

### COMPRESSOR DEFINITION

Designation	EM 3U60HLP
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513301618

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	103 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	103 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	5.19	[cm <sup>3</sup> ] (0.317 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	6.8	[kg] (14.99 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	37X4R7X	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	12(180)/15(180)	[µF(VAC minimum)]
5 Motor protection	SMP427KFX	
6 Start winding resistance	[Ω at 25°C (77°F)] +/- 8%	
7 Run winding resistance	[Ω at 25°C (77°F)] +/- 8%	
8 LRA - Locked rotor amperage (60 Hz)	11.71	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	2.02	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	2.72	[A] - Measured according to UL 984
11 Approval boards certification	UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
648	163	190	119	1.17	3.68	5.47	1.38	1.60

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	360	91	106	79	1.42	2.04	4.54	1.14	1.33
-30 (-22)	492	124	144	91	1.34	2.79	5.44	1.37	1.59
-25 (-13)	636	160	186	102	1.38	3.61	6.29	1.58	1.84
-20 (- 4)	807	203	237	113	1.50	4.59	7.16	1.80	2.10
-15 (+ 5)	1023	258	300	125	1.64	5.84	8.15	2.05	2.39
-10 (+14)	1301	328	381	138	1.75	7.46	9.33	2.35	2.73

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	331	83	97	80	1.28	1.87	4.12	1.04	1.21
-30 (-22)	473	119	138	94	1.20	2.68	5.01	1.26	1.47
-25 (-13)	619	156	181	108	1.26	3.52	5.78	1.46	1.69
-20 (- 4)	788	198	231	121	1.40	4.48	6.53	1.64	1.91
-15 (+ 5)	995	251	291	136	1.58	5.68	7.32	1.84	2.14
-10 (+14)	1257	317	368	151	1.75	7.20	8.25	2.08	2.42

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	269	68	79	76	1.26	1.52	3.50	0.88	1.03
-30 (-22)	424	107	124	94	1.17	2.41	4.45	1.12	1.30
-25 (-13)	579	146	170	111	1.24	3.29	5.22	1.31	1.53
-20 (- 4)	750	189	220	128	1.40	4.27	5.89	1.48	1.73
-15 (+ 5)	952	240	279	146	1.61	5.44	6.56	1.65	1.92
-10 (+14)	1204	303	353	165	1.83	6.90	7.29	1.84	2.14

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	172	43	50	66	1.35	0.97	2.63	0.66	0.77
-30	(-22)	347	87	102	90	1.26	1.97	3.70	0.93	1.08
-25	(-13)	515	130	151	112	1.32	2.92	4.53	1.14	1.33
-20	(- 4)	692	174	203	133	1.50	3.94	5.20	1.31	1.52
-15	(+ 5)	896	226	262	156	1.74	5.11	5.80	1.46	1.70
-10	(+14)	1142	288	335	179	1.99	6.54	6.41	1.61	1.88

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.2 +0.12/-0.08	[mm]	(0.323" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		