

### COMPRESSOR DEFINITION

|                           |                 |
|---------------------------|-----------------|
| Designation               | EM Y55CLP       |
| Nominal Voltage/Frequency | 220-240 V 50 Hz |
| Engineering Number        | 897GA95         |

### A - APPLICATION / LIMIT WORKING CONDITIONS

|                                    |                                   |                                   |           |
|------------------------------------|-----------------------------------|-----------------------------------|-----------|
| 1 Type                             | Hermetic reciprocating compressor |                                   |           |
| 2 Refrigerant                      | R-600a                            |                                   |           |
| 3 Nominal voltage and frequency    | 220-240 / 50                      | [ V / Hz ]                        |           |
| 4 Application type                 | Low Back Pressure                 |                                   |           |
| 4.1 Evaporating temperature range  | -35°C to -10°C                    | (-31°F to 14°F)                   |           |
| 5 Motor type                       | RSIR                              |                                   |           |
| 6 Starting torque                  | LST - Low Starting Torque         |                                   |           |
| 7 Expansion device                 | Capillary tube                    |                                   |           |
| 8 Compressor cooling               |                                   | Operating voltage range           |           |
|                                    |                                   | 50 Hz                             | 60 Hz     |
| 8.1 LBP (32°C Ambient temperature) | Static                            | 198 to 254 V                      | -         |
| 8.2 LBP (43°C Ambient temperature) | Static                            | 198 to 254 V                      | -         |
| 8.3 HBP (32°C Ambient temperature) | -                                 | -                                 | -         |
| 8.4 HBP (43°C Ambient temperature) | -                                 | -                                 | -         |
| 9 Maximum condensing temperature   |                                   |                                   |           |
| 9.1 Operating                      | 6.9                               | [kgf/cm <sup>2</sup> ] (98 psig)  | / °C - °F |
| 9.2 Peak                           | 7.8                               | [kgf/cm <sup>2</sup> ] (111 psig) | / °C - °F |
| 10 Maximum winding temperature     | 130                               | [ °C ]                            |           |

### B - MECHANICAL DATA

|                               |                |                                  |
|-------------------------------|----------------|----------------------------------|
| 1 Commercial designation      |                | [hp]                             |
| 2 Displacement                | 9.04           | [cm <sup>3</sup> ] (0.552 cu.in) |
| 2.1 Bore [mm]                 | 24.000         |                                  |
| 2.2 Stroke [mm]               | 20.000         |                                  |
| 3 Lubricant charge            | 180            | [ml] (6.09 fl.oz.)               |
| 3.1 Lubricants approved       |                |                                  |
| 3.2 Lubricants type/viscosity | ALQUILB / ISO5 |                                  |
| 4 Weight (with oil charge)    | 7.7            | [kg] (16.98 lb.)                 |
| 5 Nitrogen charge             | -              | [kgf/cm <sup>2</sup> ]           |

### C - ELETRICAL DATA

|                                              |                                    |                                    |
|----------------------------------------------|------------------------------------|------------------------------------|
| 1 Nominal Voltage/Frequency/Number of Phases | 220-240 V 50 Hz 1 ~ (Single phase) |                                    |
| 2 Starting device type                       | PTC                                |                                    |
| 2.1 Starting device                          | 2019                               |                                    |
| 3 Start capacitor                            | -                                  | [μF(VAC minimum)]                  |
| 4 Run capacitor                              | -                                  | [μF(VAC minimum)]                  |
| 5 Motor protection                           | AE18BQ10                           |                                    |
| 6 Start winding resistance                   | 27.35                              | [Ω at 25°C (77°F)] +/- 8%          |
| 7 Run winding resistance                     | 20.40                              | [Ω at 25°C (77°F)] +/- 8%          |
| 8 LRA - Locked rotor amperage (50 Hz)        | 4.75                               | [A] - Measured according to UL 984 |
| 9 FLA - Full load amperage L/MBP (50 Hz)     | 0.60                               | [A]                                |
| 10 FLA - Full Load Amperage HBP (50 Hz)      | -                                  | [A]                                |
| 11 Approval boards certification             |                                    |                                    |

### D - PERFORMANCE - CHECK POINT DATA

| TEST CONDITIONS:<br>@220V50Hz |          |     | CECOMAFLBP<br>Static           |                                  | Evaporating temperature<br>(Condensing temperature |                           | -25°C (-13°F)<br>55°C (131°F)) |       |
|-------------------------------|----------|-----|--------------------------------|----------------------------------|----------------------------------------------------|---------------------------|--------------------------------|-------|
| Cooling capacity<br>+/- 5%    |          |     | Power<br>consumption<br>+/- 5% | Current<br>consumption<br>+/- 5% | Gas flow<br>rate<br>+/- 5%                         | EFFICIENCY RATE<br>+/- 7% |                                |       |
| [Btu/h]                       | [kcal/h] | [W] | [W]                            | [A]                              | [kg/h]                                             | [Btu/Wh]                  | [kcal/Wh]                      | [W/W] |
| 403                           | 102      | 118 | 96                             | 0.63                             | 1.54                                               | 4.20                      | 1.06                           | 1.23  |

