

### COMPRESSOR DEFINITION

|                           |                 |
|---------------------------|-----------------|
| Designation               | EG Y80HLP       |
| Nominal Voltage/Frequency | 115-127 V 60 Hz |
| Engineering Number        | 513700160       |

### A - APPLICATION / LIMIT WORKING CONDITIONS

|  |                                   |                                   |             |
|--|-----------------------------------|-----------------------------------|-------------|
| 1 Type                                     | Hermetic reciprocating compressor |                                   |             |
| 2 Refrigerant                              | R-134a                            |                                   |             |
| 3 Nominal voltage and frequency            | 115-127 / 60                      | [ V / Hz ]                        |             |
| 4 Application type                         | Low Back Pressure                 |                                   |             |
| 4.1 Evaporating temperature range          | -35°C to -10°C                    | (-31°F to 14°F)                   |             |
| 5 Motor type                               | RSCR                              |                                   |             |
| 6 Starting torque                          | LST - Low Starting Torque         |                                   |             |
| 7 Expansion device                         | Capillary tube                    |                                   |             |
| 8 Compressor cooling                       | Operating voltage range           |                                   |             |
|  |                                   | 50 Hz                             | 60 Hz       |
| 8.1 LBP (32°C Ambient temperature)         | Static                            | 85 to 110 V                       | 98 to 140 V |
| 8.2 LBP (43°C Ambient temperature)         | Static                            | 85 to 110 V                       | 98 to 140 V |
| 8.3 HBP (32°C Ambient temperature)         | -                                 | -                                 | -           |
| 8.4 HBP (43°C Ambient temperature)         | -                                 | -                                 | -           |
| 9 Maximum condensing pressures/temperature |                                   |                                   |             |
| 9.1 Operating (gauge)                      | 16.2                              | [kgf/cm <sup>2</sup> ] (230 psig) | / °C - °F   |
| 9.2 Peak (gauge)                           | 20.6                              | [kgf/cm <sup>2</sup> ] (293 psig) | / °C - °F   |
| 10 Maximum winding temperature             | 130                               | [ °C ]                            |             |

### B - MECHANICAL DATA

|                               |               |  |
|-------------------------------|---------------|--|
| 1 Commercial designation      | 1/4           | [hp]                                       |
| 2 Displacement                | 6.76          | [cm <sup>3</sup> ] (0.413 cu.in)           |
| 2.1 Bore [mm]                 | 22.500        |  |
| 2.2 Stroke [mm]               | 17.000        |  |
| 3 Lubricant charge            | 280           | [ml] (9.47 fl.oz.)                         |
| 3.1 Lubricants approved       |               |  |
| 3.2 Lubricants type/viscosity | ESTER / ISO10 |  |
| 4 Weight (with oil charge)    | 11.37         | [kg] (25.07 lb.)                           |
| 5 Nitrogen charge             | 0.2 to 0.3    | [kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig) |

### C - ELETRICAL DATA

|  |  |                                    |
|--|--|------------------------------------|
| 1 Nominal Voltage/Frequency/Number of Phases | 115-127 V 60 Hz 1 ~ (Single phase)                 |                                    |
| 2 Starting device type                       | PTC  |                                    |
| 2.1 Starting device                          | 7M4R7MD3/8EA14C3/8EA1B3/8EA21C3/8EA3B3/8EA4B3/8M4I |                                    |
| 3 Start capacitor                            | -  | [µF(VAC minimum)]                  |
| 4 Run capacitor                              | 15(180)  | [µF(VAC minimum)]                  |
| 5 Motor protection                           | 4TM445KFBYY-53                                     |                                    |
| 6 Start winding resistance                   | 5.60   | [Ω at 25°C (77°F)] +/- 8%          |
| 7 Run winding resistance                     | 3.50   | [Ω at 25°C (77°F)] +/- 8%          |
| 8 LRA - Locked rotor amperage (60 Hz)        | 13.00  | [A] - Measured according to UL 984 |
| 9 FLA - Full load amperage L/MBP (60 Hz)     | 1.70   | [A] - Measured according to UL 984 |
| 10 FLA - Full Load Amperage HBP (60 Hz)      | -  | [A] - Measured according to UL 984 |
| 11 Approval boards certification             | UL   |                                    |

