

### COMPRESSOR DEFINITION

Designation	EG U70HLC
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513700044

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static/Fan	-	94 to 140 V
8.2 LBP (43°C Ambient temperature)	Static/Fan	-	94 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	16.2	[kgf/cm <sup>2</sup> ] (230 psig)	/ °C - °F
9.2 Peak (gauge)	20.6	[kgf/cm <sup>2</sup> ] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	6.36	[cm <sup>3</sup> ] (0.388 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	16.000	
3 Lubricant charge	280	[ml] (9.47 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO7	
4 Weight (with oil charge)	11.14	[kg] (24.56 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	5SP04X427N/5SP14X427N	
3 Start capacitor	-	[μF(VAC minimum)]
4 Run capacitor	20(180)	[μF(VAC minimum)]
5 Motor protection	4TM427NFBYY-53	
6 Start winding resistance	3.50	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	3.80	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	11.50	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	2.00	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
700	176	205	124	1.11	3.98	5.65	1.42	1.66

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	366	92	107	83	0.79	2.07	4.42	1.11	1.29
-30 (-22)	530	133	155	99	0.92	3.00	5.37	1.35	1.57
-25 (-13)	722	182	212	115	1.06	4.10	6.27	1.58	1.84
-20 (- 4)	954	240	280	134	1.21	5.43	7.12	1.79	2.09
-15 (+ 5)	1238	312	363	155	1.38	7.07	7.95	2.00	2.33
-10 (+14)	1585	399	464	179	1.55	9.08	8.79	2.21	2.58

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	286	72	84	79	0.75	1.62	3.59	0.91	1.05
-30 (-22)	446	112	131	99	0.91	2.53	4.50	1.14	1.32
-25 (-13)	628	158	184	118	1.08	3.56	5.34	1.35	1.57
-20 (- 4)	844	213	247	139	1.26	4.80	6.14	1.55	1.80
-15 (+ 5)	1105	279	324	161	1.46	6.31	6.90	1.74	2.02
-10 (+14)	1424	359	417	185	1.68	8.16	7.65	1.93	2.24

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	185	47	54	67	0.68	1.05	2.74	0.69	0.80
-30 (-22)	349	88	102	93	0.86	1.98	3.64	0.92	1.07
-25 (-13)	529	133	155	118	1.06	3.01	4.45	1.12	1.30
-20 (- 4)	738	186	216	142	1.28	4.20	5.20	1.31	1.52
-15 (+ 5)	987	249	289	168	1.52	5.63	5.92	1.49	1.73
-10 (+14)	1287	324	377	195	1.78	7.37	6.62	1.67	1.94

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		