

### COMPRESSOR DEFINITION

Designation	EM 2C40CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513304517

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	7.23	[cm <sup>3</sup> ] (0.441 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	16.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO5	
4 Weight (with oil charge)	7.68	[kg] (16.93 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	M.I.E-START 2021	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	2(310)/2.5(310)/3(310)	[µF(VAC minimum)]
5 Motor protection	AE37FN	
6 Start winding resistance	26.30	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	26.00	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	3.60	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.55	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			<b>CECOMAFLBP-NOFAN</b> Static		Evaporating temperature (Condensing temperature	-25°C (-13°F) 55°C (131°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
310	78	91	65	0.30	1.18	4.78	1.20	1.40

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		<b>CECOMAF-NOFAN</b> Static				(Condensing temperature 35°C (+95°F) )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	229	58	67	43	0.22	0.73	5.26	1.33	1.54	
-30 (-22)	314	79	92	51	0.25	1.01	6.15	1.55	1.80	
-25 (-13)	421	106	123	59	0.28	1.35	7.14	1.80	2.09	
-20 (- 4)	549	138	161	67	0.31	1.77	8.23	2.07	2.41	
-15 (+ 5)	698	176	205	75	0.34	2.25	9.41	2.37	2.76	
-10 (+14)	868	219	254	81	0.38	2.80	10.68	2.69	3.13	

TEST CONDITIONS: @220V50Hz		<b>CECOMAF-NOFAN</b> Static				(Condensing temperature 45°C (+113°F) )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	194	49	57	45	0.22	0.67	4.31	1.09	1.26	
-30 (-22)	269	68	79	53	0.26	0.94	5.05	1.27	1.48	
-25 (-13)	365	92	107	62	0.29	1.27	5.86	1.48	1.72	
-20 (- 4)	481	121	141	71	0.33	1.67	6.73	1.70	1.97	
-15 (+ 5)	616	155	180	80	0.37	2.15	7.67	1.93	2.25	
-10 (+14)	770	194	226	89	0.41	2.70	8.66	2.18	2.54	

TEST CONDITIONS: @220V50Hz		<b>CECOMAF-NOFAN</b> Static				(Condensing temperature 55°C (+131°F) )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	162	41	48	47	0.23	0.62	3.51	0.88	1.03	
-30 (-22)	227	57	67	55	0.26	0.86	4.13	1.04	1.21	
-25 (-13)	310	78	91	65	0.30	1.18	4.79	1.21	1.40	
-20 (- 4)	413	104	121	75	0.34	1.58	5.49	1.38	1.61	
-15 (+ 5)	533	134	156	86	0.39	2.04	6.20	1.56	1.82	
-10 (+14)	672	169	197	97	0.44	2.58	6.94	1.75	2.03	

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	134	34	39	46	0.23	0.56	2.86	0.72	0.84
-30	(-22)	187	47	55	55	0.27	0.79	3.40	0.86	1.00
-25	(-13)	257	65	75	66	0.31	1.09	3.94	0.99	1.16
-20	(- 4)	345	87	101	77	0.36	1.46	4.48	1.13	1.31
-15	(+ 5)	450	113	132	90	0.42	1.91	5.02	1.26	1.47
-10	(+14)	572	144	168	103	0.48	2.44	5.53	1.39	1.62

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted parallel BP+24°to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		