

COMPRESSOR DEFINITION

Designation	EM D32CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	700NA95

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/7	[hp]
2 Displacement	5.96	[cm ³] (0.364 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.9	[kg] (17.42 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD2-220V	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	2.5(350)	[µF(VAC minimum)]
5 Motor protection	4TM129KFBYY	
6 Start winding resistance	28.17	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	35.16	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	3.21	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.50	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	0.62	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAFLBP-NOFAN Static		Evaporating temperature (Condensing temperature	-25°C (-13°F) 55°C (131°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
234	59	69	47	0.21	0.89	5.03	1.27	1.47

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 35°C (+95°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	180	45	53	32	0.15	0.58	5.56	1.40	1.63
-30 (-22)	251	63	74	39	0.18	0.81	6.53	1.65	1.91
-25 (-13)	335	84	98	44	0.21	1.07	7.64	1.93	2.24
-20 (- 4)	433	109	127	49	0.23	1.39	8.86	2.23	2.60
-15 (+ 5)	550	139	161	54	0.26	1.77	10.18	2.56	2.98
-10 (+14)	686	173	201	59	0.28	2.21	11.55	2.91	3.38

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	143	36	42	31	0.15	0.50	4.62	1.16	1.35
-30 (-22)	207	52	61	39	0.18	0.72	5.36	1.35	1.57
-25 (-13)	282	71	83	45	0.21	0.98	6.21	1.56	1.82
-20 (- 4)	372	94	109	52	0.24	1.30	7.15	1.80	2.10
-15 (+ 5)	477	120	140	58	0.28	1.67	8.15	2.05	2.39
-10 (+14)	601	151	176	65	0.31	2.11	9.19	2.32	2.69

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 55°C (+131°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	113	29	33	30	0.15	0.43	3.75	0.94	1.10
-30 (-22)	169	43	50	39	0.18	0.64	4.34	1.09	1.27
-25 (-13)	236	59	69	47	0.21	0.90	5.02	1.26	1.47
-20 (- 4)	315	79	92	55	0.25	1.20	5.75	1.45	1.69
-15 (+ 5)	409	103	120	63	0.30	1.56	6.53	1.64	1.91
-10 (+14)	519	131	152	71	0.34	1.99	7.31	1.84	2.14

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	76	19	22	27	0.14	0.32	2.83	0.71	0.83
-30	(-22)	124	31	36	37	0.17	0.52	3.35	0.84	0.98
-25	(-13)	180	45	53	46	0.21	0.76	3.93	0.99	1.15
-20	(- 4)	247	62	73	55	0.26	1.05	4.54	1.14	1.33
-15	(+ 5)	328	83	96	64	0.31	1.40	5.16	1.30	1.51
-10	(+14)	425	107	124	74	0.36	1.81	5.76	1.45	1.69

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 45° to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		