

COMPRESSOR DEFINITION

Designation	EM C32CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513304531

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/7	[hp]
2 Displacement	5.96	[cm ³] (0.364 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO5	
4 Weight (with oil charge)	8.21	[kg] (18.10 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	MI.E-START 2021	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	2(350)/3(350)/2.5(350)	[µF(VAC minimum)]
5 Motor protection	AE23AHNX	
6 Start winding resistance	31.70	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	34.50	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	2.60	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.40	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAE LBP-NOFAN Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
333	84	98	55	0.26	1.05	6.11	1.54	1.79

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 35°C (+95°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	202	51	59	38	0.18	0.63	5.28	1.33	1.55
-30 (-22)	266	67	78	43	0.20	0.83	6.16	1.55	1.80
-25 (-13)	348	88	102	49	0.23	1.09	7.20	1.81	2.11
-20 (- 4)	449	113	132	54	0.26	1.41	8.40	2.12	2.46
-15 (+ 5)	571	144	167	59	0.28	1.80	9.75	2.46	2.86
-10 (+14)	716	180	210	64	0.30	2.26	11.25	2.83	3.30

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	180	45	53	38	0.19	0.56	4.74	1.19	1.39
-30 (-22)	245	62	72	44	0.21	0.77	5.54	1.40	1.62
-25 (-13)	326	82	96	50	0.24	1.02	6.44	1.62	1.89
-20 (- 4)	426	107	125	57	0.27	1.34	7.45	1.88	2.18
-15 (+ 5)	547	138	160	64	0.30	1.72	8.55	2.15	2.50
-10 (+14)	690	174	202	71	0.33	2.18	9.74	2.45	2.85

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 55°C (+131°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	157	40	46	38	0.19	0.49	4.15	1.05	1.22
-30 (-22)	221	56	65	45	0.22	0.69	4.94	1.24	1.45
-25 (-13)	301	76	88	52	0.25	0.95	5.77	1.45	1.69
-20 (- 4)	400	101	117	60	0.28	1.26	6.65	1.67	1.95
-15 (+ 5)	518	131	152	68	0.32	1.63	7.56	1.91	2.22
-10 (+14)	658	166	193	77	0.36	2.08	8.51	2.15	2.49

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	132	33	39	37	0.19	0.41	3.51	0.89	1.03
-30	(-22)	195	49	57	45	0.22	0.61	4.35	1.10	1.28
-25	(-13)	273	69	80	53	0.25	0.86	5.18	1.31	1.52
-20	(- 4)	369	93	108	62	0.29	1.16	5.99	1.51	1.76
-15	(+ 5)	484	122	142	72	0.34	1.52	6.79	1.71	1.99
-10	(+14)	621	156	182	82	0.39	1.96	7.56	1.91	2.22

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 48° up + 24° to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		