

### COMPRESSOR DEFINITION

Designation	EG Z70HLP
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513700263

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	85 to 110 V	98 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	85 to 110 V	98 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	16.2	[kgf/cm <sup>2</sup> ] (230 psig)	/ °C - °F
9.2 Peak (gauge)	20.6	[kgf/cm <sup>2</sup> ] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	5.96	[cm <sup>3</sup> ] (0.364 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	280	[ml] (9.47 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	11.65	[kg] (25.68 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD- 115V	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	15(180)	[µF(VAC minimum)]
5 Motor protection	4TM319RFBYY-53	
6 Start winding resistance	6.25	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	4.40	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	10.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	1.60	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
724	182	212	122	1.08	4.11	5.95	1.50	1.74

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F) )				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	427	107	125	82	0.71	2.41	5.16	1.30	1.51
-30	(-22)	584	147	171	97	0.80	3.31	6.04	1.52	1.77
-25	(-13)	772	195	226	111	0.90	4.38	7.04	1.78	2.06
-20	(- 4)	996	251	292	123	1.00	5.67	8.15	2.05	2.39
-15	(+ 5)	1261	318	369	134	1.11	7.20	9.36	2.36	2.74
-10	(+14)	1572	396	461	147	1.22	9.01	10.66	2.69	3.12

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F) )				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	361	91	106	80	0.74	2.05	4.52	1.14	1.32
-30	(-22)	523	132	153	96	0.85	2.97	5.46	1.38	1.60
-25	(-13)	713	180	209	111	0.97	4.05	6.43	1.62	1.89
-20	(- 4)	937	236	275	126	1.11	5.33	7.44	1.87	2.18
-15	(+ 5)	1199	302	351	141	1.25	6.85	8.46	2.13	2.48
-10	(+14)	1505	379	441	158	1.41	8.62	9.49	2.39	2.78

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F) )				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	264	67	77	75	0.69	1.49	3.55	0.90	1.04
-30	(-22)	431	109	126	94	0.83	2.44	4.57	1.15	1.34
-25	(-13)	624	157	183	112	0.99	3.54	5.54	1.40	1.62
-20	(- 4)	849	214	249	131	1.16	4.83	6.46	1.63	1.89
-15	(+ 5)	1109	279	325	151	1.35	6.33	7.33	1.85	2.15
-10	(+14)	1411	356	413	174	1.56	8.08	8.12	2.05	2.38

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	169	43	49	62	0.59	0.95	2.75	0.69	0.81
-30	(-22)	342	86	100	86	0.77	1.94	3.86	0.97	1.13
-25	(-13)	538	136	158	109	0.97	3.06	4.86	1.22	1.42
-20	(- 4)	764	193	224	134	1.19	4.35	5.72	1.44	1.68
-15	(+ 5)	1024	258	300	160	1.44	5.84	6.44	1.62	1.89
-10	(+14)	1322	333	387	190	1.70	7.58	7.01	1.77	2.06

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EG/F/AMEM Version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.2 +0.12/-0.08	[mm]	(0.323" +0.005"/-0.003")
3.1.1 Material	Copper plated steel		
3.1.2 Shape	Slanted		
3.2 DISCHARGE	5 +0.18/-0.06	[mm]	(0.197" +0.007"/-0.002")
3.2.1 Material	Copper plated steel		
3.2.2 Shape	Slanted		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper plated steel		
3.3.2 Shape	Slanted		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		