

COMPRESSOR DEFINITION

Designation	F GS80HA
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513200432

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	103 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	103 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	16.2	[kgf/cm ²] (230 psig)	/ °C - °F
9.2 Peak (gauge)	20.6	[kgf/cm ²] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/4+	[hp]
2 Displacement	7.15	[cm ³] (0.436 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	18.000	
3 Lubricant charge	280	[ml] (9.47 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	11.35	[kg] (25.02 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm ²] (2.84 to 4.27 psig)

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	7M4R7MD3/8EA14C3/8EA1B3	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	20(180)	[µF(VAC minimum)]
5 Motor protection	4TM319RFBYY-53	
6 Start winding resistance	3.20	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	2.77	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	13.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	2.40	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	IRAM - UL	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
832	210	244	161	1.42	4.73	5.16	1.30	1.51

E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	434	109	127	109	1.10	2.45	3.99	1.01	1.17
-30 (-22)	618	156	181	131	1.18	3.50	4.73	1.19	1.39
-25 (-13)	840	212	246	153	1.33	4.77	5.48	1.38	1.61
-20 (- 4)	1106	279	324	176	1.52	6.29	6.28	1.58	1.84
-15 (+ 5)	1421	358	416	199	1.73	8.11	7.13	1.80	2.09
-10 (+14)	1792	452	525	222	1.94	10.27	8.06	2.03	2.36

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	343	87	101	104	1.13	1.94	3.31	0.83	0.97
-30 (-22)	521	131	153	127	1.22	2.95	4.07	1.03	1.19
-25 (-13)	737	186	216	153	1.39	4.18	4.80	1.21	1.41
-20 (- 4)	996	251	292	180	1.61	5.67	5.52	1.39	1.62
-15 (+ 5)	1304	329	382	208	1.85	7.45	6.25	1.57	1.83
-10 (+14)	1668	420	489	238	2.10	9.56	7.00	1.76	2.05

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	263	66	77	101	0.93	1.48	2.60	0.65	0.76
-30 (-22)	430	108	126	125	1.07	2.44	3.44	0.87	1.01
-25 (-13)	636	160	186	151	1.29	3.61	4.20	1.06	1.23
-20 (- 4)	884	223	259	181	1.56	5.03	4.90	1.23	1.43
-15 (+ 5)	1182	298	346	214	1.88	6.75	5.54	1.40	1.62
-10 (+14)	1535	387	450	249	2.20	8.79	6.16	1.55	1.81

F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		