

COMPRESSOR DEFINITION

| | |
|---------------------------|------------------------|
| Designation | EM X40CLC |
| Nominal Voltage/Frequency | 220-240 V 50 Hz |
| Engineering Number | 898DA72 |

A - APPLICATION / LIMIT WORKING CONDITIONS

| | | | |
|------------------------------------|-----------------------------------|-----------------------------------|-----------|
| 1 Type | Hermetic reciprocating compressor | | |
| 2 Refrigerant | R-600a | | |
| 3 Nominal voltage and frequency | 220-240 / 50 | [V / Hz] | |
| 4 Application type | Low Back Pressure | | |
| 4.1 Evaporating temperature range | -35°C to -10°C | (-31°F to 14°F) | |
| 5 Motor type | RSCR | | |
| 6 Starting torque | LST - Low Starting Torque | | |
| 7 Expansion device | Capillary tube | | |
| 8 Compressor cooling | | Operating voltage range | |
| | | 50 Hz | 60 Hz |
| 8.1 LBP (32°C Ambient temperature) | Static | 198 to 254 V | - |
| 8.2 LBP (43°C Ambient temperature) | Static | 198 to 254 V | - |
| 8.3 HBP (32°C Ambient temperature) | - | - | - |
| 8.4 HBP (43°C Ambient temperature) | - | - | - |
| 9 Maximum condensing temperature | | | |
| 9.1 Operating | 6.9 | [kgf/cm ²] (98 psig) | / °C - °F |
| 9.2 Peak | 7.8 | [kgf/cm ²] (111 psig) | / °C - °F |
| 10 Maximum winding temperature | 130 | [°C] | |

B - MECHANICAL DATA

| | | |
|-------------------------------|----------------|----------------------------------|
| 1 Commercial designation | | [hp] |
| 2 Displacement | 7.23 | [cm ³] (0.441 cu.in) |
| 2.1 Bore [mm] | 24.000 | |
| 2.2 Stroke [mm] | 16.000 | |
| 3 Lubricant charge | 180 | [ml] (6.09 fl.oz.) |
| 3.1 Lubricants approved | | |
| 3.2 Lubricants type/viscosity | ALQUILB / ISO5 | |
| 4 Weight (with oil charge) | 7.8 | [kg] (17.20 lb.) |
| 5 Nitrogen charge | - | [kgf/cm ²] |

C - ELETRICAL DATA

| | | |
|--|------------------------------------|------------------------------------|
| 1 Nominal Voltage/Frequency/Number of Phases | 220-240 V 50 Hz 1 ~ (Single phase) | |
| 2 Starting device type | TSD | |
| 2.1 Starting device | TSD-220V0.6 | |
| 3 Start capacitor | - | [µF(VAC minimum)] |
| 4 Run capacitor | 4(440) | [µF(VAC minimum)] |
| 5 Motor protection | 4TM189KFBYY-73 | |
| 6 Start winding resistance | 22.40 | [Ω at 25°C (77°F)] +/- 8% |
| 7 Run winding resistance | 28.80 | [Ω at 25°C (77°F)] +/- 8% |
| 8 LRA - Locked rotor amperage (50 Hz) | 3.10 | [A] - Measured according to UL 984 |
| 9 FLA - Full load amperage L/MBP (50 Hz) | 0.30 | [A] |
| 10 FLA - Full Load Amperage HBP (50 Hz) | - | [A] |
| 11 Approval boards certification | IRAM - VDE | |

D - PERFORMANCE - CHECK POINT DATA

| | | | | | | | | |
|-------------------------------|----------|-----|-----------------------------|-------------------------------|--|---------------------------|--|-------|
| TEST CONDITIONS: @220V50Hz | | | ASHRAELBP32 Static | | Evaporating temperature (Condensing temperature | | -23.3°C (-9.94°F) 54.4°C (129.92°F) | |
| Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| 412 | 104 | 121 | 71 | 0.32 | 1.29 | 5.84 | 1.47 | 1.71 |

