

COMPRESSOR DEFINITION

Designation	F GS70HA
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513200686

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	103 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	103 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	16.2	[kgf/cm ²] (230 psig)	/ °C - °F
9.2 Peak (gauge)	20.6	[kgf/cm ²] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/5+	[hp]
2 Displacement	6.36	[cm ³] (0.388 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	16.000	
3 Lubricant charge	280	[ml] (9.47 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	11.48	[kg] (25.31 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm ²] (2.84 to 4.27 psig)

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	490D314R7/7M4R7MD3/8EA14C3/8EA21C3/8EA3B3/8EA4B3	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	20(180)	[µF(VAC minimum)]
5 Motor protection	4TM427NFBYY-53	
6 Start winding resistance	2.68	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	3.69	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	12.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	1.91	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	IRAM - UL	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
710	179	208	140	1.24	4.03	5.07	1.28	1.49

E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	348	88	102	100	0.91	1.97	3.49	0.88	1.02
-30 (-22)	527	133	154	117	1.03	2.99	4.49	1.13	1.32
-25 (-13)	732	184	214	135	1.18	4.16	5.39	1.36	1.58
-20 (- 4)	971	245	284	155	1.35	5.52	6.27	1.58	1.84
-15 (+ 5)	1250	315	366	174	1.52	7.13	7.19	1.81	2.11
-10 (+14)	1576	397	462	192	1.71	9.03	8.20	2.07	2.40

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	273	69	80	95	0.88	1.54	2.87	0.72	0.84
-30 (-22)	439	111	129	114	1.01	2.49	3.87	0.98	1.13
-25 (-13)	635	160	186	135	1.17	3.60	4.72	1.19	1.38
-20 (- 4)	866	218	254	158	1.36	4.93	5.49	1.38	1.61
-15 (+ 5)	1139	287	334	182	1.57	6.50	6.23	1.57	1.83
-10 (+14)	1463	369	429	208	1.80	8.38	7.02	1.77	2.06

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	187	47	55	91	0.84	1.06	2.03	0.51	0.59
-30 (-22)	345	87	101	108	0.97	1.96	3.18	0.80	0.93
-25 (-13)	535	135	157	130	1.15	3.04	4.12	1.04	1.21
-20 (- 4)	764	192	224	156	1.36	4.34	4.91	1.24	1.44
-15 (+ 5)	1037	261	304	185	1.60	5.92	5.63	1.42	1.65
-10 (+14)	1363	344	399	215	1.87	7.81	6.32	1.59	1.85

F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.2 +0.12/-0.08	[mm]	(0.323" +0.005"/-0.003")
3.1.1 Material	Copper plated steel		
3.1.2 Shape	Slanted		
3.2 DISCHARGE	5 +0.18/-0.06	[mm]	(0.197" +0.007"/-0.002")
3.2.1 Material	Copper plated steel		
3.2.2 Shape	Slanted		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper plated steel		
3.3.2 Shape	Slanted		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		