

### COMPRESSOR DEFINITION

Designation	<b>EM X46CLC</b>
Nominal Voltage/Frequency	<b>220-240 V 50 Hz</b>
Engineering Number	<b>875EA77</b>

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 254 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 254 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	7.96	[cm <sup>3</sup> ] (0.486 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	17.600	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.66	[kg] (16.89 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	V230	
3 Start capacitor	-	[μF(VAC minimum)]
4 Run capacitor	4(440)	[μF(VAC minimum)]
5 Motor protection	AX37FN	
6 Start winding resistance	21.00	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	27.00	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			<b>CECOMAFLBP</b> Static		Evaporating temperature (Condensing temperature	<b>-25°C (-13°F)</b> <b>55°C (131°F)</b>		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
345	87	101	77	0.36	1.32	4.49	1.13	1.32

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			<b>CECOMAF</b> Static		(Condensing temperature <b>45°C (+113°F)</b> )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
<b>-35 (-31)</b>	229	58	67	56	0.27	0.79	4.11	1.04	1.20
<b>-30 (-22)</b>	307	77	90	64	0.31	1.07	4.79	1.21	1.40
<b>-25 (-13)</b>	404	102	118	74	0.35	1.41	5.50	1.39	1.61
<b>-20 (- 4)</b>	523	132	153	84	0.39	1.82	6.24	1.57	1.83
<b>-15 (+ 5)</b>	663	167	194	94	0.44	2.32	7.04	1.77	2.06
<b>-10 (+14)</b>	827	209	242	105	0.49	2.90	7.90	1.99	2.32

TEST CONDITIONS: @220V50Hz			<b>CECOMAF</b> Static		(Condensing temperature <b>55°C (+131°F)</b> )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
<b>-35 (-31)</b>	188	47	55	56	0.27	0.72	3.36	0.85	0.98
<b>-30 (-22)</b>	258	65	76	66	0.31	0.98	3.93	0.99	1.15
<b>-25 (-13)</b>	345	87	101	77	0.36	1.31	4.50	1.13	1.32
<b>-20 (- 4)</b>	450	113	132	88	0.41	1.72	5.08	1.28	1.49
<b>-15 (+ 5)</b>	574	145	168	101	0.47	2.20	5.69	1.43	1.67
<b>-10 (+14)</b>	720	181	211	113	0.53	2.76	6.34	1.60	1.86

TEST CONDITIONS: @220V50Hz			<b>CECOMAF</b> Static		(Condensing temperature <b>65°C (+149°F)</b> )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
<b>-35 (-31)</b>	148	37	43	56	0.27	0.62	2.65	0.67	0.78
<b>-30 (-22)</b>	210	53	62	67	0.32	0.89	3.15	0.79	0.92
<b>-25 (-13)</b>	287	72	84	79	0.37	1.21	3.62	0.91	1.06
<b>-20 (- 4)</b>	379	95	111	93	0.44	1.60	4.08	1.03	1.20
<b>-15 (+ 5)</b>	488	123	143	107	0.51	2.07	4.54	1.15	1.33
<b>-10 (+14)</b>	615	155	180	123	0.58	2.62	5.02	1.27	1.47

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		