

### COMPRESSOR DEFINITION

Designation	EM X20CLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	898AA83

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 254 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 254 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	3.97	[cm <sup>3</sup> ] (0.242 cu.in)
2.1 Bore [mm]	19.000	
2.2 Stroke [mm]	14.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.8	[kg] (17.20 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	MI.E-START 2021	
3 Start capacitor	-	[μF(VAC minimum)]
4 Run capacitor	2(440)	[μF(VAC minimum)]
5 Motor protection	AE23AHNX	
6 Start winding resistance	34.90	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	47.80	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	2.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.18	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	IRAM - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
208	52	61	39	0.18	0.65	5.36	1.35	1.57

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	108	27	32	28	0.13	0.34	3.95	0.99	1.16
-30	(-22)	155	39	45	32	0.15	0.49	4.89	1.23	1.43
-25	(-13)	210	53	61	36	0.16	0.66	5.83	1.47	1.71
-20	(- 4)	274	69	80	40	0.18	0.86	6.81	1.72	2.00
-15	(+ 5)	350	88	102	45	0.21	1.10	7.86	1.98	2.30
-10	(+14)	439	111	129	49	0.22	1.38	9.02	2.27	2.64

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	92	23	27	28	0.13	0.29	3.31	0.83	0.97
-30	(-22)	135	34	40	32	0.15	0.42	4.19	1.05	1.23
-25	(-13)	187	47	55	37	0.17	0.59	5.03	1.27	1.47
-20	(- 4)	249	63	73	42	0.19	0.78	5.88	1.48	1.72
-15	(+ 5)	322	81	94	48	0.22	1.01	6.76	1.70	1.98
-10	(+14)	410	103	120	53	0.25	1.29	7.73	1.95	2.26

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	75	19	22	27	0.13	0.24	2.74	0.69	0.80
-30	(-22)	116	29	34	32	0.15	0.36	3.60	0.91	1.05
-25	(-13)	165	42	48	38	0.18	0.52	4.38	1.10	1.28
-20	(- 4)	225	57	66	44	0.20	0.71	5.13	1.29	1.50
-15	(+ 5)	298	75	87	51	0.23	0.94	5.89	1.48	1.73
-10	(+14)	385	97	113	57	0.27	1.21	6.69	1.69	1.96

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	4.95 +0.05/+0.05	[mm]	(0.195" +0.002"/+0.002")
3.2.1 Material	Copper		
3.2.2 Shape	Vertical		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		