E - PERFORMANCE - CURVES

| | | | | | | | | | | |
|-------------------------------|-------|----------------------------|--------------------|-----|--|-------------------------------|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS: @220V50Hz | | | ASHRAE32 Static | | (Condensing temperature 45°C (+113°F)) | | | | | |
| Evaporating temperature | | Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| °C | (°F) | [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35 | (-31) | 213 | 54 | 62 | 46 | 0.22 | 0.67 | 4.60 | 1.16 | 1.35 |
| -30 | (-22) | 297 | 75 | 87 | 56 | 0.26 | 0.93 | 5.34 | 1.35 | 1.57 |
| -25 | (-13) | 396 | 100 | 116 | 64 | 0.30 | 1.24 | 6.16 | 1.55 | 1.81 |
| -20 | (- 4) | 513 | 129 | 150 | 73 | 0.34 | 1.61 | 7.05 | 1.78 | 2.06 |
| -15 | (+ 5) | 651 | 164 | 191 | 82 | 0.38 | 2.05 | 7.99 | 2.01 | 2.34 |
| -10 | (+14) | 814 | 205 | 239 | 90 | 0.42 | 2.57 | 8.99 | 2.27 | 2.64 |

| | | | | | | | | | | |
|-------------------------------|-------|----------------------------|--------------------|-----|--|-------------------------------|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS: @220V50Hz | | | ASHRAE32 Static | | (Condensing temperature 55°C (+131°F)) | | | | | |
| Evaporating temperature | | Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| °C | (°F) | [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35 | (-31) | 188 | 47 | 55 | 47 | 0.22 | 0.59 | 4.00 | 1.01 | 1.17 |
| -30 | (-22) | 273 | 69 | 80 | 57 | 0.26 | 0.86 | 4.73 | 1.19 | 1.39 |
| -25 | (-13) | 372 | 94 | 109 | 67 | 0.31 | 1.17 | 5.50 | 1.39 | 1.61 |
| -20 | (- 4) | 489 | 123 | 143 | 77 | 0.35 | 1.54 | 6.30 | 1.59 | 1.85 |
| -15 | (+ 5) | 626 | 158 | 183 | 88 | 0.40 | 1.97 | 7.13 | 1.80 | 2.09 |
| -10 | (+14) | 788 | 199 | 231 | 99 | 0.45 | 2.49 | 7.99 | 2.01 | 2.34 |

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|-------------------------------|-------|----------------------------|--------------------|-----|--|-------------------------------|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS: @220V50Hz | | | ASHRAE32 Static | | (Condensing temperature 65°C (+149°F)) | | | | | |
| Evaporating temperature | | Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| °C | (°F) | [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35 | (-31) | 170 | 43 | 50 | 46 | 0.22 | 0.53 | 3.71 | 0.93 | 1.09 |
| -30 | (-22) | 251 | 63 | 74 | 57 | 0.27 | 0.79 | 4.40 | 1.11 | 1.29 |
| -25 | (-13) | 347 | 87 | 102 | 68 | 0.32 | 1.09 | 5.10 | 1.28 | 1.49 |
| -20 | (- 4) | 460 | 116 | 135 | 80 | 0.37 | 1.45 | 5.80 | 1.46 | 1.70 |
| -15 | (+ 5) | 593 | 150 | 174 | 92 | 0.43 | 1.87 | 6.49 | 1.64 | 1.90 |
| -10 | (+14) | 751 | 189 | 220 | 105 | 0.49 | 2.37 | 7.18 | 1.81 | 2.10 |

F - EXTERNAL CHARACTERISTICS

| | | | |
|-------------------------|-------------------|------|--------------------------|
| 1 Base plate | European Standard | | |
| 2 Tray holder | No | | |
| 3 Connectors | | | |
| 3.1 SUCTION | 6.1 +0.10/+0.00 | [mm] | (0.240" +0.004"/+0.000") |
| 3.1.1 Material | Copper | | |
| 3.1.2 Shape | Slanted 42° | | |
| 3.2 DISCHARGE | 4.94 +0.08/-0.08 | [mm] | (0.194" +0.003"/-0.003") |
| 3.2.1 Material | Copper | | |
| 3.2.2 Shape | Straight | | |
| 3.3 PROCESS | 6.1 +0.10/+0.00 | [mm] | (0.240" +0.004"/+0.000") |
| 3.3.1 Material | Copper | | |
| 3.3.2 Shape | Slanted 42° | | |
| 3.4 Oil cooler (Copper) | No | [mm] | |
| 3.5 Connector sealing | Rubber Plugs | | |