### E - PERFORMANCE - CURVES

| TEST CONDITIONS:<br>@220V50Hz |       |                            | CECOMAF<br>Static |     | (Condensing temperature 45°C (+113°F)) |                                  |                            |                           |           |       |
|-------------------------------|-------|----------------------------|-------------------|-----|----------------------------------------|----------------------------------|----------------------------|---------------------------|-----------|-------|
| Evaporating<br>temperature    |       | Cooling capacity<br>+/- 5% |                   |     | Power<br>consumption<br>+/- 5%         | Current<br>consumption<br>+/- 5% | Gas flow<br>rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C                            | (°F)  | [Btu/h]                    | [kcal/h]          | [W] | [W]                                    | [A]                              | [kg/h]                     | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35                           | (-31) | 260                        | 65                | 76  | 69                                     | 0.51                             | 0.90                       | 3.76                      | 0.95      | 1.10  |
| -30                           | (-22) | 347                        | 88                | 102 | 80                                     | 0.56                             | 1.21                       | 4.35                      | 1.10      | 1.27  |
| -25                           | (-13) | 459                        | 116               | 135 | 92                                     | 0.61                             | 1.60                       | 4.99                      | 1.26      | 1.46  |
| -20                           | (- 4) | 596                        | 150               | 175 | 105                                    | 0.66                             | 2.08                       | 5.69                      | 1.43      | 1.67  |
| -15                           | (+ 5) | 760                        | 192               | 223 | 118                                    | 0.72                             | 2.65                       | 6.45                      | 1.63      | 1.89  |
| -10                           | (+14) | 953                        | 240               | 279 | 131                                    | 0.77                             | 3.34                       | 7.27                      | 1.83      | 2.13  |

| TEST CONDITIONS:<br>@220V50Hz |       |                            | CECOMAF<br>Static |     | (Condensing temperature 55°C (+131°F)) |                                  |                            |                           |           |       |
|-------------------------------|-------|----------------------------|-------------------|-----|----------------------------------------|----------------------------------|----------------------------|---------------------------|-----------|-------|
| Evaporating<br>temperature    |       | Cooling capacity<br>+/- 5% |                   |     | Power<br>consumption<br>+/- 5%         | Current<br>consumption<br>+/- 5% | Gas flow<br>rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C                            | (°F)  | [Btu/h]                    | [kcal/h]          | [W] | [W]                                    | [A]                              | [kg/h]                     | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35                           | (-31) | 214                        | 54                | 63  | 71                                     | 0.51                             | 0.81                       | 3.05                      | 0.77      | 0.89  |
| -30                           | (-22) | 300                        | 76                | 88  | 83                                     | 0.57                             | 1.14                       | 3.63                      | 0.92      | 1.06  |
| -25                           | (-13) | 404                        | 102               | 118 | 96                                     | 0.63                             | 1.54                       | 4.21                      | 1.06      | 1.23  |
| -20                           | (- 4) | 527                        | 133               | 155 | 110                                    | 0.69                             | 2.02                       | 4.80                      | 1.21      | 1.41  |
| -15                           | (+ 5) | 673                        | 170               | 197 | 125                                    | 0.75                             | 2.58                       | 5.39                      | 1.36      | 1.58  |
| -10                           | (+14) | 841                        | 212               | 247 | 140                                    | 0.82                             | 3.23                       | 5.98                      | 1.51      | 1.75  |

| TEST CONDITIONS:<br>@220V50Hz |       |                            | CECOMAF<br>Static |     | (Condensing temperature 65°C (+149°F)) |                                  |                            |                           |           |       |
|-------------------------------|-------|----------------------------|-------------------|-----|----------------------------------------|----------------------------------|----------------------------|---------------------------|-----------|-------|
| Evaporating<br>temperature    |       | Cooling capacity<br>+/- 5% |                   |     | Power<br>consumption<br>+/- 5%         | Current<br>consumption<br>+/- 5% | Gas flow<br>rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C                            | (°F)  | [Btu/h]                    | [kcal/h]          | [W] | [W]                                    | [A]                              | [kg/h]                     | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35                           | (-31) | 177                        | 45                | 52  | 70                                     | 0.51                             | 0.75                       | 2.51                      | 0.63      | 0.73  |
| -30                           | (-22) | 258                        | 65                | 76  | 83                                     | 0.58                             | 1.09                       | 3.09                      | 0.78      | 0.90  |
| -25                           | (-13) | 352                        | 89                | 103 | 97                                     | 0.65                             | 1.49                       | 3.61                      | 0.91      | 1.06  |
| -20                           | (- 4) | 461                        | 116               | 135 | 113                                    | 0.71                             | 1.95                       | 4.09                      | 1.03      | 1.20  |
| -15                           | (+ 5) | 585                        | 147               | 171 | 130                                    | 0.78                             | 2.48                       | 4.52                      | 1.14      | 1.32  |
| -10                           | (+14) | 727                        | 183               | 213 | 149                                    | 0.86                             | 3.10                       | 4.91                      | 1.24      | 1.44  |

### F - EXTERNAL CHARACTERISTICS

|                         |                   |      |                          |
|-------------------------|-------------------|------|--------------------------|
| 1 Base plate            | European Standard |      |                          |
| 2 Tray holder           | Yes               |      |                          |
| 3 Connectors            |                   |      |                          |
| 3.1 SUCTION             | 6.1 +0.10/+0.00   | [mm] | (0.240" +0.004"/+0.000") |
| 3.1.1 Material          | Copper            |      |                          |
| 3.1.2 Shape             | Slanted 42°       |      |                          |
| 3.2 DISCHARGE           | 5.1 +0.10/+0.00   | [mm] | (0.201" +0.004"/+0.000") |
| 3.2.1 Material          | Copper            |      |                          |
| 3.2.2 Shape             | Straight          |      |                          |
| 3.3 PROCESS             | 6 +0.08/-0.08     | [mm] | (0.236" +0.003"/-0.003") |
| 3.3.1 Material          | Copper(OD)        |      |                          |
| 3.3.2 Shape             | Slanted 42°       |      |                          |
| 3.4 Oil cooler (Copper) | No                | [mm] |                          |
| 3.5 Connector sealing   | Rubber Plugs      |      |                          |