

COMPRESSOR DEFINITION

Designation	EM T6144Y
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	872LA94

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	High Back Pressure (Commercial Compressors)		
4.1 Evaporating temperature range	-15°C to 10°C	(5°F to 50°F)	
5 Motor type	CSIR		
6 Starting torque	HST - High starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/5	[hp]
2 Displacement	9.04	[cm ³] (0.552 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	7.8	[kg] (17.20 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	MTRP-0015	
3 Start capacitor	43-53(330)	[μF(VAC minimum)]
4 Run capacitor	-	[μF(VAC minimum)]
5 Motor protection	T0933/G6	
6 Start winding resistance		[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance		[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	7.70	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAEHBP46 Fan		Evaporating temperature (Condensing temperature		7.2°C (44.96°F) 54.4°C (129.92°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
1854	467	543	219	1.25	6.53	8.47	2.13	2.48	

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE46 Fan		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+ 5)	888	224	260	127	0.94	2.65	6.99	1.76	2.05
-10	(+14)	1126	284	330	139	0.98	3.37	8.10	2.04	2.37
-5	(+23)	1396	352	409	152	1.02	4.19	9.21	2.32	2.70
0	(+32)	1705	430	500	165	1.06	5.13	10.32	2.60	3.02
+5	(+41)	2055	518	602	180	1.11	6.21	11.42	2.88	3.34
+10	(+50)	2453	618	719	196	1.16	7.43	12.51	3.15	3.67

TEST CONDITIONS: @220V50Hz			ASHRAE46 Fan		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+ 5)	821	207	241	136	0.96	2.64	6.04	1.52	1.77
-10	(+14)	1038	262	304	149	1.01	3.35	6.96	1.75	2.04
-5	(+23)	1286	324	377	163	1.05	4.16	7.88	1.99	2.31
0	(+32)	1568	395	460	178	1.10	5.08	8.81	2.22	2.58
+5	(+41)	1890	476	554	194	1.15	6.15	9.75	2.46	2.86
+10	(+50)	2255	568	661	211	1.21	7.36	10.69	2.69	3.13

TEST CONDITIONS: @220V50Hz			ASHRAE46 Fan		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+ 5)	738	186	216	142	0.98	2.58	5.20	1.31	1.52
-10	(+14)	930	234	273	158	1.03	3.25	5.88	1.48	1.72
-5	(+23)	1149	290	337	175	1.09	4.03	6.58	1.66	1.93
0	(+32)	1400	353	410	192	1.15	4.93	7.29	1.84	2.14
+5	(+41)	1687	425	494	210	1.21	5.96	8.03	2.02	2.35
+10	(+50)	2015	508	590	229	1.27	7.15	8.79	2.22	2.58

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		