

### COMPRESSOR DEFINITION

Designation	EM U45HLP
Nominal Voltage/Frequency	200-230 V 50 Hz
Engineering Number	513300301

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	200-230 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	167 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	167 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/5	[hp]
2 Displacement	4.85	[cm <sup>3</sup> ] (0.296 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	14.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	7.4	[kg] (16.31 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	200-230V 50Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	7M220MC1/8EA17B1/8EA17C1/QPS2-A22MG1	
3 Start capacitor	-	[μF(VAC minimum)]
4 Run capacitor	-	[μF(VAC minimum)]
5 Motor protection	4TM174PFBYY-53	
6 Start winding resistance	26.07	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	17.13	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	5.60	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CCC - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
495	125	145	100	0.70	2.81	4.95	1.25	1.45

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	241	61	71	67	0.59	1.36	3.62	0.91	1.06
-30 (-22)	340	86	100	79	0.63	1.93	4.30	1.08	1.26
-25 (-13)	460	116	135	91	0.66	2.61	5.05	1.27	1.48
-20 (- 4)	604	152	177	103	0.70	3.44	5.86	1.48	1.72
-15 (+ 5)	777	196	228	115	0.74	4.43	6.76	1.70	1.98
-10 (+14)	981	247	288	126	0.78	5.62	7.75	1.95	2.27

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	225	57	66	67	0.59	1.27	3.34	0.84	0.98
-30 (-22)	323	81	95	80	0.63	1.83	4.01	1.01	1.17
-25 (-13)	438	110	128	94	0.67	2.49	4.68	1.18	1.37
-20 (- 4)	576	145	169	107	0.71	3.28	5.37	1.35	1.57
-15 (+ 5)	740	187	217	122	0.76	4.23	6.09	1.53	1.78
-10 (+14)	935	236	274	137	0.82	5.35	6.83	1.72	2.00

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	171	43	50	64	0.58	0.97	2.68	0.68	0.79
-30 (-22)	268	68	79	78	0.62	1.52	3.40	0.86	1.00
-25 (-13)	381	96	112	93	0.67	2.17	4.07	1.03	1.19
-20 (- 4)	515	130	151	110	0.72	2.93	4.70	1.18	1.38
-15 (+ 5)	673	170	197	127	0.78	3.84	5.30	1.33	1.55
-10 (+14)	859	216	252	147	0.85	4.92	5.86	1.48	1.72

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 40° up + 45° to Back		
3.2 DISCHARGE	4.9 +0.10/-0.05	[mm]	(0.193" +0.004"/-0.002")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 24° to Back		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 40° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		