

COMPRESSOR DEFINITION

Designation	EM I40CNC
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513307361

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	115-127 / 60	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	98 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	98 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/8	[hp]
2 Displacement	6.36	[cm ³] (0.388 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	16.000	
3 Lubricant charge	160	[ml] (5.41 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO32	
4 Weight (with oil charge)	7.76	[kg] (17.11 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	8EA14C3/QPS2-*4R7MD3/QPS2-A4R7MD3/QPS2-A4R7MD3 0	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	12(150)	[µF(VAC minimum)]
5 Motor protection	4TM283KFBYY-53	
6 Start winding resistance	5.75	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	5.85	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	8.50	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	1.30	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - TUV - UKCA	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
430	108	126	96	0.87	1.35	4.50	1.13	1.32

E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	218	55	64	70	0.67	0.68	3.11	0.78	0.91
-30 (-22)	308	78	90	79	0.74	0.96	3.87	0.98	1.13
-25 (-13)	414	104	121	90	0.83	1.30	4.59	1.16	1.34
-20 (- 4)	542	136	159	102	0.93	1.70	5.32	1.34	1.56
-15 (+ 5)	693	175	203	114	1.03	2.18	6.13	1.54	1.80
-10 (+14)	873	220	256	124	1.11	2.75	7.08	1.78	2.07

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	198	50	58	70	0.67	0.62	2.86	0.72	0.84
-30 (-22)	286	72	84	79	0.74	0.90	3.61	0.91	1.06
-25 (-13)	390	98	114	91	0.84	1.22	4.27	1.08	1.25
-20 (- 4)	512	129	150	104	0.95	1.61	4.90	1.23	1.44
-15 (+ 5)	656	165	192	118	1.06	2.07	5.57	1.40	1.63
-10 (+14)	827	208	242	130	1.16	2.61	6.34	1.60	1.86

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	185	47	54	69	0.65	0.58	2.67	0.67	0.78
-30 (-22)	270	68	79	79	0.74	0.85	3.40	0.86	1.00
-25 (-13)	368	93	108	92	0.85	1.16	4.00	1.01	1.17
-20 (- 4)	484	122	142	107	0.98	1.52	4.53	1.14	1.33
-15 (+ 5)	619	156	181	122	1.11	1.95	5.06	1.27	1.48
-10 (+14)	779	196	228	138	1.24	2.46	5.65	1.42	1.65

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		