### D - PERFORMANCE - CHECK POINT DATA

|                               |          |     |                                |                                  |  |                           |  |       |  |
|-------------------------------|----------|-----|--------------------------------|----------------------------------|--|---------------------------|--|-------|--|
| TEST CONDITIONS:<br>@115V60Hz |          |     | ASHRAELBP32<br>Static          |                                  | Evaporating temperature<br>(Condensing temperature |                           | -23.3°C (-9.94°F)<br>54.4°C (129.92°F) |       |  |
| Cooling capacity<br>+/- 5%    |          |     | Power<br>consumption<br>+/- 5% | Current<br>consumption<br>+/- 5% | Gas flow<br>rate<br>+/- 5%                         | EFFICIENCY RATE<br>+/- 7% |  |       |  |
| [Btu/h]                       | [kcal/h] | [W] | [W]                            | [A]                              | [kg/h]   | [Btu/Wh]                  | [kcal/Wh]                              | [W/W] |  |
| 815                           | 205      | 239 | 143                            | 1.27                             | 4.63   | 5.69                      | 1.43                                   | 1.67  |  |

### E - PERFORMANCE - CURVES

|                               |                            |          |                    |                                |  |                            |                           |           |       |  |
|-------------------------------|----------------------------|----------|--------------------|--------------------------------|--|----------------------------|---------------------------|-----------|-------|--|
| TEST CONDITIONS:<br>@115V60Hz |                            |          | ASHRAE32<br>Static |                                | (Condensing temperature 45°C (+113°F)) |                            |                           |           |       |  |
| Evaporating<br>temperature    | Cooling capacity<br>+/- 5% |          |                    | Power<br>consumption<br>+/- 5% | Current<br>consumption<br>+/- 5%       | Gas flow<br>rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |  |
| °C (°F)                       | [Btu/h]                    | [kcal/h] | [W]                | [W]                            | [A]                                    | [kg/h]                     | [Btu/Wh]                  | [kcal/Wh] | [W/W] |  |
| -35 (-31)                     | 436                        | 110      | 128                | 98                             | 0.87                                   | 2.46                       | 4.47                      | 1.13      | 1.31  |  |
| -30 (-22)                     | 609                        | 154      | 179                | 116                            | 1.05                                   | 3.45                       | 5.25                      | 1.32      | 1.54  |  |
| -25 (-13)                     | 823                        | 207      | 241                | 135                            | 1.22                                   | 4.67                       | 6.10                      | 1.54      | 1.79  |  |
| -20 (- 4)                     | 1082                       | 273      | 317                | 154                            | 1.38                                   | 6.16                       | 7.01                      | 1.77      | 2.05  |  |
| -15 (+ 5)                     | 1394                       | 351      | 409                | 174                            | 1.55                                   | 7.96                       | 8.00                      | 2.02      | 2.34  |  |
| -10 (+14)                     | 1766                       | 445      | 518                | 195                            | 1.72                                   | 10.12                      | 9.07                      | 2.29      | 2.66  |  |

