

### COMPRESSOR DEFINITION

Designation	EM 2C20CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513304527

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/12	[hp]
2 Displacement	3.97	[cm <sup>3</sup> ] (0.242 cu.in)
2.1 Bore [mm]	19.000	
2.2 Stroke [mm]	14.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO5	
4 Weight (with oil charge)	8.21	[kg] (18.10 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	MI.E-START 2021	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	2.5(350)/2(350)	[µF(VAC minimum)]
5 Motor protection	AE23AHNX	
6 Start winding resistance	37.30	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	45.30	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAE LBP-NOFAN Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
207	52	61	36	0.17	0.65	5.83	1.47	1.71

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 35°C (+95°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	118	30	35	24	0.11	0.37	4.97	1.25	1.46
-30 (-22)	165	41	48	28	0.13	0.52	5.98	1.51	1.75
-25 (-13)	220	55	65	31	0.15	0.69	7.01	1.77	2.05
-20 (- 4)	286	72	84	35	0.17	0.90	8.08	2.04	2.37
-15 (+ 5)	365	92	107	40	0.19	1.15	9.20	2.32	2.70
-10 (+14)	458	115	134	44	0.21	1.44	10.37	2.61	3.04

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	103	26	30	24	0.12	0.32	4.34	1.09	1.27
-30 (-22)	149	38	44	28	0.14	0.47	5.29	1.33	1.55
-25 (-13)	204	51	60	33	0.16	0.64	6.25	1.57	1.83
-20 (- 4)	269	68	79	37	0.18	0.84	7.21	1.82	2.11
-15 (+ 5)	346	87	101	42	0.20	1.09	8.19	2.06	2.40
-10 (+14)	437	110	128	47	0.22	1.38	9.19	2.31	2.69

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 55°C (+131°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	88	22	26	24	0.12	0.27	3.68	0.93	1.08
-30 (-22)	133	33	39	29	0.14	0.42	4.61	1.16	1.35
-25 (-13)	186	47	55	34	0.16	0.59	5.51	1.39	1.61
-20 (- 4)	250	63	73	39	0.18	0.79	6.39	1.61	1.87
-15 (+ 5)	326	82	96	45	0.21	1.03	7.26	1.83	2.13
-10 (+14)	416	105	122	51	0.24	1.31	8.12	2.05	2.38

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	71	18	21	24	0.12	0.22	3.01	0.76	0.88
-30	(-22)	116	29	34	29	0.14	0.36	3.94	0.99	1.15
-25	(-13)	169	43	49	35	0.17	0.53	4.81	1.21	1.41
-20	(- 4)	232	58	68	41	0.20	0.73	5.64	1.42	1.65
-15	(+ 5)	307	77	90	48	0.23	0.97	6.42	1.62	1.88
-10	(+14)	395	100	116	55	0.26	1.25	7.17	1.81	2.10

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted parallel BP+24°to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		