

### COMPRESSOR DEFINITION

Designation	EM D32CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	700NA95

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/7	[hp]
2 Displacement	5.96	[cm <sup>3</sup> ] (0.364 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.9	[kg] (17.42 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD2-220V	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	2.5(350)	[µF(VAC minimum)]
5 Motor protection	4TM129KFBYY	
6 Start winding resistance	28.17	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	35.16	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	3.21	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.50	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	0.62	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAE LBP-NOFAN Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
320	81	94	50	0.23	1.00	6.40	1.61	1.88

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
	°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]
-35	(-31)	185	47	54	32	0.15	0.58	5.74	1.45	1.68
-30	(-22)	257	65	75	38	0.18	0.81	6.69	1.69	1.96
-25	(-13)	343	86	100	44	0.21	1.08	7.81	1.97	2.29
-20	(- 4)	444	112	130	49	0.23	1.39	9.06	2.28	2.66
-15	(+ 5)	562	142	165	54	0.26	1.77	10.41	2.62	3.05
-10	(+14)	701	177	205	59	0.28	2.21	11.83	2.98	3.47

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
	°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]
-35	(-31)	159	40	46	31	0.15	0.50	5.14	1.30	1.51
-30	(-22)	229	58	67	39	0.18	0.72	5.95	1.50	1.74
-25	(-13)	313	79	92	45	0.21	0.98	6.89	1.74	2.02
-20	(- 4)	412	104	121	52	0.24	1.30	7.93	2.00	2.32
-15	(+ 5)	530	133	155	58	0.28	1.67	9.05	2.28	2.65
-10	(+14)	668	168	196	65	0.31	2.11	10.21	2.57	2.99

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
	°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]
-35	(-31)	138	35	40	30	0.15	0.43	4.54	1.15	1.33
-30	(-22)	206	52	60	39	0.18	0.64	5.26	1.33	1.54
-25	(-13)	286	72	84	47	0.21	0.90	6.09	1.54	1.79
-20	(- 4)	383	96	112	55	0.25	1.20	7.00	1.76	2.05
-15	(+ 5)	497	125	146	63	0.30	1.57	7.95	2.00	2.33
-10	(+14)	633	159	185	71	0.34	2.00	8.91	2.25	2.61

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	103	26	30	27	0.14	0.32	3.80	0.96	1.11
-30	(-22)	166	42	48	37	0.17	0.52	4.50	1.13	1.32
-25	(-13)	242	61	71	46	0.21	0.76	5.28	1.33	1.55
-20	(- 4)	334	84	98	55	0.26	1.05	6.11	1.54	1.79
-15	(+ 5)	444	112	130	64	0.31	1.40	6.96	1.75	2.04
-10	(+14)	576	145	169	74	0.36	1.82	7.79	1.96	2.28

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 45° to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		