|                               |                            |          |                    |                                |  |                            |                           |           |       |  |
|-------------------------------|----------------------------|----------|--------------------|--------------------------------|--|----------------------------|---------------------------|-----------|-------|--|
| TEST CONDITIONS:<br>@115V60Hz |                            |          | ASHRAE32<br>Static |                                | (Condensing temperature 55°C (+131°F)) |                            |                           |           |       |  |
| Evaporating<br>temperature    | Cooling capacity<br>+/- 5% |          |                    | Power<br>consumption<br>+/- 5% | Current<br>consumption<br>+/- 5%       | Gas flow<br>rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |  |
| °C (°F)                       | [Btu/h]                    | [kcal/h] | [W]                | [W]                            | [A]                                    | [kg/h]                     | [Btu/Wh]                  | [kcal/Wh] | [W/W] |  |
| -35 (-31)                     | 400                        | 101      | 117                | 97                             | 0.87                                   | 2.27                       | 4.14                      | 1.04      | 1.21  |  |
| -30 (-22)                     | 556                        | 140      | 163                | 116                            | 1.06                                   | 3.15                       | 4.80                      | 1.21      | 1.41  |  |
| -25 (-13)                     | 751                        | 189      | 220                | 137                            | 1.24                                   | 4.26                       | 5.49                      | 1.38      | 1.61  |  |
| -20 (- 4)                     | 993                        | 250      | 291                | 160                            | 1.43                                   | 5.65                       | 6.22                      | 1.57      | 1.82  |  |
| -15 (+ 5)                     | 1287                       | 324      | 377                | 184                            | 1.63                                   | 7.35                       | 6.99                      | 1.76      | 2.05  |  |
| -10 (+14)                     | 1642                       | 414      | 481                | 210                            | 1.86                                   | 9.41                       | 7.81                      | 1.97      | 2.29  |  |

|                               |                            |          |                    |                                |  |                            |                           |           |       |  |
|-------------------------------|----------------------------|----------|--------------------|--------------------------------|--|----------------------------|---------------------------|-----------|-------|--|
| TEST CONDITIONS:<br>@115V60Hz |                            |          | ASHRAE32<br>Static |                                | (Condensing temperature 65°C (+149°F)) |                            |                           |           |       |  |
| Evaporating<br>temperature    | Cooling capacity<br>+/- 5% |          |                    | Power<br>consumption<br>+/- 5% | Current<br>consumption<br>+/- 5%       | Gas flow<br>rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |  |
| °C (°F)                       | [Btu/h]                    | [kcal/h] | [W]                | [W]                            | [A]                                    | [kg/h]                     | [Btu/Wh]                  | [kcal/Wh] | [W/W] |  |
| -35 (-31)                     | 334                        | 84       | 98                 | 94                             | 0.85                                   | 1.89                       | 3.54                      | 0.89      | 1.04  |  |
| -30 (-22)                     | 478                        | 120      | 140                | 114                            | 1.04                                   | 2.71                       | 4.19                      | 1.06      | 1.23  |  |
| -25 (-13)                     | 661                        | 167      | 194                | 137                            | 1.23                                   | 3.75                       | 4.84                      | 1.22      | 1.42  |  |
| -20 (- 4)                     | 891                        | 225      | 261                | 162                            | 1.44                                   | 5.07                       | 5.50                      | 1.39      | 1.61  |  |
| -15 (+ 5)                     | 1175                       | 296      | 344                | 191                            | 1.68                                   | 6.70                       | 6.17                      | 1.55      | 1.81  |  |
| -10 (+14)                     | 1518                       | 383      | 445                | 221                            | 1.95                                   | 8.70                       | 6.86                      | 1.73      | 2.01  |  |

### F - EXTERNAL CHARACTERISTICS

|                         |                               |      |                          |
|-------------------------|-------------------------------|------|--------------------------|
| 1 Base plate            | Universal EG/F/AMEM version 2 |      |                          |
| 2 Tray holder           | Yes                           |      |                          |
| 3 Connectors            |                               |      |                          |
| 3.1 SUCTION             | 6.5 +0.12/-0.08               | [mm] | (0.256" +0.005"/-0.003") |
| 3.1.1 Material          | Copper                        |      |                          |
| 3.1.2 Shape             | Straight                      |      |                          |
| 3.2 DISCHARGE           | 4.94 +0.08/-0.08              | [mm] | (0.194" +0.003"/-0.003") |
| 3.2.1 Material          | Copper                        |      |                          |
| 3.2.2 Shape             | Straight                      |      |                          |
| 3.3 PROCESS             | 6.5 +0.12/-0.08               | [mm] | (0.256" +0.005"/-0.003") |
| 3.3.1 Material          | Copper                        |      |                          |
| 3.3.2 Shape             | Straight                      |      |                          |
| 3.4 Oil cooler (Copper) | No                            | [mm] |                          |
| 3.5 Connector sealing   | Rubber Plugs                  |      |                          |