45
-30 (-22)	445	112	130	78	0.40	1.39	5.70	1.44	1.67
-25 (-13)	592	149	173	91	0.45	1.86	6.53	1.64	1.91
-20 (- 4)	766	193	224	104	0.51	2.41	7.39	1.86	2.17
-15 (+ 5)	972	245	285	117	0.57	3.06	8.30	2.09	2.43
-10 (+14)	1217	307	356	131	0.63	3.84	9.24	2.33	2.71

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 55°C (+131°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
	°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]
-35 (-31)	289	73	85	66	0.34	0.91	4.41	1.11	1.29
-30 (-22)	411	104	121	80	0.40	1.29	5.12	1.29	1.50
-25 (-13)	554	140	162	94	0.47	1.74	5.86	1.48	1.72
-20 (- 4)	723	182	212	109	0.53	2.27	6.63	1.67	1.94
-15 (+ 5)	923	233	270	124	0.60	2.91	7.42	1.87	2.17
-10 (+14)	1160	292	340	141	0.68	3.66	8.23	2.07	2.41

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	254	64	74	66	0.33	0.80	3.86	0.97	1.13
-30	(-22)	371	93	109	82	0.41	1.16	4.51	1.14	1.32
-25	(-13)	507	128	149	98	0.48	1.59	5.18	1.31	1.52
-20	(- 4)	669	168	196	114	0.55	2.10	5.87	1.48	1.72
-15	(+ 5)	861	217	252	131	0.63	2.71	6.56	1.65	1.92
-10	(+14)	1089	274	319	150	0.72	3.44	7.26	1.83	2.13

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 90° up + 24° to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		