

COMPRESSOR DEFINITION

Designation	EM Y32CLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	875IA77

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 254 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 254 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	5.96	[cm ³] (0.364 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.43	[kg] (16.38 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	MI2021	
3 Start capacitor	-	[μF(VAC minimum)]
4 Run capacitor	-	[μF(VAC minimum)]
5 Motor protection	AX24AHN	
6 Start winding resistance	27.00	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	45.00	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
329	83	96	64	0.41	1.03	5.14	1.30	1.51

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	171	43	50	44	0.35	0.54	3.88	0.98	1.14
-30	(-22)	238	60	70	51	0.37	0.75	4.69	1.18	1.37
-25	(-13)	320	81	94	58	0.39	1.00	5.54	1.40	1.62
-20	(- 4)	418	105	122	65	0.42	1.31	6.39	1.61	1.87
-15	(+ 5)	534	134	156	74	0.45	1.68	7.19	1.81	2.11
-10	(+14)	670	169	196	85	0.49	2.11	7.89	1.99	2.31

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	150	38	44	46	0.35	0.47	3.28	0.83	0.96
-30	(-22)	215	54	63	54	0.37	0.67	4.01	1.01	1.17
-25	(-13)	293	74	86	62	0.40	0.92	4.77	1.20	1.40
-20	(- 4)	388	98	114	70	0.43	1.22	5.51	1.39	1.62
-15	(+ 5)	500	126	147	81	0.47	1.58	6.20	1.56	1.82
-10	(+14)	632	159	185	93	0.52	1.99	6.78	1.71	1.99

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	127	32	37	43	0.35	0.40	2.95	0.74	0.86
-30	(-22)	189	48	55	52	0.37	0.59	3.61	0.91	1.06
-25	(-13)	264	66	77	61	0.40	0.83	4.30	1.08	1.26
-20	(- 4)	354	89	104	71	0.44	1.11	4.97	1.25	1.46
-15	(+ 5)	462	116	135	83	0.49	1.45	5.56	1.40	1.63
-10	(+14)	589	148	173	98	0.54	1.86	6.04	1.52	1.77

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		