

### COMPRESSOR DEFINITION

Designation	<b>EM T6144GK</b>
Nominal Voltage/Frequency	<b>220-240 V 50 Hz</b>
Engineering Number	<b>912EA67</b>

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-404A		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Medium Back Pressure (Commercial Compressors)		
4.1 Evaporating temperature range	-20°C to 10°C	(-4°F to 50°F)	
5 Motor type	CSIR		
6 Starting torque	HST - High starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	25.2	[kgf/cm <sup>2</sup> ] (358 psig)	/ °C - °F
9.2 Peak	28.3	[kgf/cm <sup>2</sup> ] (402 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4-	[hp]
2 Displacement	3.97	[cm <sup>3</sup> ] (0.242 cu.in)
2.1 Bore [mm]	19.000	
2.2 Stroke [mm]	14.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	7.8	[kg] (17.20 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	MTRP-0015	
3 Start capacitor	43-53(330)	[μF(VAC minimum)]
4 Run capacitor	-	[μF(VAC minimum)]
5 Motor protection	T0043/G6	
6 Start winding resistance		[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance		[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	7.70	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			EN12900MBP_HH Fan		Evaporating temperature (Condensing temperature		-10°C (14°F) 45°C (113°F))	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
1290	325	378	199	1.20	10.39	6.47	1.63	1.90

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			EN12900HH Fan		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	1007	254	295	156	1.05	7.09	6.44	1.62	1.89
-15	(+ 5)	1246	314	365	168	1.09	8.85	7.42	1.87	2.17
-10	(+14)	1525	384	447	179	1.13	10.90	8.49	2.14	2.49
-5	(+23)	1845	465	541	191	1.17	13.29	9.66	2.44	2.83
0	(+32)	2209	557	647	202	1.21	16.07	10.94	2.76	3.21
+5	(+41)	2618	660	767	213	1.25	19.28	12.32	3.10	3.61
+10	(+50)	3075	775	901	223	1.29	22.97	13.81	3.48	4.05

TEST CONDITIONS: @220V50Hz			EN12900HH Fan		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	841	212	246	168	1.08	6.67	5.02	1.26	1.47
-15	(+ 5)	1046	264	307	184	1.14	8.36	5.69	1.44	1.67
-10	(+14)	1287	324	377	199	1.20	10.36	6.45	1.63	1.89
-5	(+23)	1565	394	459	215	1.25	12.72	7.29	1.84	2.13
0	(+32)	1882	474	551	229	1.31	15.47	8.20	2.07	2.40
+5	(+41)	2239	564	656	243	1.36	18.66	9.21	2.32	2.70
+10	(+50)	2638	665	773	256	1.42	22.35	10.31	2.60	3.02

TEST CONDITIONS: @220V50Hz			EN12900HH Fan		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	670	169	196	175	1.11	6.16	3.83	0.96	1.12
-15	(+ 5)	837	211	245	196	1.19	7.76	4.27	1.08	1.25
-10	(+14)	1035	261	303	217	1.26	9.68	4.77	1.20	1.40
-5	(+23)	1264	319	370	237	1.34	11.96	5.33	1.34	1.56
0	(+32)	1527	385	448	257	1.42	14.65	5.95	1.50	1.74
+5	(+41)	1826	460	535	275	1.50	17.80	6.65	1.68	1.95
+10	(+50)	2163	545	634	291	1.58	21.45	7.42	1.87	2.17

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		