

COMPRESSOR DEFINITION

Designation	EM 2C55CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513304515

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	9.04	[cm ³] (0.552 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO5	
4 Weight (with oil charge)	8.36	[kg] (18.43 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	MI2021	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	5(310)/4(300)	[µF(VAC minimum)]
5 Motor protection	AE64FS	
6 Start winding resistance	18.00	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	20.80	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	4.30	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.65	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAFLBP-NOFAN Static		Evaporating temperature (Condensing temperature	-25°C (-13°F) 55°C (131°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
386	97	113	81	0.37	1.47	4.79	1.21	1.40

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	295	74	86	57	0.27	0.94	5.13	1.29	1.50	
-30 (-22)	403	101	118	66	0.31	1.30	6.09	1.53	1.78	
-25 (-13)	525	132	154	75	0.35	1.69	7.01	1.77	2.05	
-20 (- 4)	669	169	196	84	0.39	2.15	7.95	2.00	2.33	
-15 (+ 5)	842	212	247	94	0.43	2.71	8.97	2.26	2.63	
-10 (+14)	1051	265	308	104	0.47	3.39	10.10	2.54	2.96	

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	248	63	73	57	0.27	0.86	4.32	1.09	1.27	
-30 (-22)	345	87	101	67	0.31	1.20	5.09	1.28	1.49	
-25 (-13)	454	114	133	78	0.36	1.58	5.81	1.46	1.70	
-20 (- 4)	582	147	170	89	0.41	2.03	6.53	1.64	1.91	
-15 (+ 5)	736	185	216	101	0.46	2.57	7.29	1.84	2.14	
-10 (+14)	924	233	271	113	0.52	3.23	8.16	2.06	2.39	

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	204	51	60	57	0.27	0.78	3.58	0.90	1.05	
-30 (-22)	290	73	85	69	0.32	1.10	4.22	1.06	1.24	
-25 (-13)	386	97	113	81	0.37	1.47	4.78	1.21	1.40	
-20 (- 4)	498	126	146	94	0.43	1.90	5.33	1.34	1.56	
-15 (+ 5)	634	160	186	107	0.49	2.43	5.92	1.49	1.73	
-10 (+14)	801	202	235	121	0.56	3.08	6.58	1.66	1.93	

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	161	41	47	55	0.27	0.68	2.90	0.73	0.85
-30	(-22)	238	60	70	68	0.32	1.00	3.46	0.87	1.01
-25	(-13)	321	81	94	82	0.37	1.35	3.94	0.99	1.15
-20	(- 4)	418	105	123	96	0.44	1.77	4.38	1.10	1.28
-15	(+ 5)	537	135	157	111	0.51	2.29	4.83	1.22	1.42
-10	(+14)	683	172	200	127	0.59	2.92	5.35	1.35	1.57

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 90° up + 24° to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		