

### COMPRESSOR DEFINITION

Designation	EM U45HSC
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513308001

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expantion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	85 to 110 V	98 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	85 to 110 V	98 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm²] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm²] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/6	[hp]
2 Displacement	3.77	[cm³] (0.230 cu.in)
2.1 Bore [mm]	19.000	
2.2 Stroke [mm]	13.300	
3 Lubricant charge	160	[ml] (5.41 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO7	
4 Weight (with oil charge)	7.76	[kg] (17.11 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm²] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	Combo	
2.1 Starting device	3ARR51V4H/3ARR55V4H	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	12(160)	[µF(VAC minimum)]
5 Motor protection	3ARR51V4H	
6 Start winding resistance	5.60	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	6.70	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F))	
Cooling capacity  +/- 5%			Power consumption  +/- 5%	Current consumption  +/- 5%	Gas flow rate  +/- 5%	EFFICIENCY RATE  +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
450	113	132	90	0.81	2.56	5.03	1.27	1.47

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 45°C (+113°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	243	61	71	64	0.57	1.38	3.78	0.95	1.11
-30	(-22)	338	85	99	74	0.66	1.92	4.59	1.16	1.34
-25	(-13)	452	114	133	84	0.75	2.57	5.38	1.36	1.58
-20	(- 4)	590	149	173	95	0.85	3.36	6.20	1.56	1.82
-15	(+ 5)	754	190	221	107	0.94	4.30	7.06	1.78	2.07
-10	(+14)	946	238	277	118	1.04	5.42	8.02	2.02	2.35

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 55°C (+131°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	197	50	58	63	0.57	1.11	3.12	0.79	0.92
-30	(-22)	294	74	86	74	0.67	1.67	3.97	1.00	1.16
-25	(-13)	409	103	120	86	0.77	2.32	4.75	1.20	1.39
-20	(- 4)	546	137	160	99	0.88	3.10	5.50	1.39	1.61
-15	(+ 5)	705	178	207	113	0.99	4.03	6.26	1.58	1.83
-10	(+14)	892	225	261	126	1.11	5.11	7.05	1.78	2.07

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity			Power consumption	Current consumption	Gas flow rate	EFFICIENCY RATE		
		+/- 5%			+/- 5%	+/- 5%	+/- 5%	+/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	147	37	43	58	0.53	0.83	2.56	0.64	0.75
-30	(-22)	246	62	72	71	0.64	1.40	3.44	0.87	1.01
-25	(-13)	361	91	106	85	0.76	2.05	4.20	1.06	1.23
-20	(- 4)	495	125	145	101	0.90	2.81	4.89	1.23	1.43
-15	(+ 5)	650	164	190	118	1.04	3.71	5.54	1.39	1.62
-10	(+14)	830	209	243	135	1.19	4.75	6.17	1.55	1.81

## F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 34° to Back		
3.2 DISCHARGE	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted parallel to Base Plate		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		