

COMPRESSOR DEFINITION

Designation	EM X46CLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	898EA72

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 254 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 254 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	7.96	[cm ³] (0.486 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	17.600	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.8	[kg] (17.20 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	MI2021	
3 Start capacitor	-	[μF(VAC minimum)]
4 Run capacitor	4(440)	[μF(VAC minimum)]
5 Motor protection	AE37FN10	
6 Start winding resistance	17.80	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	25.00	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	IRAM - VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAFLBP Static		Evaporating temperature (Condensing temperature		-25°C (-13°F) 55°C (131°F))	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
349	88	102	78	0.36	1.33	4.48	1.13	1.31

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			CECOMAF Static		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	213	54	62	56	0.26	0.74	3.80	0.96	1.11
-30	(-22)	300	76	88	65	0.30	1.04	4.61	1.16	1.35
-25	(-13)	403	102	118	74	0.35	1.40	5.45	1.37	1.60
-20	(- 4)	526	132	154	83	0.39	1.83	6.32	1.59	1.85
-15	(+ 5)	670	169	196	93	0.44	2.34	7.22	1.82	2.12
-10	(+14)	837	211	245	103	0.49	2.93	8.14	2.05	2.39

TEST CONDITIONS: @220V50Hz			CECOMAF Static		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	181	46	53	57	0.26	0.69	3.20	0.81	0.94
-30	(-22)	258	65	76	67	0.31	0.98	3.84	0.97	1.12
-25	(-13)	349	88	102	78	0.36	1.33	4.49	1.13	1.31
-20	(- 4)	457	115	134	89	0.41	1.75	5.15	1.30	1.51
-15	(+ 5)	584	147	171	100	0.47	2.24	5.83	1.47	1.71
-10	(+14)	732	184	214	112	0.53	2.81	6.51	1.64	1.91

TEST CONDITIONS: @220V50Hz			CECOMAF Static		(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	145	37	43	55	0.26	0.61	2.64	0.66	0.77
-30	(-22)	215	54	63	68	0.31	0.91	3.17	0.80	0.93
-25	(-13)	298	75	87	80	0.37	1.26	3.70	0.93	1.08
-20	(- 4)	394	99	115	93	0.43	1.67	4.23	1.07	1.24
-15	(+ 5)	506	128	148	106	0.50	2.15	4.76	1.20	1.39
-10	(+14)	637	161	187	121	0.57	2.72	5.28	1.33	1.55

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		