

COMPRESSOR DEFINITION

Designation	EM C46CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	700DA98

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/7	[hp]
2 Displacement	7.96	[cm ³] (0.486 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	17.600	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.4	[kg] (16.31 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	MI2021XV230	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(350)/3(350)	[µF(VAC minimum)]
5 Motor protection	AE37FN	
6 Start winding resistance	21.45	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	26.20	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	4.15	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.69	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	0.84	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAE LBP-NOFAN Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
453	114	133	76	0.34	1.42	5.98	1.51	1.75

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	236	59	69	49	0.23	0.74	4.84	1.22	1.42	
-30 (-22)	344	87	101	57	0.26	1.08	5.97	1.50	1.75	
-25 (-13)	469	118	137	66	0.30	1.47	7.11	1.79	2.08	
-20 (- 4)	612	154	179	74	0.34	1.92	8.29	2.09	2.43	
-15 (+ 5)	777	196	228	82	0.37	2.44	9.50	2.39	2.78	
-10 (+14)	964	243	283	90	0.41	3.04	10.75	2.71	3.15	

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	228	58	67	49	0.24	0.71	4.62	1.16	1.35	
-30 (-22)	326	82	95	59	0.28	1.02	5.51	1.39	1.61	
-25 (-13)	441	111	129	69	0.32	1.38	6.41	1.62	1.88	
-20 (- 4)	577	145	169	79	0.37	1.81	7.34	1.85	2.15	
-15 (+ 5)	734	185	215	89	0.41	2.31	8.30	2.09	2.43	
-10 (+14)	917	231	269	99	0.46	2.89	9.29	2.34	2.72	

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	210	53	62	50	0.24	0.66	4.20	1.06	1.23	
-30 (-22)	299	75	88	61	0.29	0.94	4.94	1.24	1.45	
-25 (-13)	408	103	119	72	0.33	1.28	5.68	1.43	1.67	
-20 (- 4)	538	135	158	83	0.39	1.69	6.45	1.62	1.89	
-15 (+ 5)	692	174	203	95	0.44	2.18	7.23	1.82	2.12	
-10 (+14)	872	220	256	108	0.50	2.75	8.05	2.03	2.36	

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	181	46	53	47	0.23	0.57	3.86	0.97	1.13
-30	(-22)	264	67	77	58	0.28	0.83	4.52	1.14	1.33
-25	(-13)	368	93	108	71	0.33	1.16	5.19	1.31	1.52
-20	(- 4)	495	125	145	84	0.39	1.56	5.87	1.48	1.72
-15	(+ 5)	648	163	190	98	0.46	2.04	6.56	1.65	1.92
-10	(+14)	829	209	243	114	0.52	2.62	7.28	1.84	2.13

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 42° up + 45° to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		